



pininfarina

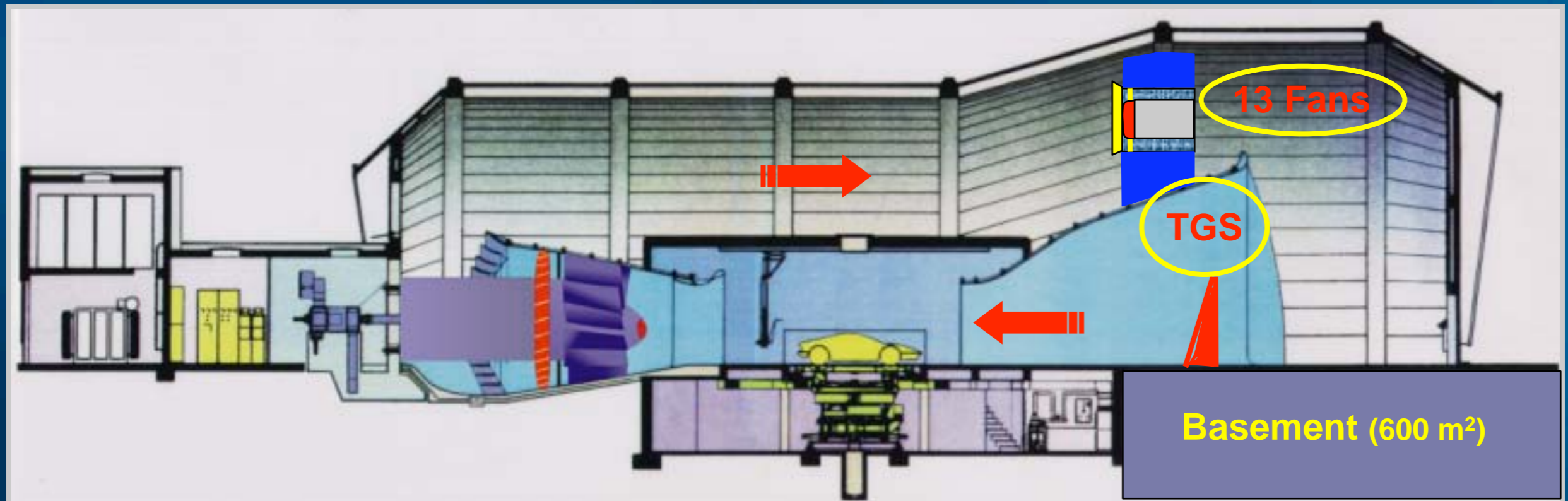


Ground Effect and Turbulence Simulation at the Pininfarina Wind Tunnel

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The **Full Scale Automotive Wind Tunnel** is the main facility of the Research Center.



Jet Section : 11 m² (semi-circular)
Flow Max Velocity : **260 Km/h** (*)
Background Noise Level : 68 dBA at V = 100 Km/h
Turbulence Intensity : **0.3%**
up to **8% with TGS** >>>

(*) in empty test section





The **Mission** of the Aerodynamic & Aeroacoustic Research Center is:

- To be a **center of excellence**
in the field of **Aerodynamics and Aeroacoustics**;
- To work as an **independent Research Center**
open to every Company, even to our competitors.

To achieve these targets:

- Pininfarina is **investing money** every year
to upgrade the Center to keep it at the highest possible level;
- **25-35 % of Wind Tunnel time** is spent every year to improve the facility
and to setup new measurement techniques.

The Center is certified ISO 9001 (1997) and then ISO/TS 16949 (2002).



Main upgrades of the facility in recent years

2003: Turbulence Generation System (TGS)

to produce on demand
a flow of **controlled turbulence**
similar to that on the road.

2005: A new low noise **high speed Fan-Drive System (13 fans)**

- to increase Wind Speed up to 260 km/h;
- to reduce background noise level to 68 dBA at 100 km/h.

2006: A new system for the **simulation of the 'Car to Ground' relative motion.**

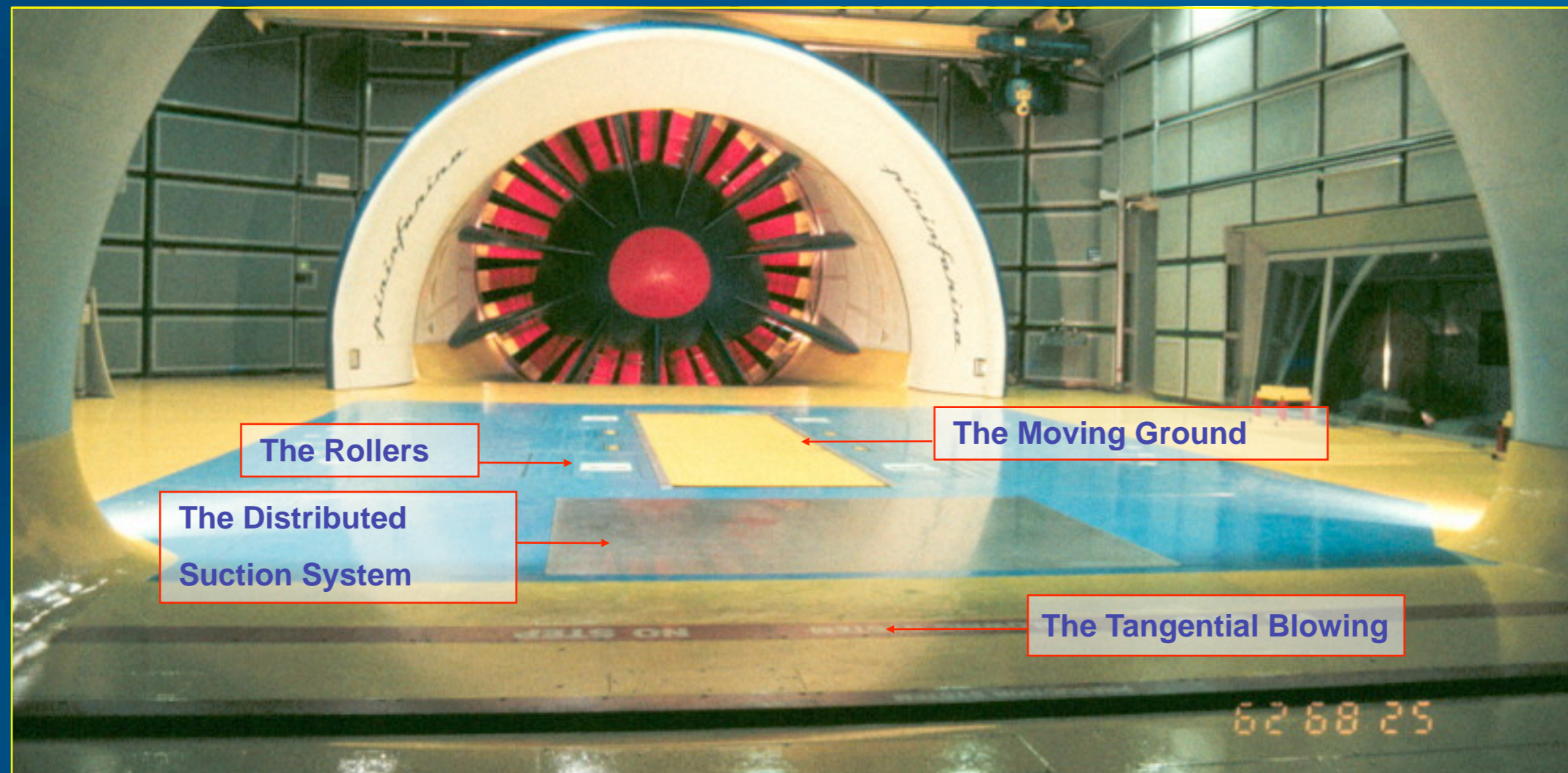
Simulation of the 'Car to Ground' motion



A **Moving Ground System** of new design was built in **1995** to easily carry out tests on **full scale** vehicles.

Target: to improve aerodynamics of car **underbody** and **wheel-housings**.

GESS = Ground Effect Simulation System



Simulation of the 'Car to Ground' motion



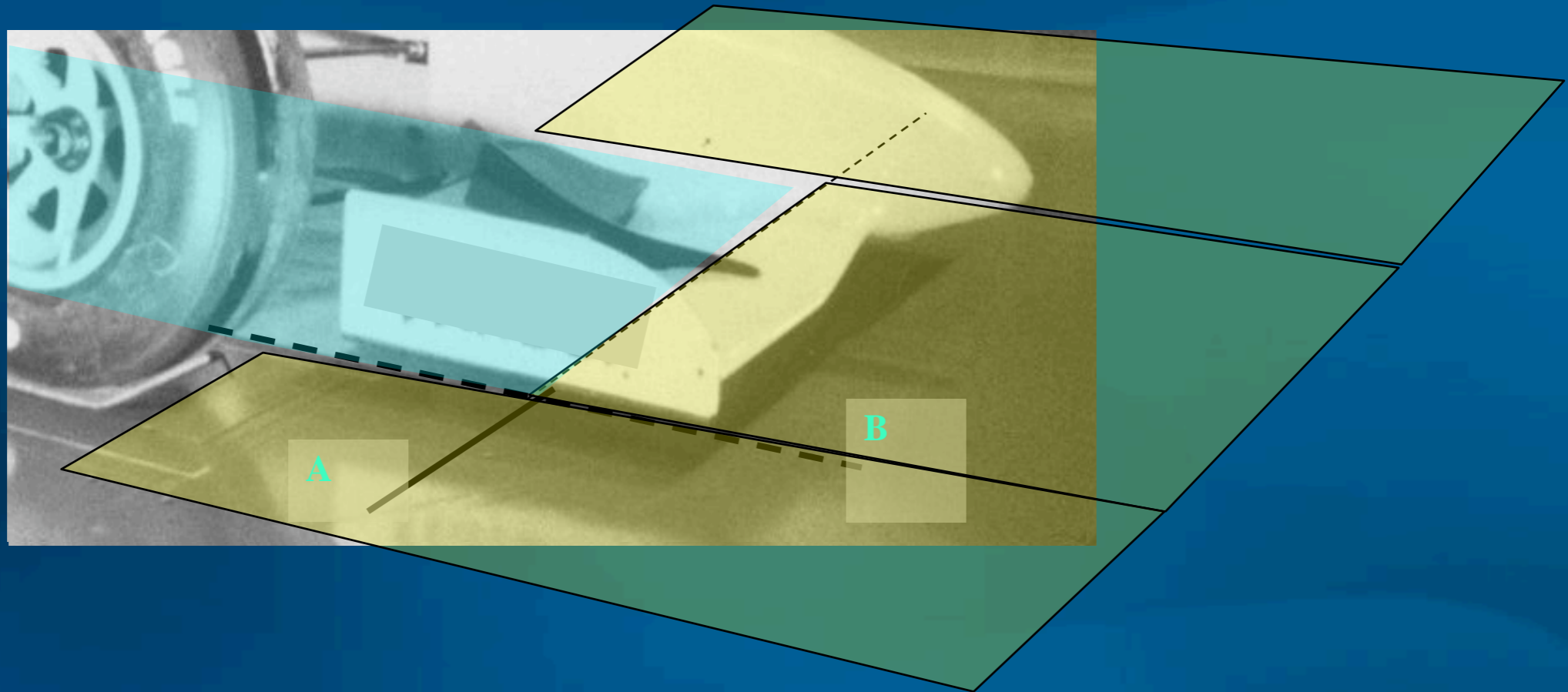
In 10 years of experience,
some critical points emerged:

- The **belt** was **too short** for a good simulation of the flow under the front wing central part;
- The **wing tip flow** and its interaction with the front wheels were probably **not well simulated**;
- The **Tangential Blowing (TB) System** and the **Distributed Suction System** used to take care of these limitations, were **not able to completely fix these criticalities**.





In **2004** Pininfarina decided to build a new **Moving Ground System**



Main purpose is to improve the testing of full-scale Racing Cars by using:

- **A much longer Central Belt;**
- **Two additional Front Side Belts** that extend the system under the wing tips.

[Patent Pending]



Simulation of the 'Car to Ground' motion

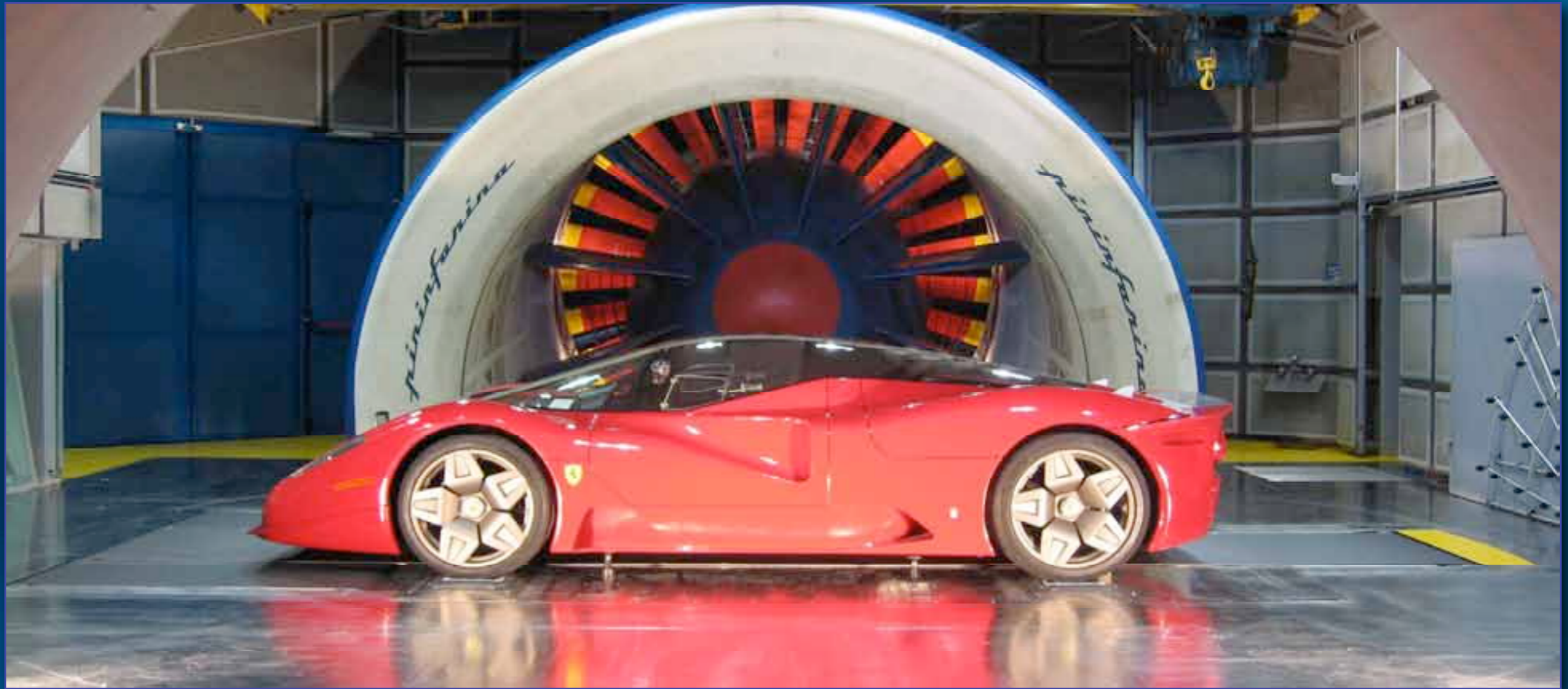


T-Belt Specifications

- **Max Speed:** 250 Km/h;
- A quite **long Central Belt:**
6.7 m long 1.1 m wide;
- **2 front side belts:**
1.5 m long
0.7 m wide
Total Width = 2.5 m;
- **4 Rollers**
supporting the car full weight,
without introducing lift errors;
- **Car supports** computer controlled:
Car standing heights can be
fixed or floating;
- **Lifters** to lift the car up to 400 mm;
- **Motorbikes** ready.



Simulation of the 'Car to Ground' motion



Simulation of the 'Car to Ground' motion



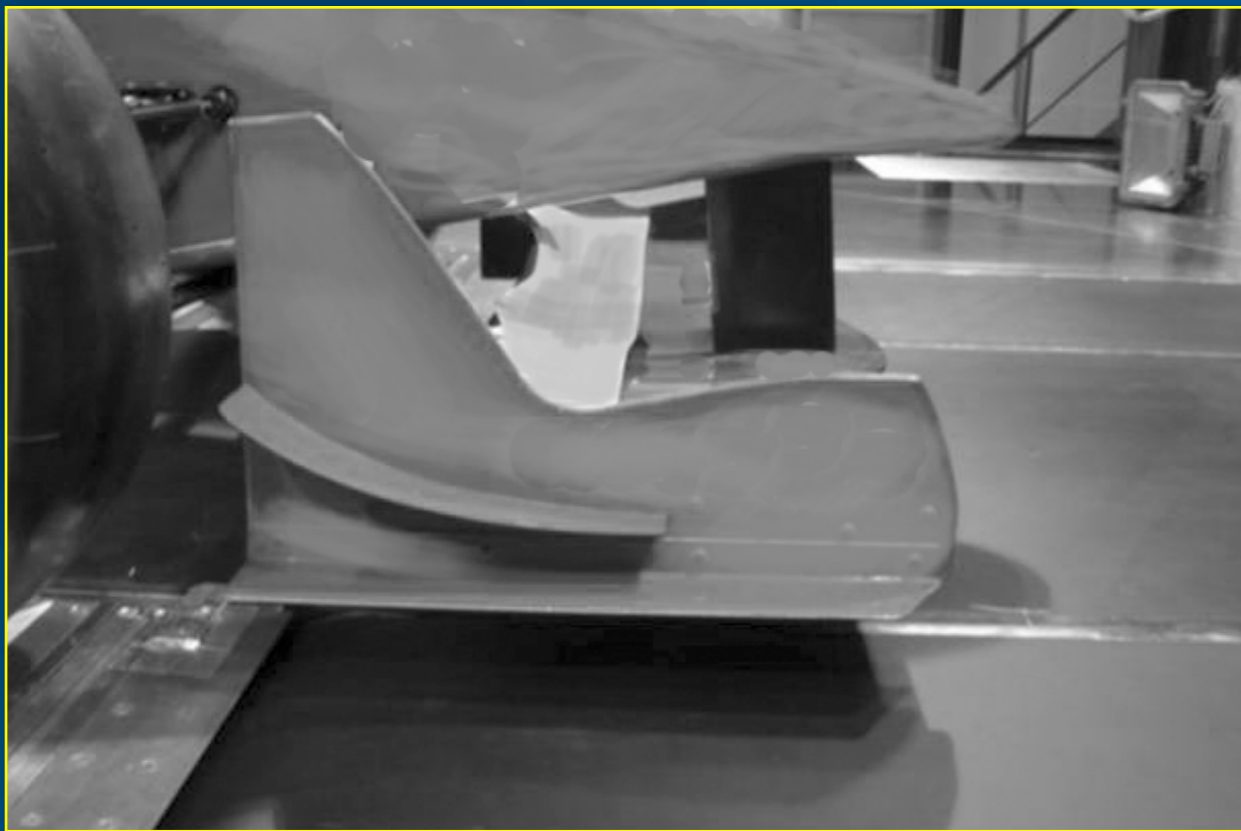
Simulation of the 'Car to Ground' motion



The **full width** of the 3 belts under the car front end is **2.5 m**.

It is **optimised** to achieve a good simulation of the approaching flow:

- under the **car front end**;
- under the **front wing** of a **racing car**;
- ahead of the **front wheels**.

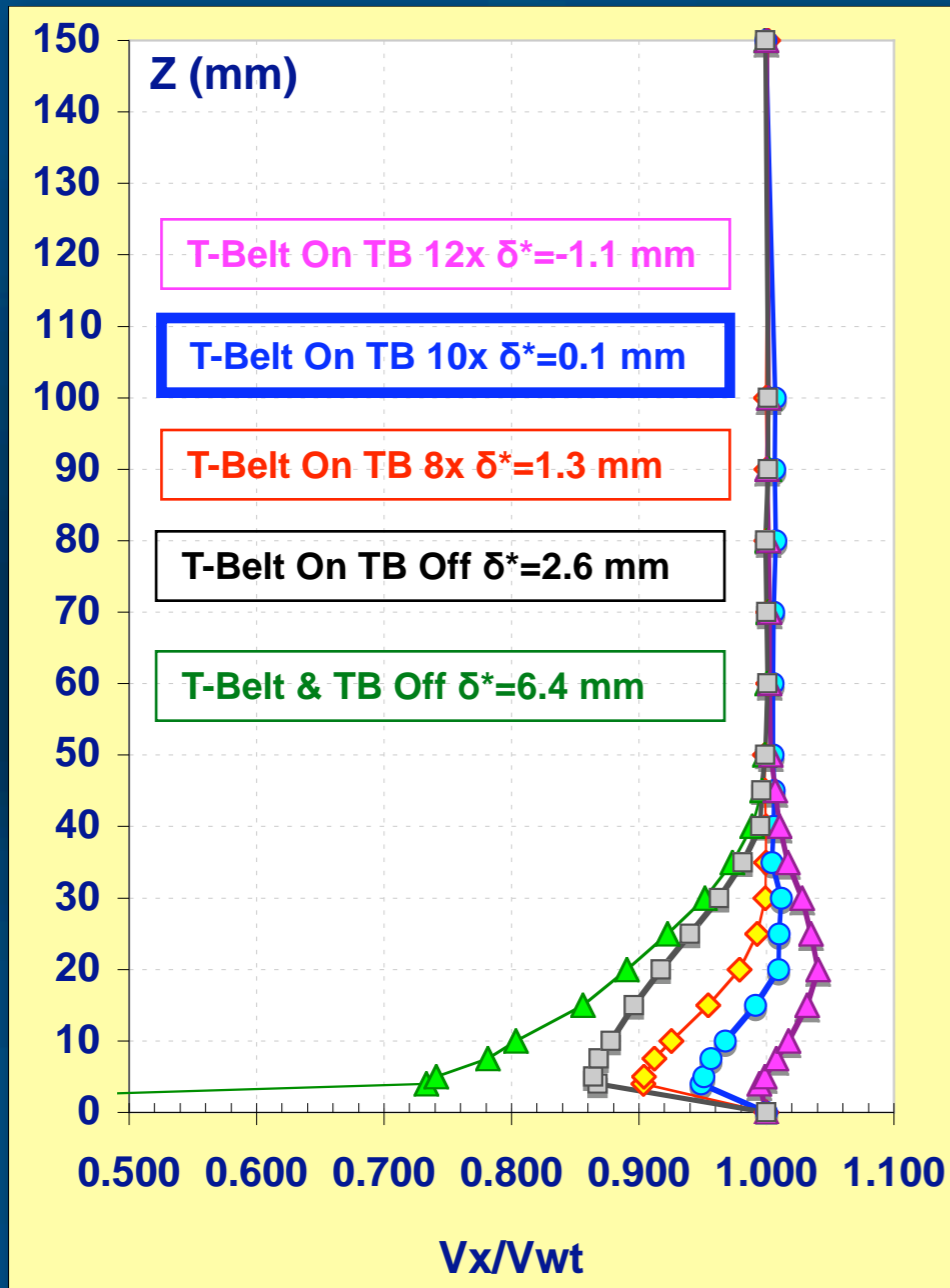


Simulation of the 'Car to Ground' motion

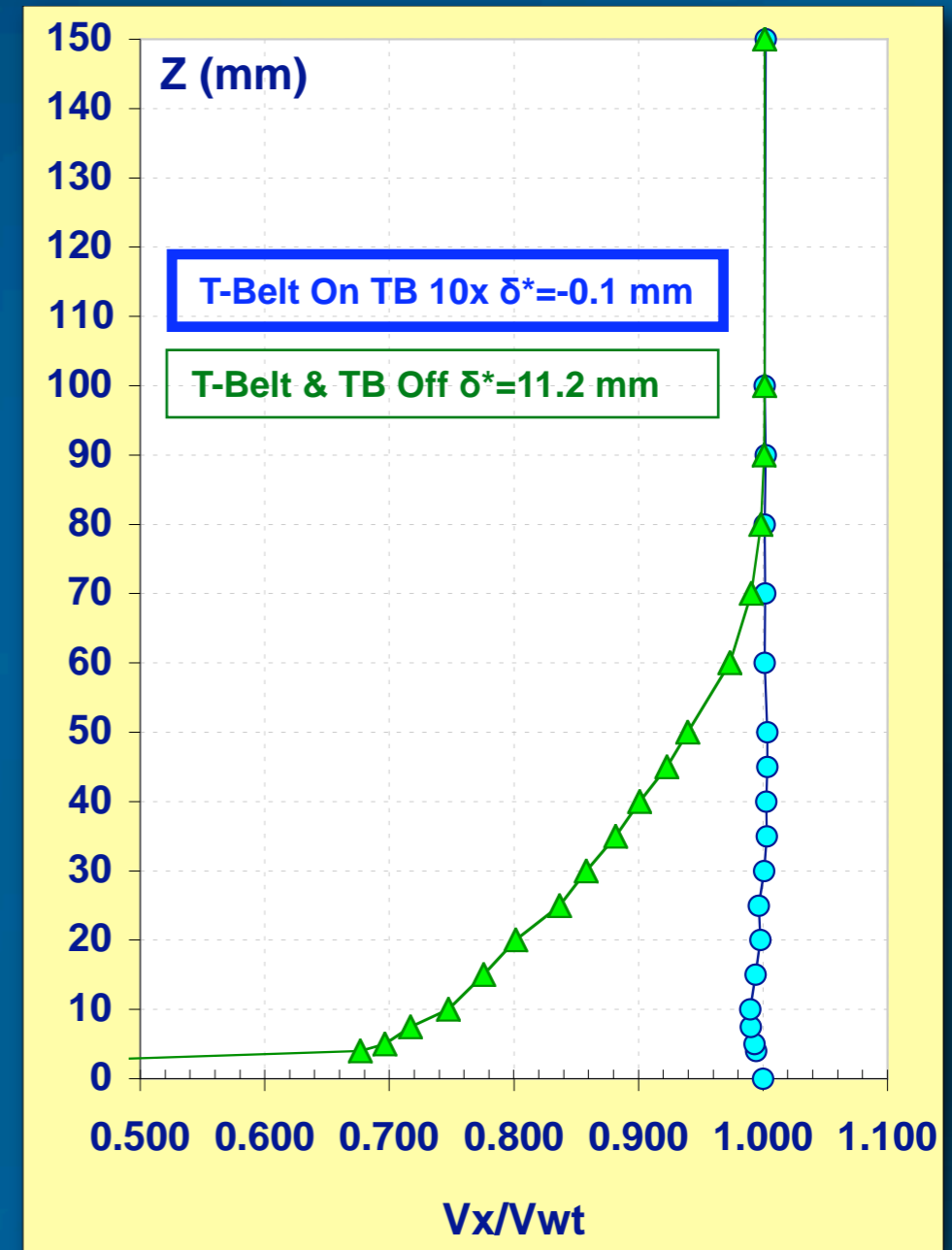


Boundary Layer on the T-Belt (meas by LDV) along the Test Section Centerline $Y=0$ mm, at $V = 38.9$ m/s

At -2.5 m ahead of Centre of Balance:
 $X = 1175$ mm



Centre of Balance: $X = 3675$ mm

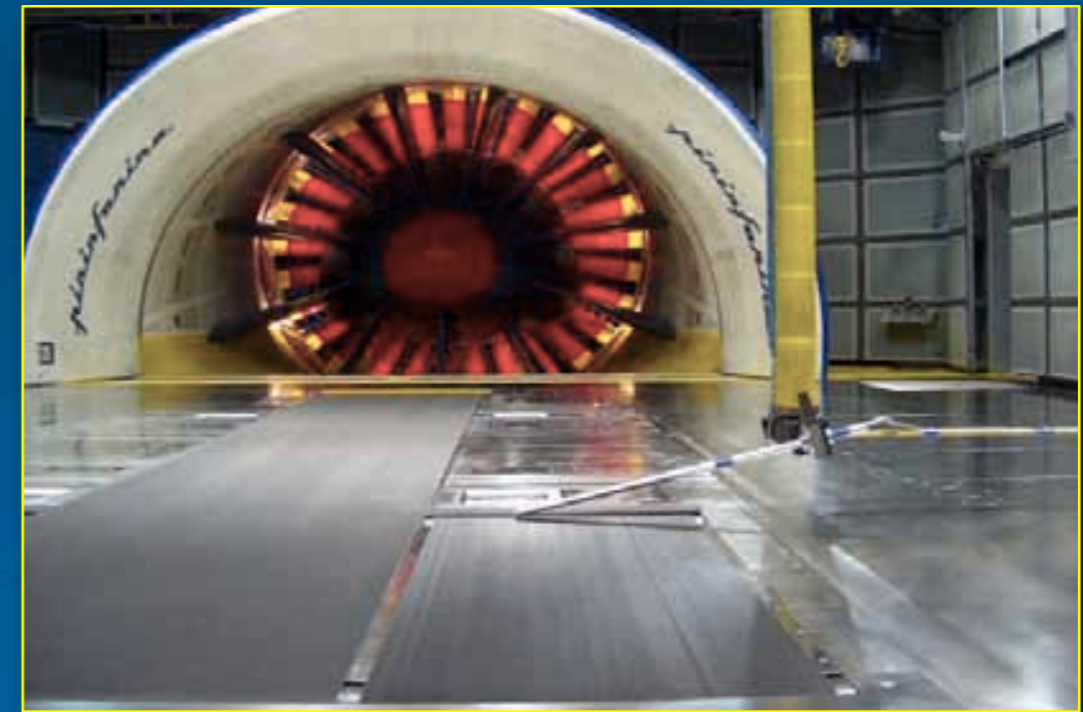
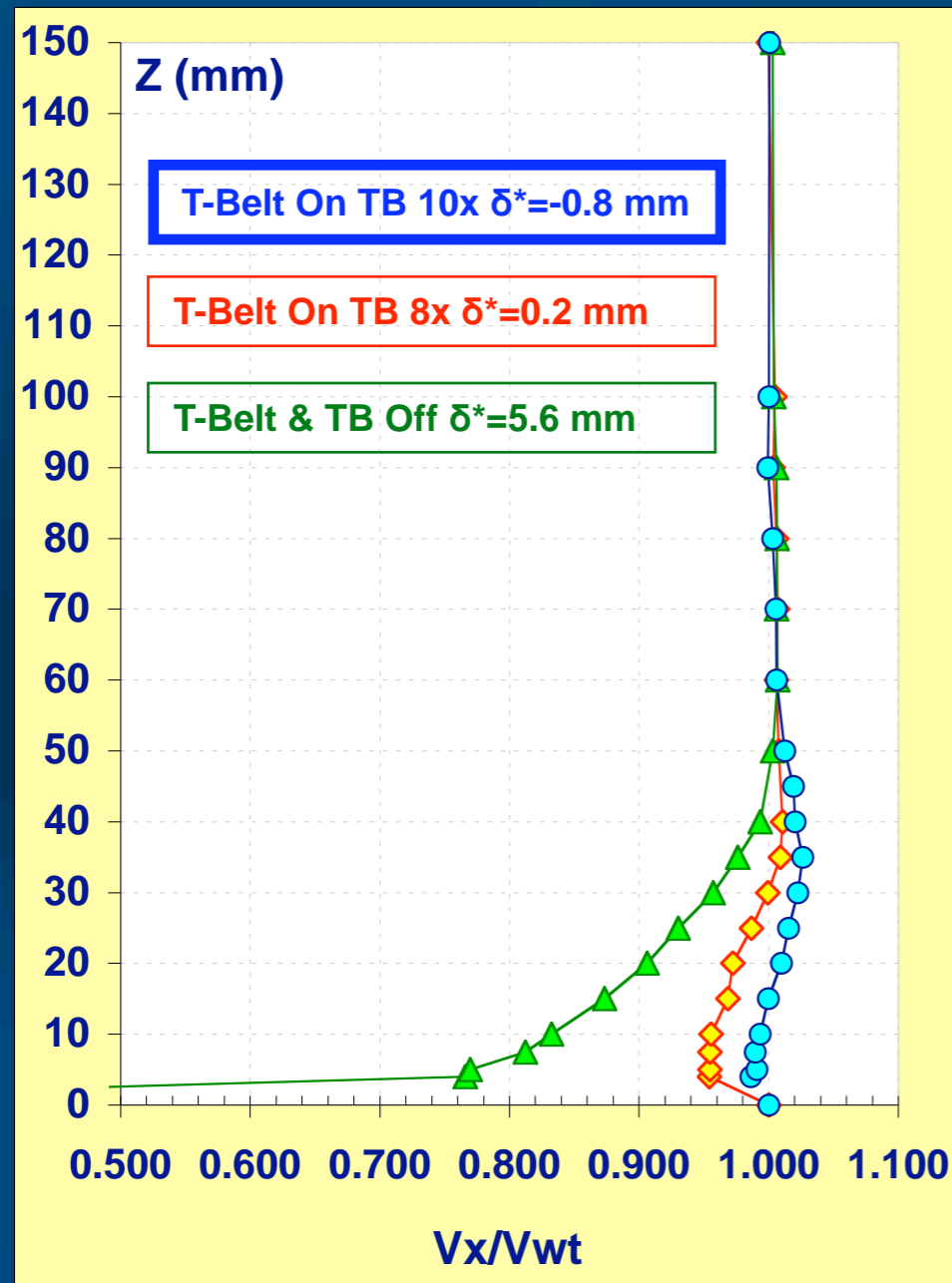


Simulation of the 'Car to Ground' motion



Boundary Layer ahead of the Front Wheel

$X = -435 \text{ mm}$, $Y = -750 \text{ mm}$, $V = 38.9 \text{ m/s}$



| | X (mm) | Y (mm) | δ^* (mm) GESS Off | δ^* (mm) GESS On |
|----------------------|--------|--------|--------------------------|-------------------------|
| Center of Balance | 3675 | 0 | 11.2 | -0.1 |
| X = -2.5 m form CoB | 1175 | 0 | 6.4 | 0.1 |
| Ahead of Front Wheel | 1890 | -750 | 5.6 | -0.8 |





Example of **Contributions of Side Belts** to lift in a racing car

| | ΔC_D | ΔC_L Front | ΔC_L Rear |
|---|------------------|----------------------|--------------------|
| T-Belt Off | - | - | - |
| T-Belt On & Side Belts Off | 0.000 | -0.059 | 0.027 |
| T-Belt fully On (wrt T-Belt On & Side Belts Off) | 0.001 (0.001) | - 0.071 (- 0.012) | 0.020 (- 0.007) |

- No relevant contribution to **Drag**
- **Front Lift Reduction**
- **Rear Lift Increase**
- Probably due to greater flow mass running below the vehicle.



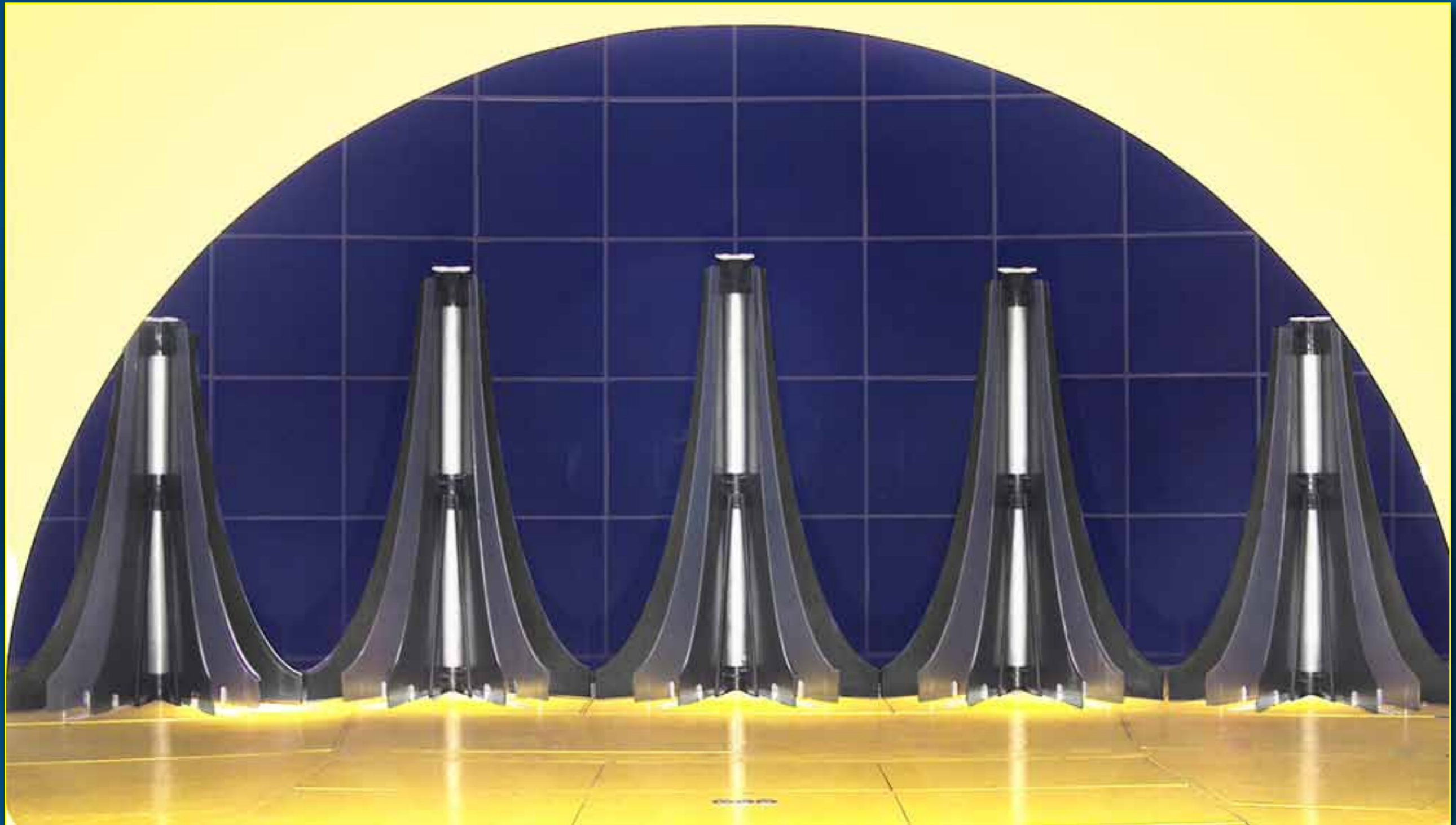


1. Road vehicles are moving in a **turbulent flow**.
2. **Turbulence on the road** is due to **2 main sources**:
 - a) **Ambient wind**,
often in the presence of roadside obstacles;
 - b) **Other vehicles** running on the road;
 - c) A **combination** of the sources **a)** and **b)**.

Item **a)** was the **key point** for **design and development** of the **Turbulence Generation System (TGS)**.

The TGS is operational **since 2003**.

The Turbulence Generation System (TGS)



The Turbulence Generation System (TGS)

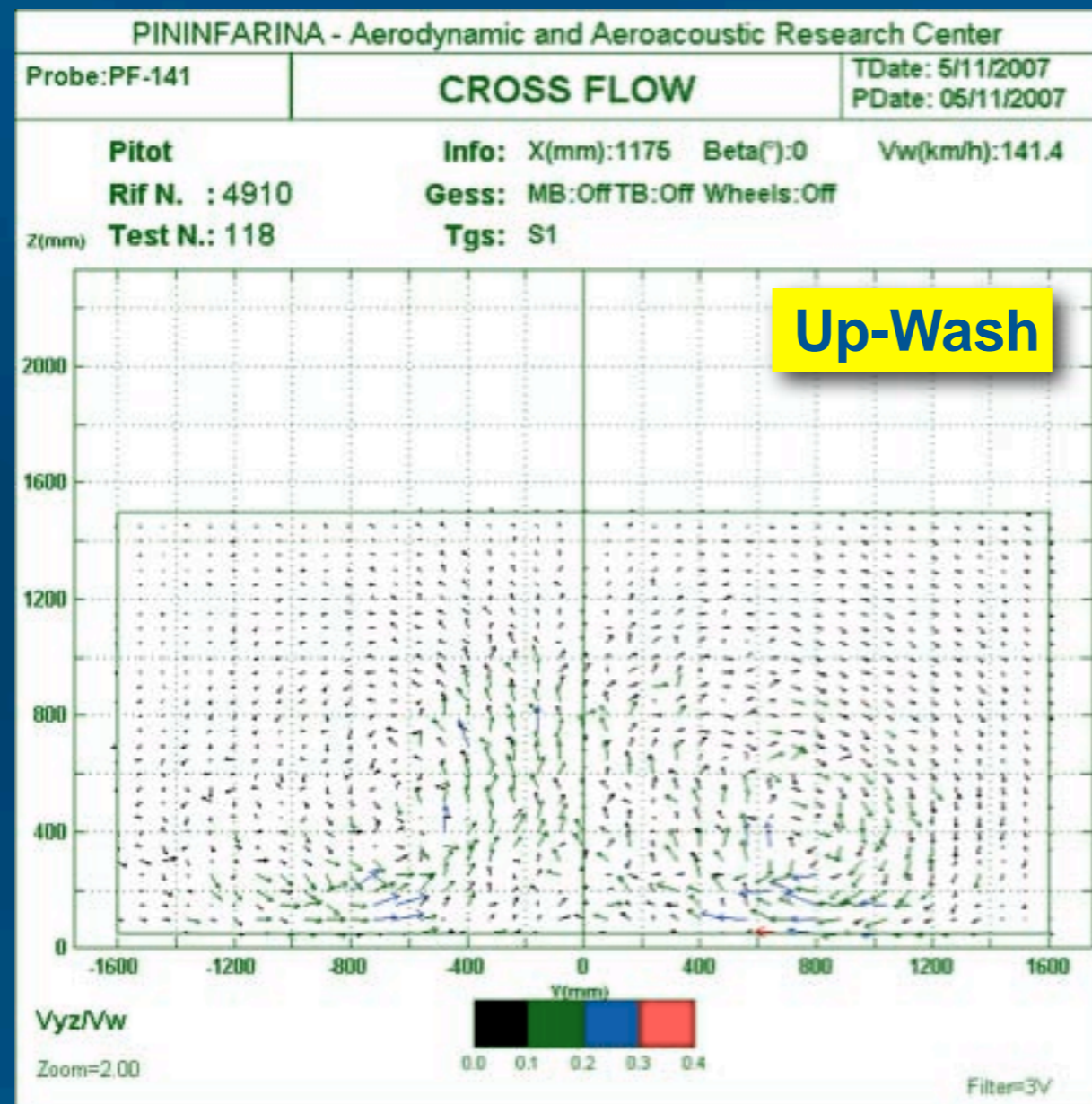




- The 5 Vortex Generators are **fully independent** and computer controlled.
- According to the selected **operational mode** it is possible to simulate:
 1. Light average **ambient wind**;
 2. **Upstream wakes** of:
 - a) Down-lifting vehicles;
 - b) Up-lifting vehicles;
 3. **Transients** (see SAE 2006-01-1031):
 - a) First phase of an overtaking manoeuvre;
 - b) Sudden change of wind direction;
 4. **Crosswind** with dynamic yawing of the oncoming flow
(see SAE 2007-01-0902).

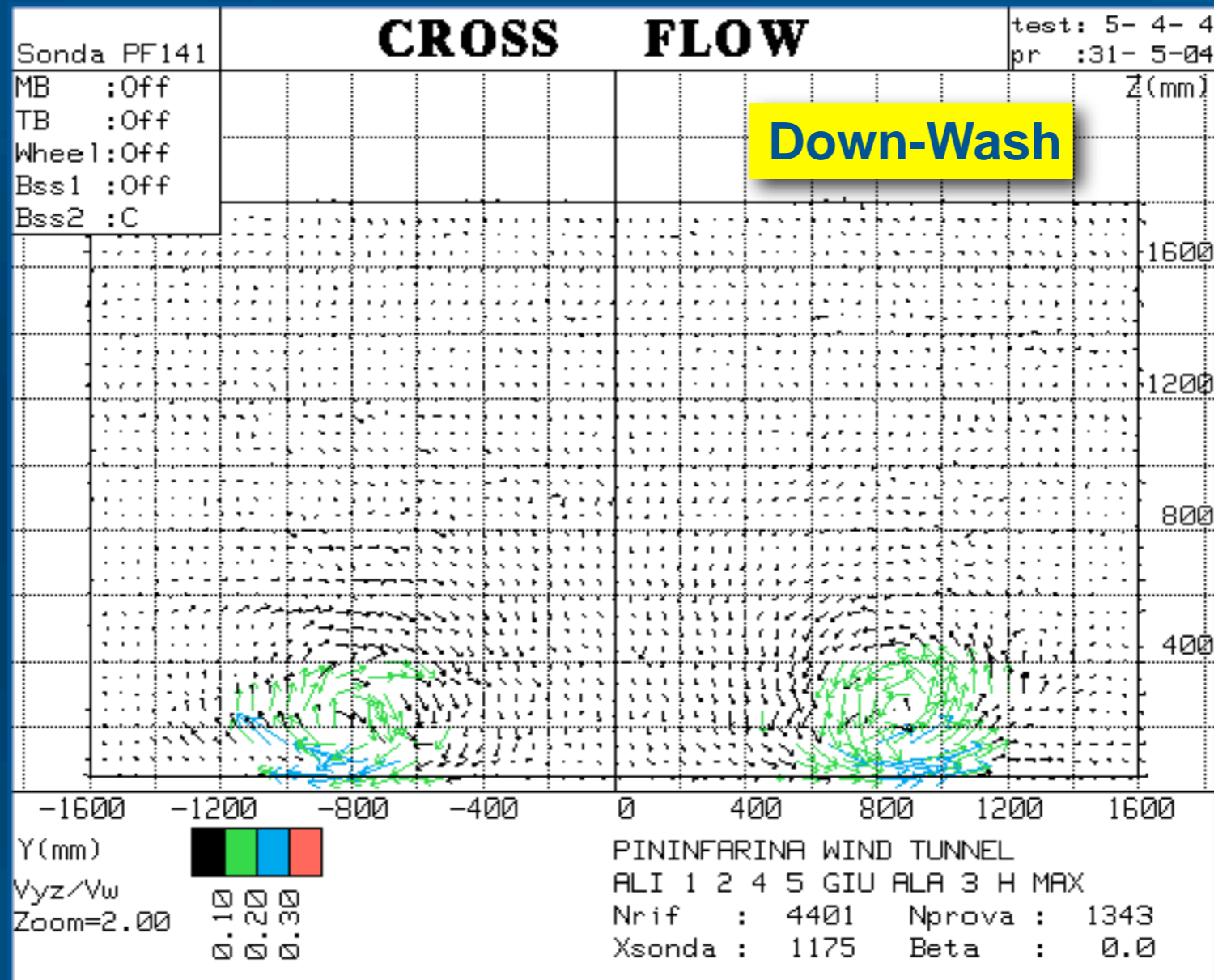


Example of simulation of an **upstream down-lifting car** (meas by PF 14-hole probe)





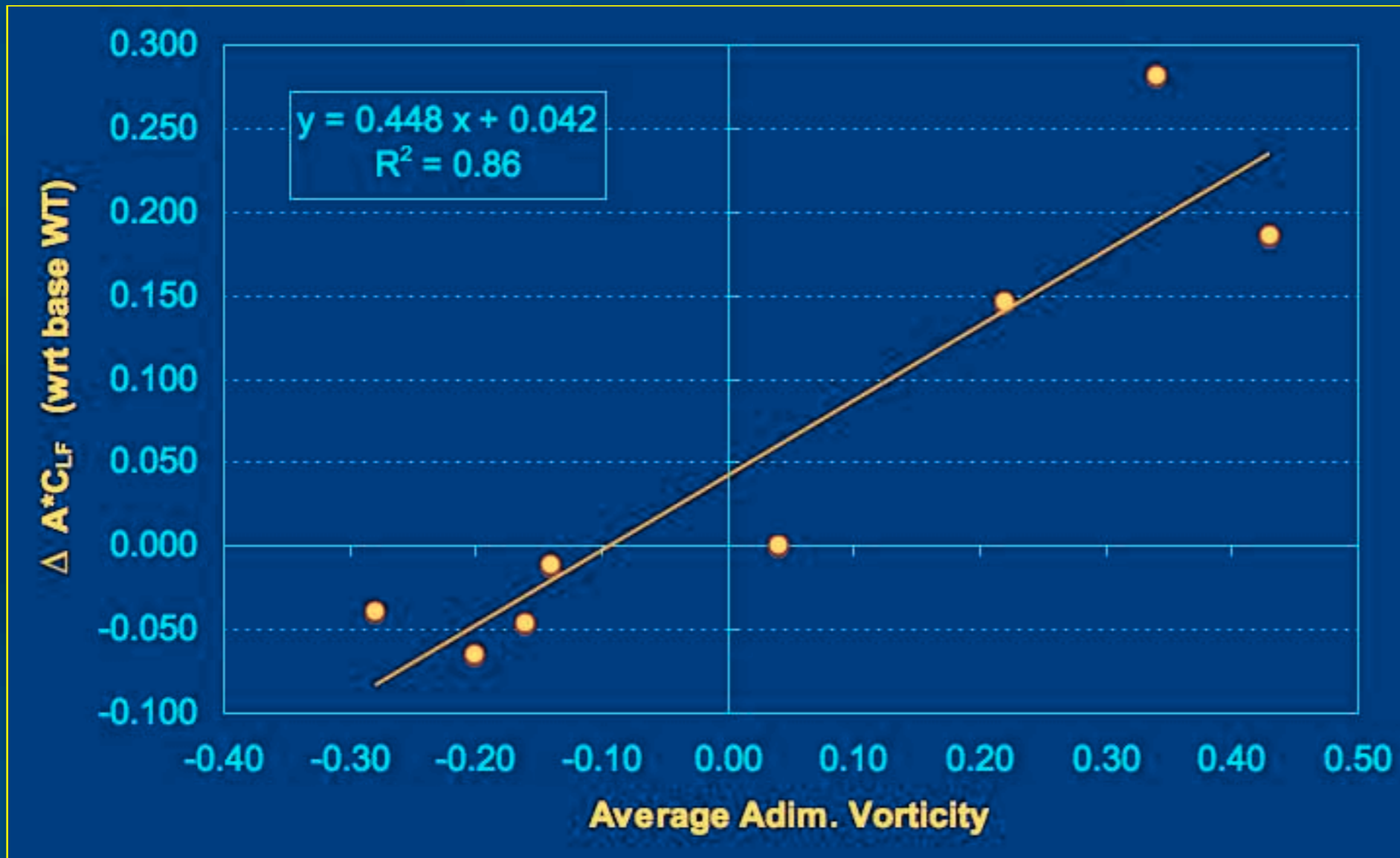
Example of simulation of an **upstream up-lifting car** (meas by PF 14-hole probe)





Example: Single-Seater

Front Lift change vs. vorticity coming from the **upstream car**



Quantitative
assessment of
front lift sensitivity
to upstream wakes:

$$\partial C_{LF} / \partial Vor = 0.448$$

Reference: SAE 2005-01-1455



- The new moving ground **“T-Belt”** is now in operation since **Sep. 1st 2006**;
- Thanks to the **2.5 m wide belt**, better **flow simulation** of:
 - **Car front end** (wing, splitter, etc.)
 - **Front wheels** and **wheel-housing**
- With respect to traditional narrow belt, tests with T-Belt show:
 - **Reduced Front Lift**
 - **Increased Rear Lift**
 - **Slightly higher Drag**
- The **Turbulence Generation System** (TGS) is used to simulate:
 - Average ambient wind
 - Upstream wakes
 - Transients
 - Dynamic Crosswind



- For racing cars TGS can be used to simulate **the presence of an upstream car** and its effects on lift.
- The contemporary use of the **Turbulence Generation System (TGS)** and the **“T-Belt” Ground Effect Simulation System (GESS)** can help to improve the simulation of the aerodynamic conditions existing on the road and on track.



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More information on our measurement techniques at www.pininfarina.it/arc
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