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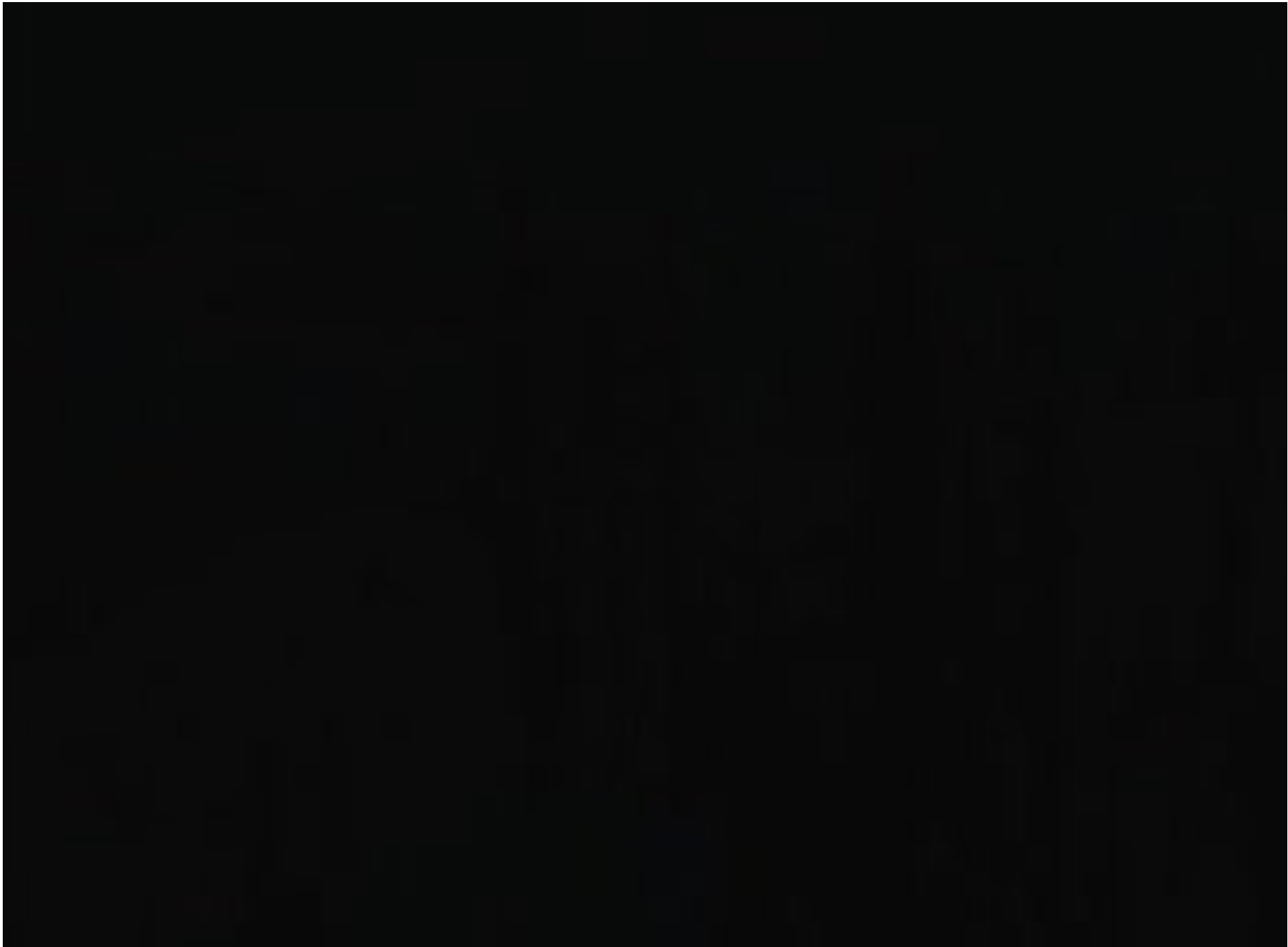
The closed air suspension system of the Porsche Panamera

Vehicle Dynamics Expo 22. - 24. June 2010 at the new Messe, Stuttgart

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Content

- Introduction
- Operation and function
- Components
- The closed air supply system
- Control unit and software development process
- System functionality and controller strategy
- The new air spring design



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Comfort



Performance

Driving pleasure and emotion

Efficiency



- the best possible driving performance and superior traction
- great driving pleasure and agility
- maximum driving safety and superb handling
- excellent driving comfort and the familiar day-to-day usability

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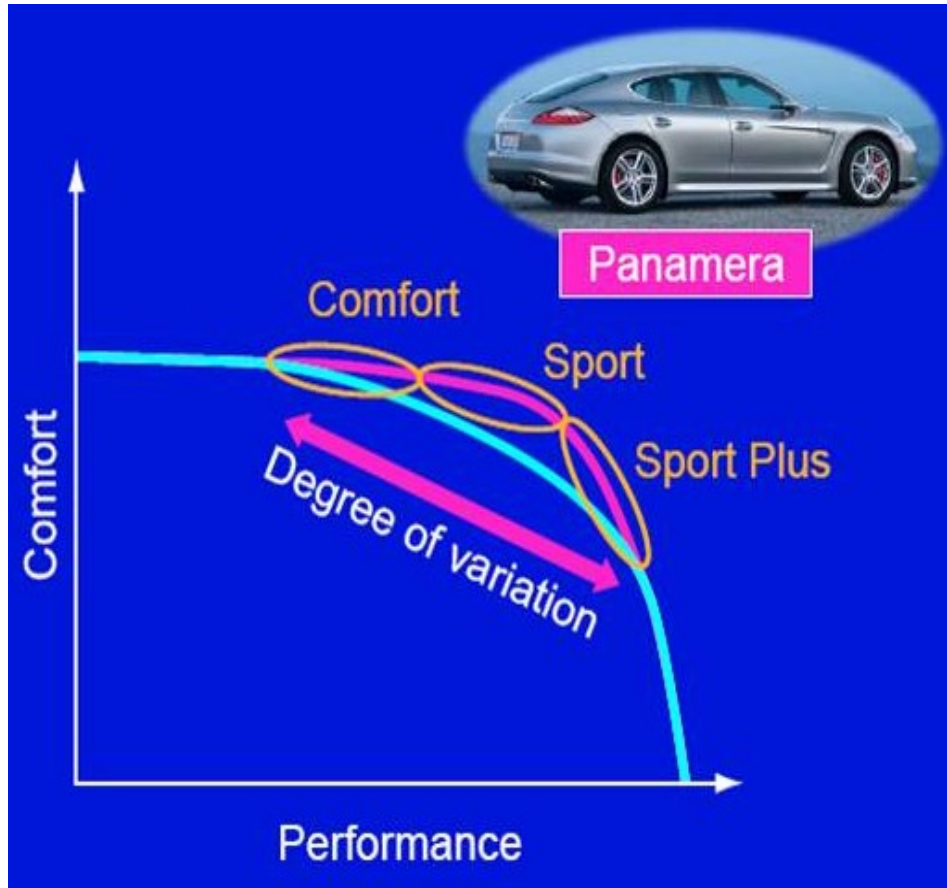


fig. 1: variation of suspension set up



fig. 2: variation of spring rate

Operation and function



fig. 3: interieur Panamera



fig. 4: operation panel

- **Comfort** => shock absorber comfort + normal vehicle level + soft spring rate
- **Sport** => shock absorber sport + normal vehicle level + soft spring rate
- **Sport Plus** => shock absorber performance + low vehicle level + hard spring rate

Operation and function



Lift level : + 20 mm above normal vehicle level

Normal vehicle level

Low level : - 25 mm below normal vehicle level

fig. 5: various vehicle levels

Components

- front air spring strut with additional air volume and PASM shock absorber,
- separate rear air spring with additional air volume and PASM shock absorber
- air supply system with compressor, pressure sensor and pneumatic valve block
- 5.2 litre air reservoir
- wheel travel sensor on each corner
- two front and one rear acceleration sensor
- temperature sensor
- Electronic Control Unit (ECU)

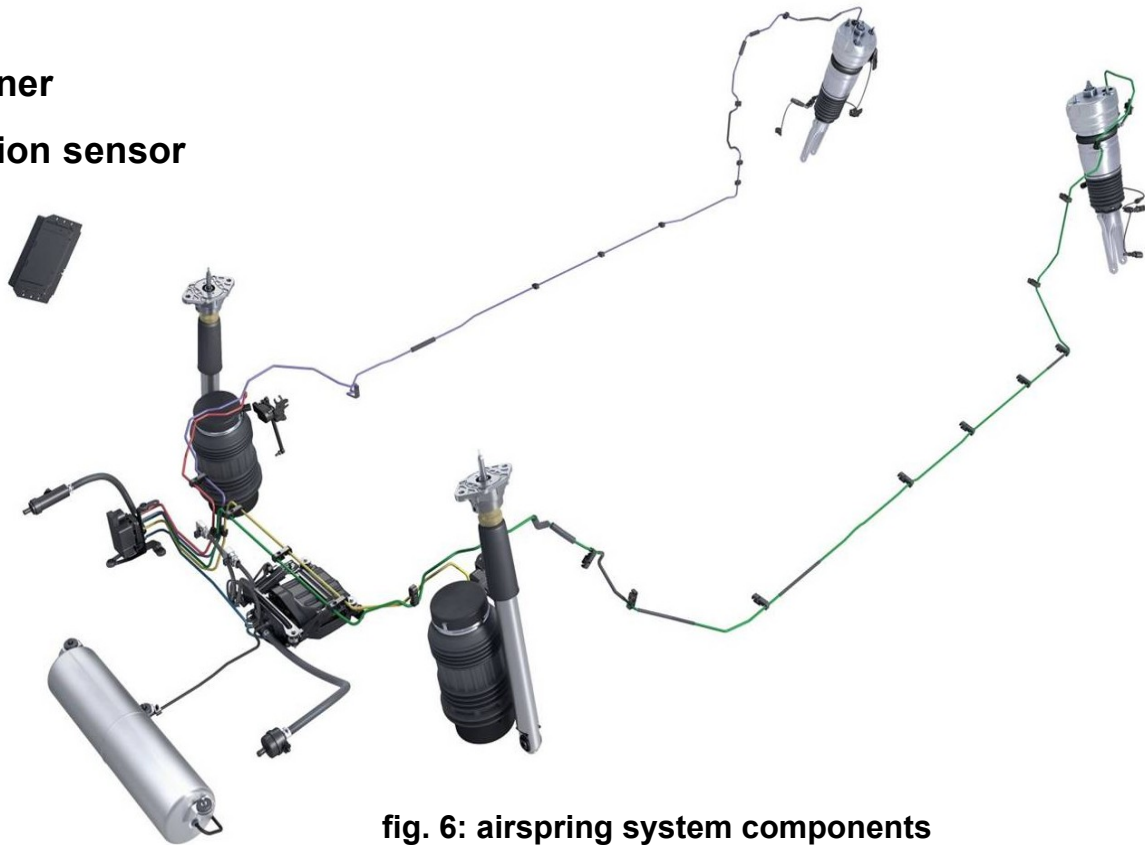


fig. 6: airspring system components

The closed air supply system

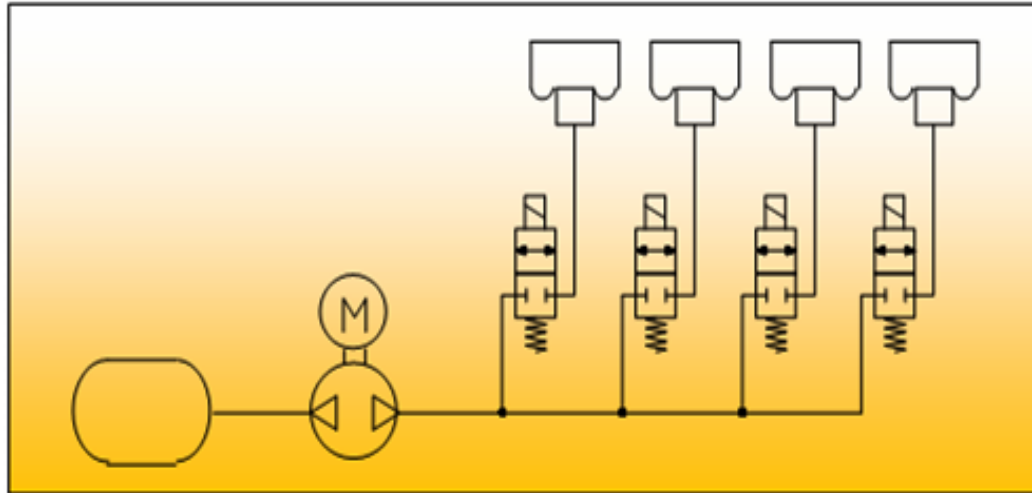


fig. 7: pneumatic scheme of the closed system

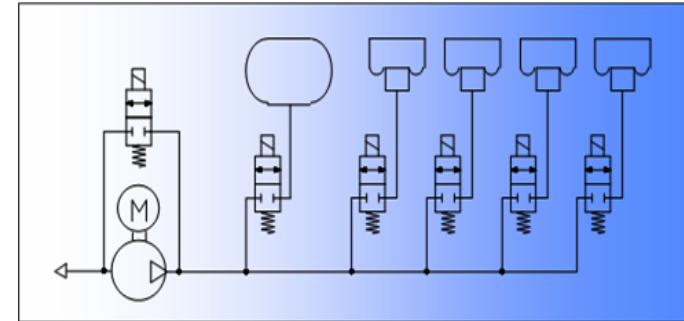


fig. 8: pneumatic scheme of the open system

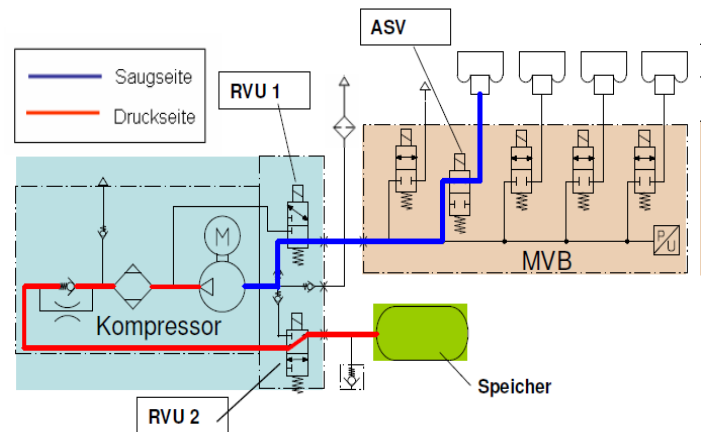


fig.9b: scheme air spring filling

Advantages of the closed compared to the open air supply system:

- energy consumption reduced by around 60%
- compressor operating time reduced by 75%
- high adjusting speed $v > 4\text{mm/s}$
- weight savings of around 1kg
- less costs due to smaller components

Control unit and software development process

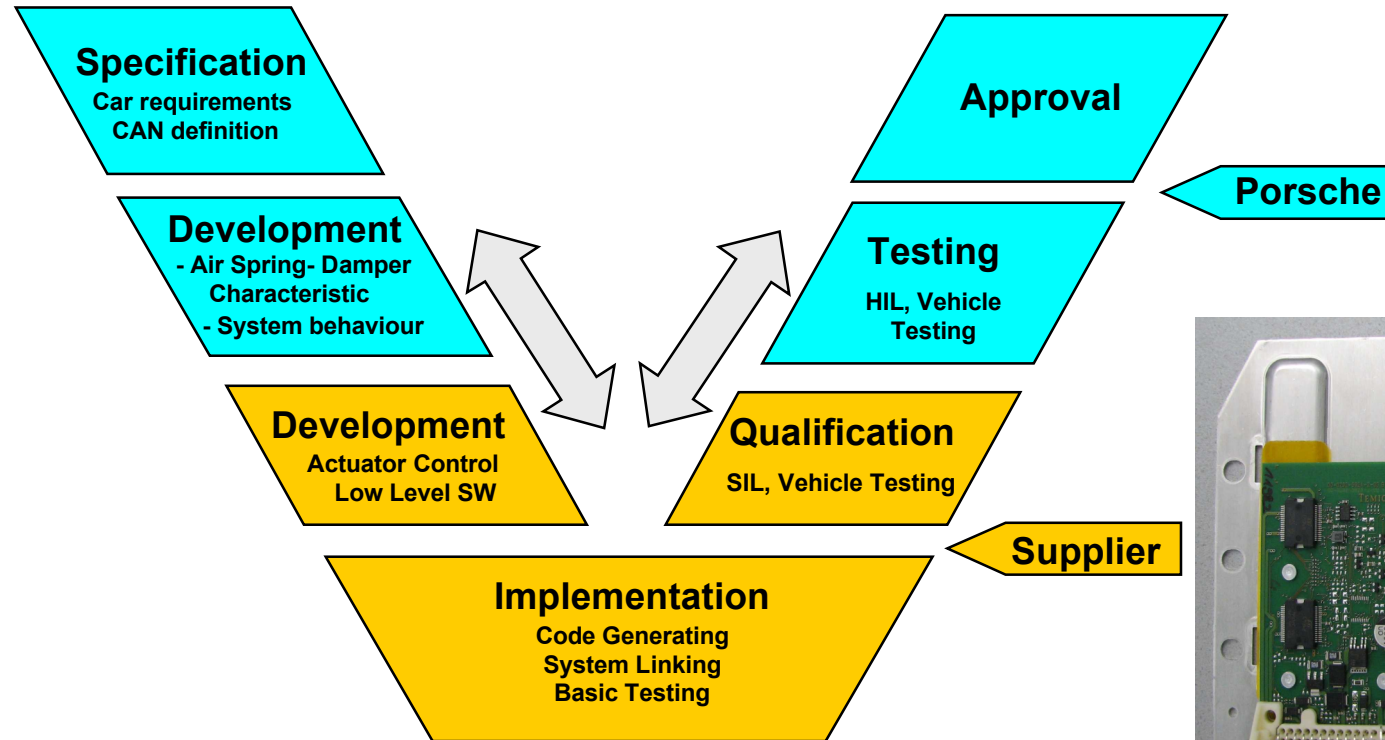


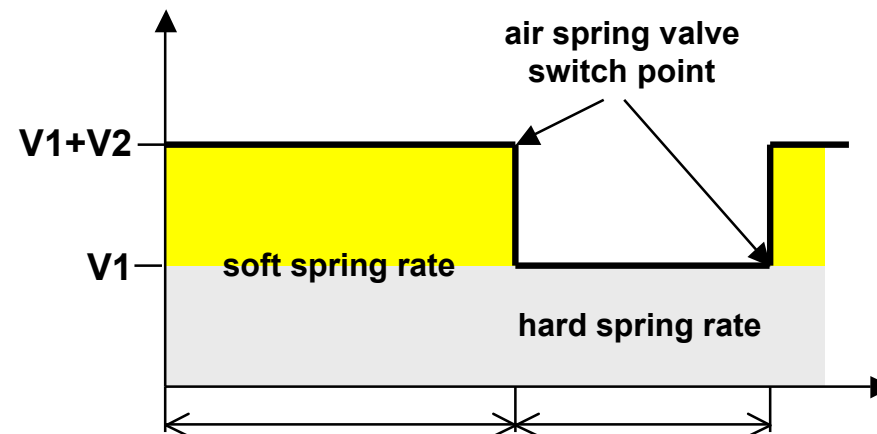
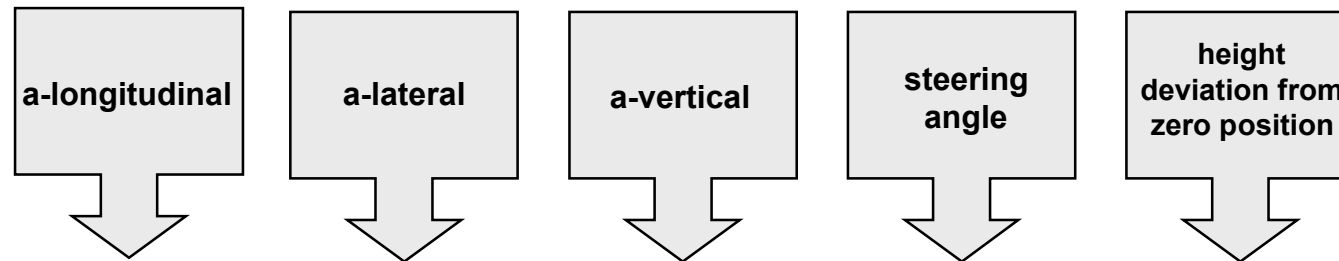
fig. 10: V- development scheme



fig. 11: ECU Hardware

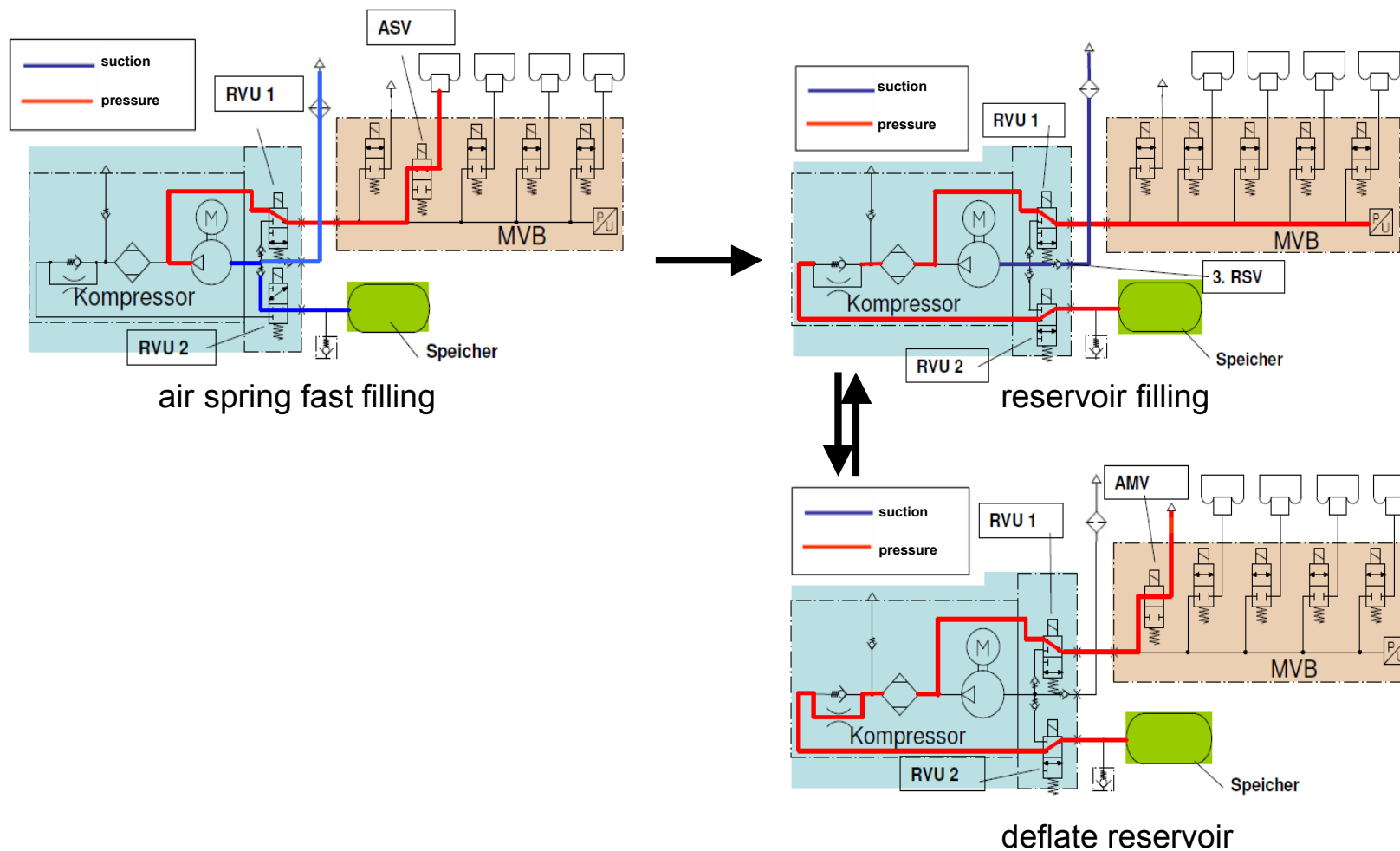
System functionality and controller strategy

- Spring rate switch point



System functionality and controller strategy

- Air leakage compensation



System functionality and controller strategy

- Diagnostics and fault detection



fig. 12: PIDT-Tester

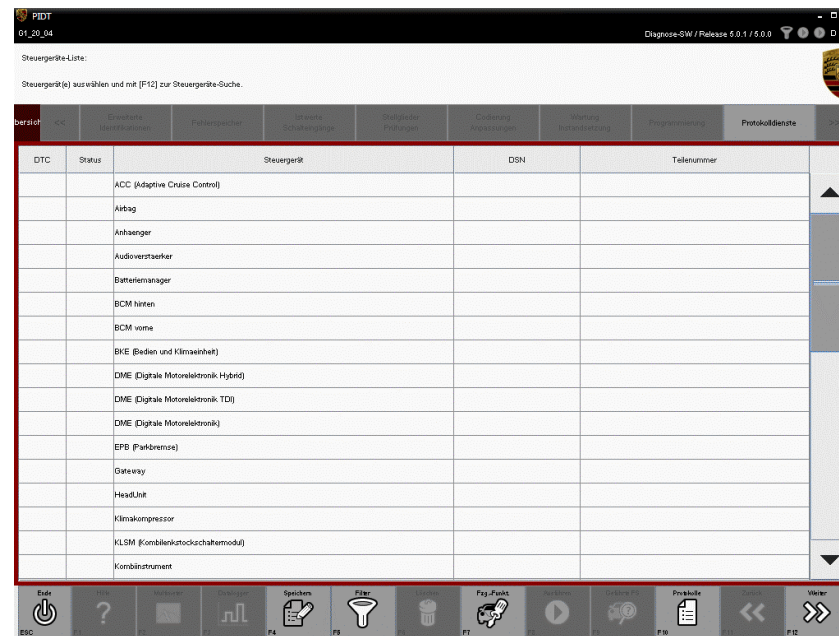


fig. 13: user interface

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Handing over to Continental AG

The closed air suspension system of the Porsche Panamera
Dipl.-Ing. Torsten Nitschke, Aktive und Passive Federungssysteme, Dr. Ing h. c. F. Porsche AG

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Vehicle Dynamics Expo, 22.06.10

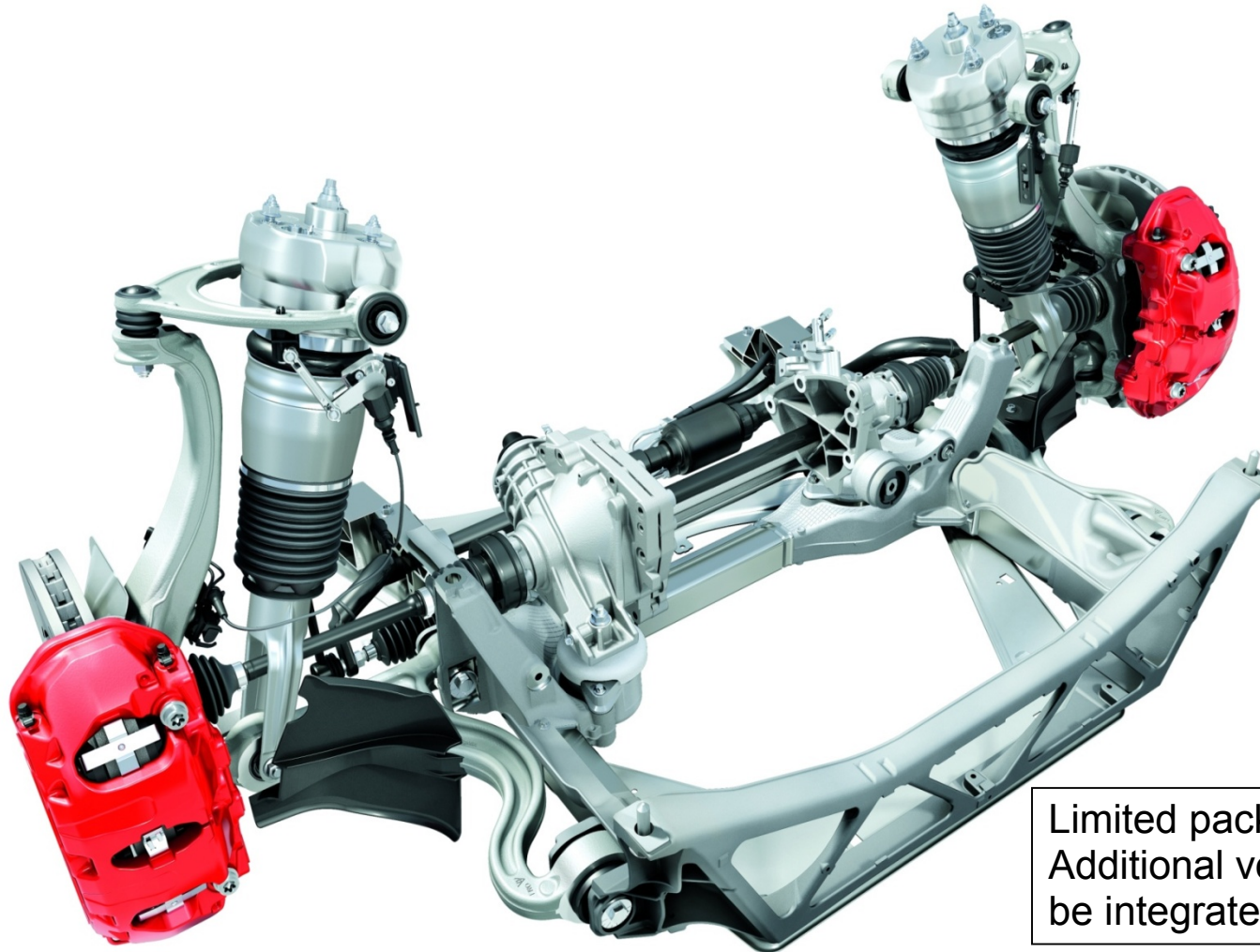


The new air spring design of the Porsche Panamera

Andreas Nessel
Stuttgart, 22.06.10

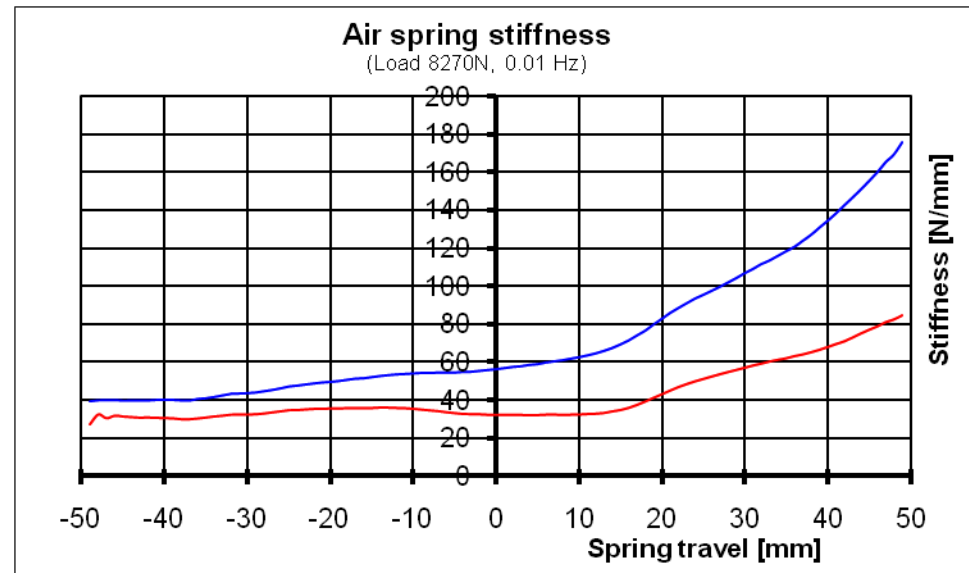
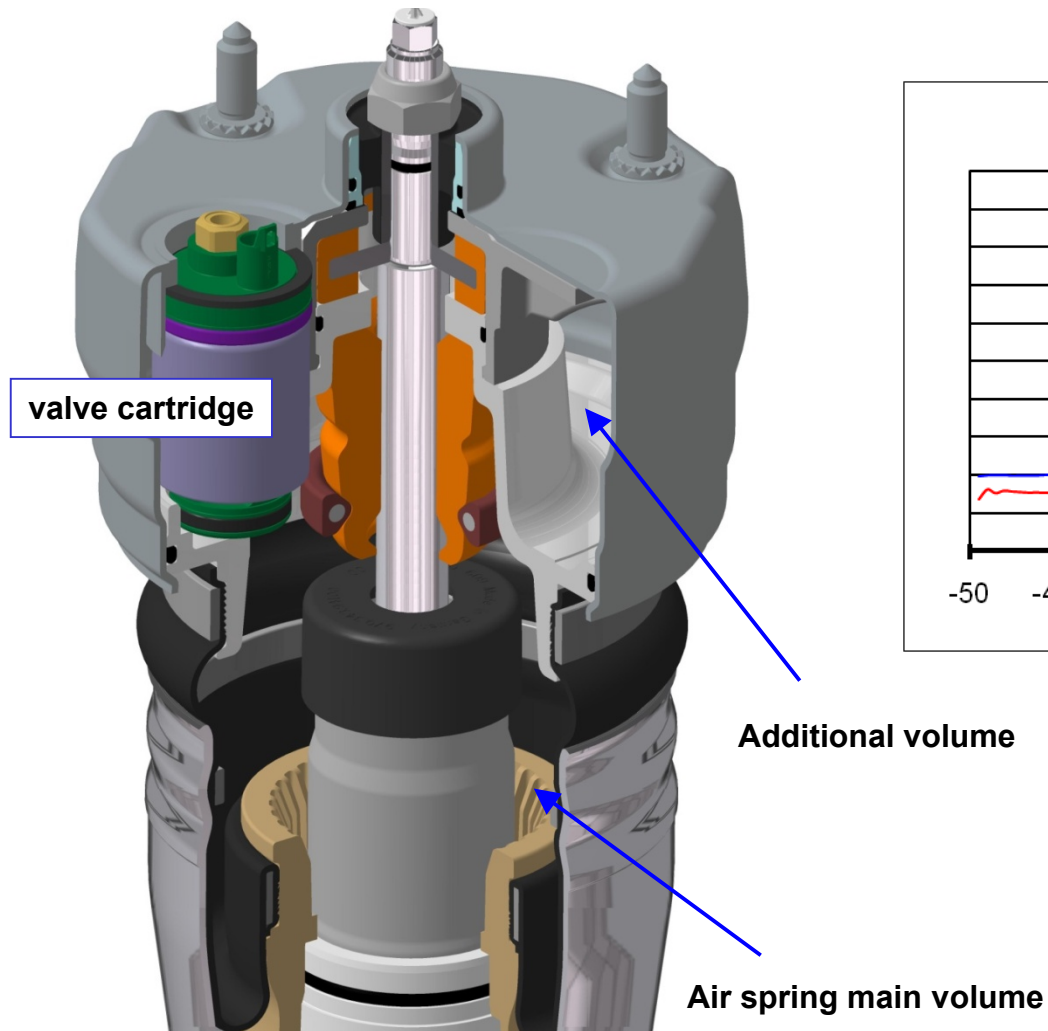


Panamera front axle – Package of air struts



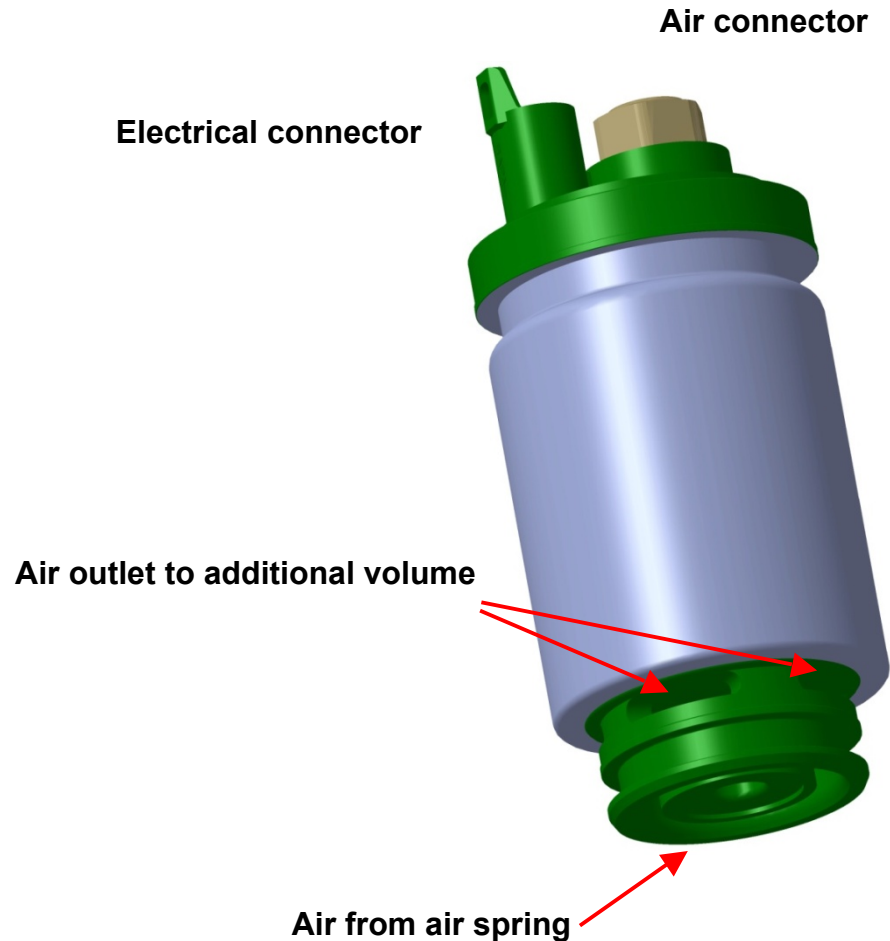
Limited package space
Additional volume and valve must
be integrated into the air spring

Integration of addition volume



Switch to sport plus mode by separation of the additional volume

Addition volume valve



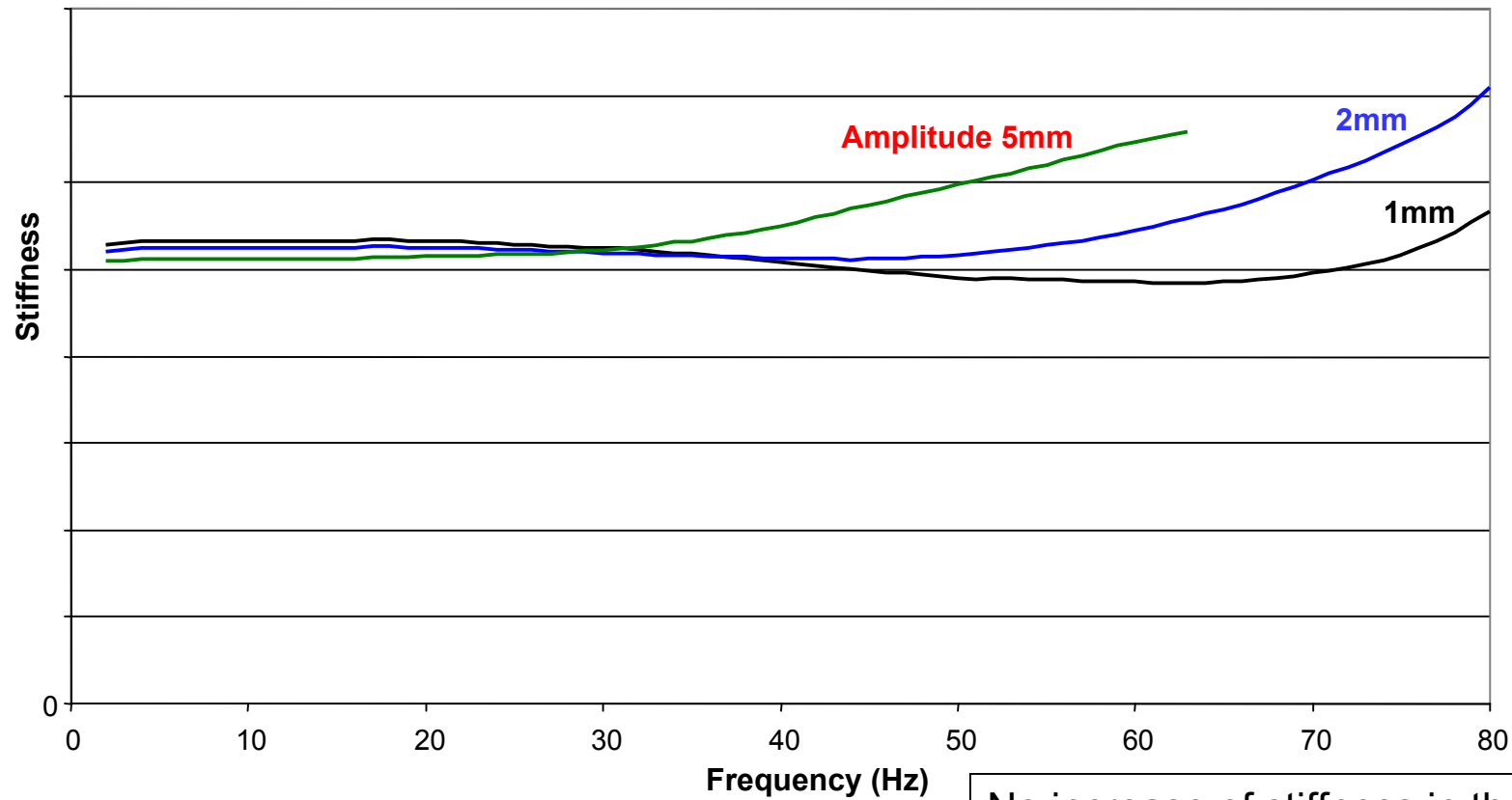
Technical data:

- Nominal opening diameter 12mm
- Mass 370g
- Diameter 40mm
- Switch time < 100ms
- Integrated air spring filling

Development of a new valve to meet the weight and packaging targets

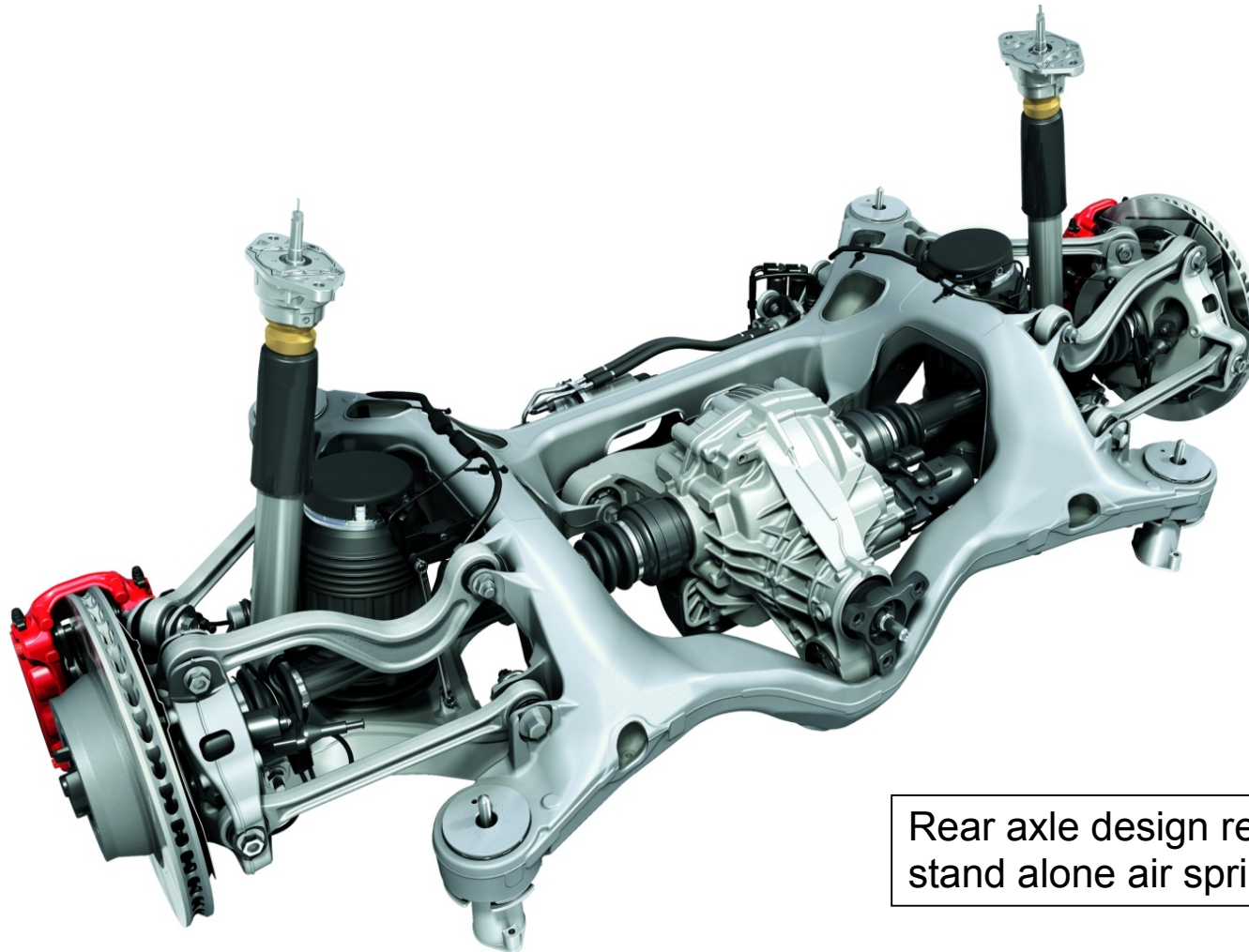
Dynamical behavior of the front axle air spring

Stiffness vs. frequency
Measurement of air spring only (damper excluded)



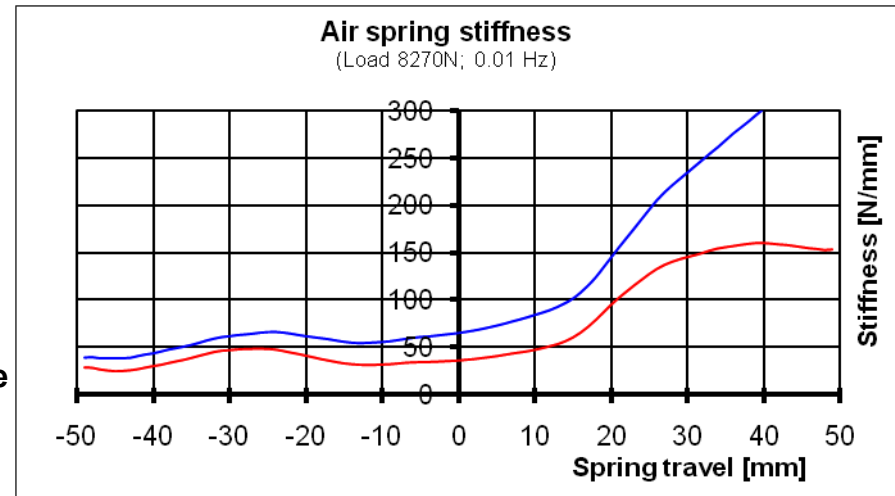
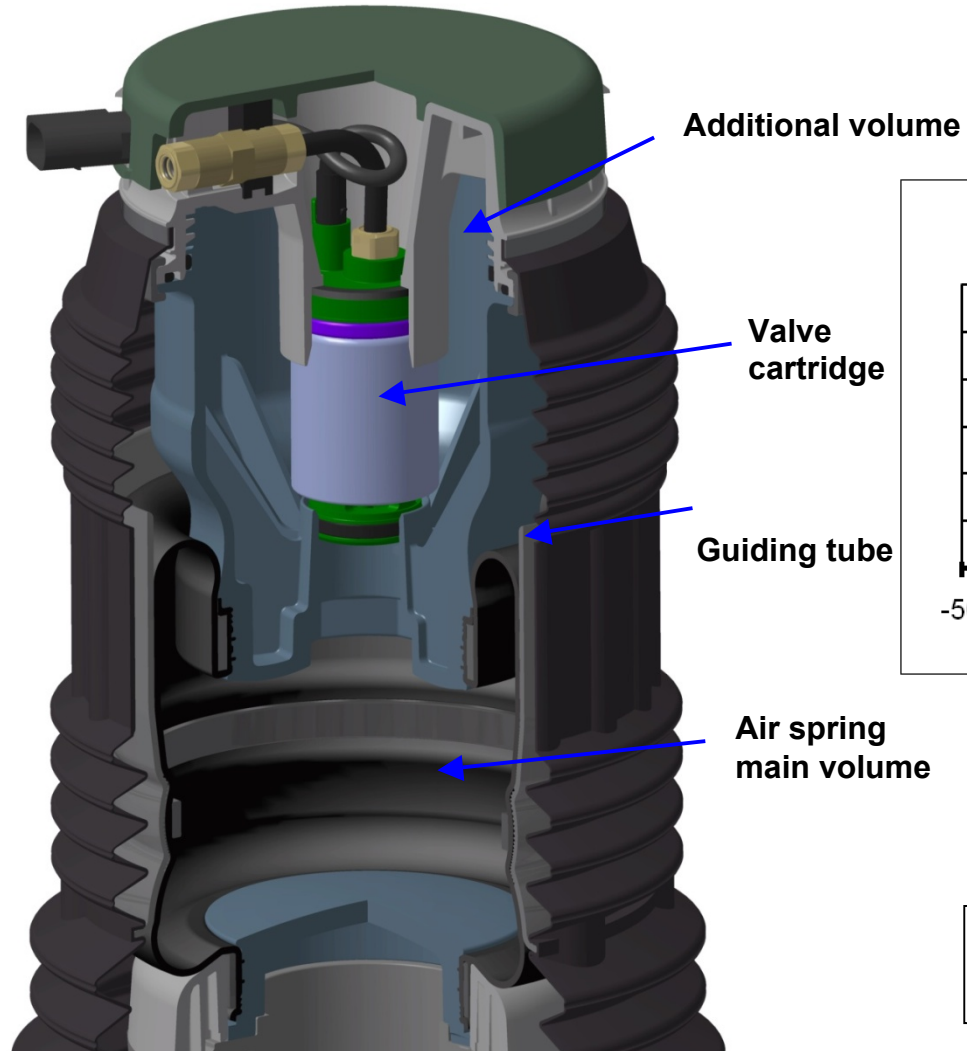
No increase of stiffness in the frequency area relevant for ride comfort

Panamera rear axle – Package of air springs



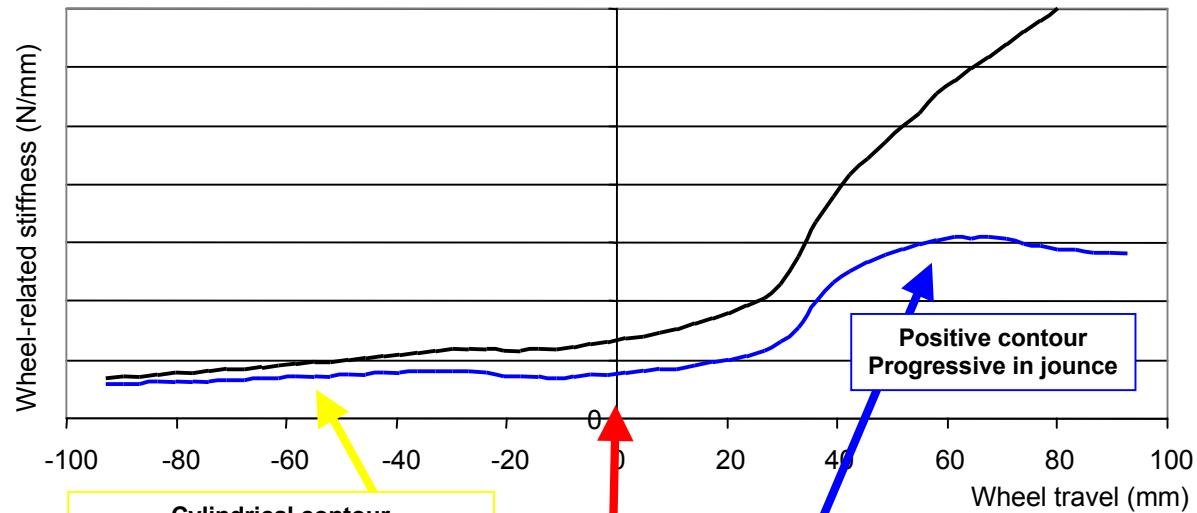
Rear axle design requires stand alone air spring

Design of rear axle air spring



Switch to sport plus mode by separation of the additional volume

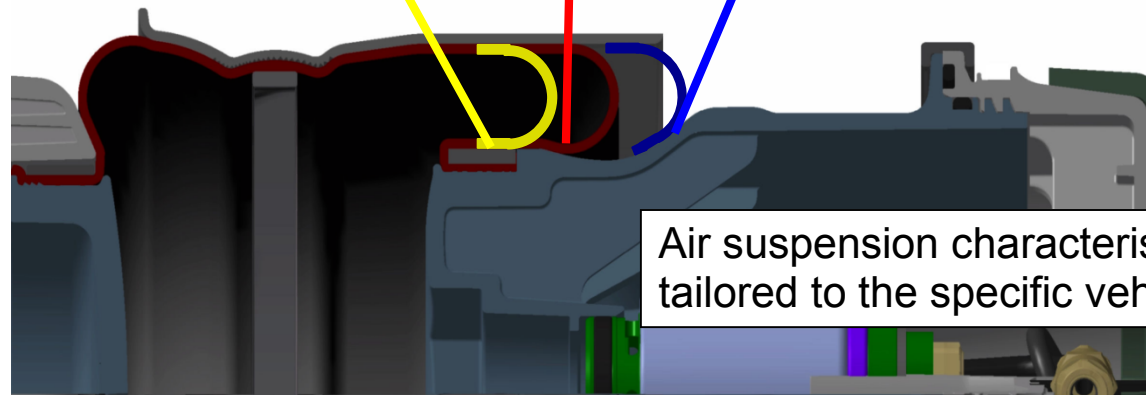
Influence of piston contour on air spring characteristics



Cylindrical contour
degressive rebound characteristic

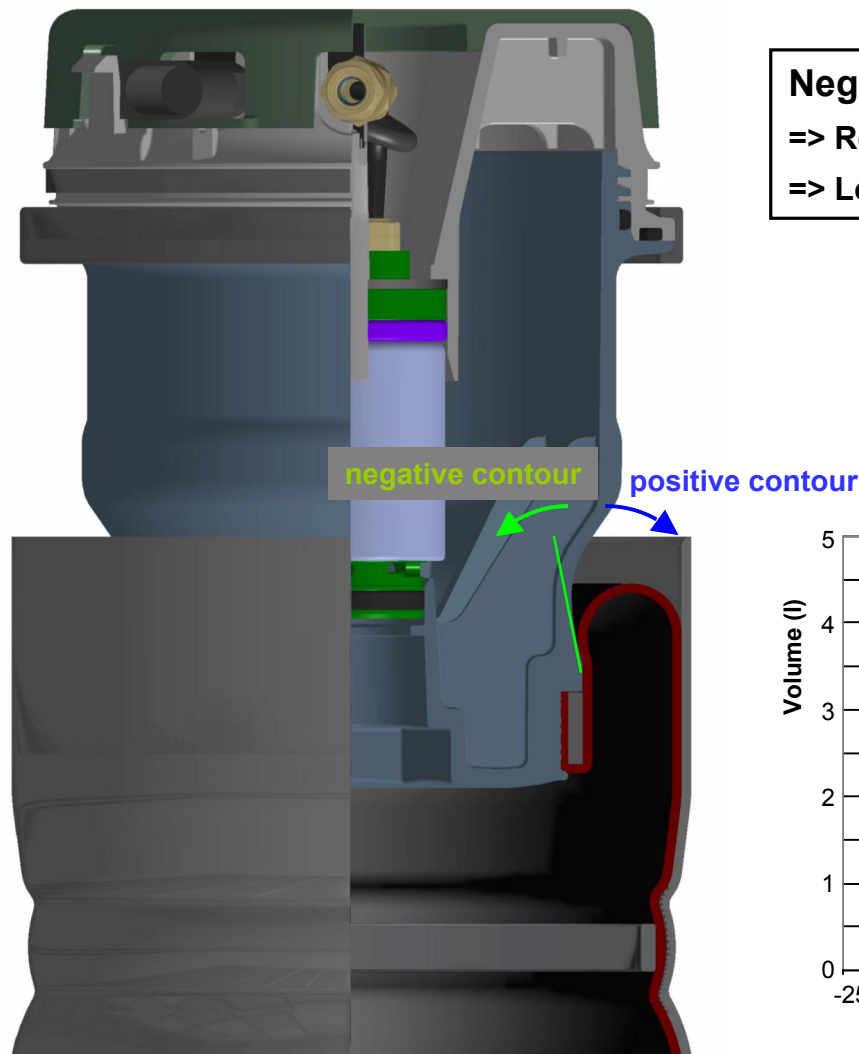
Negative contour
Comfortable center

Positive contour
Progressive in jounce



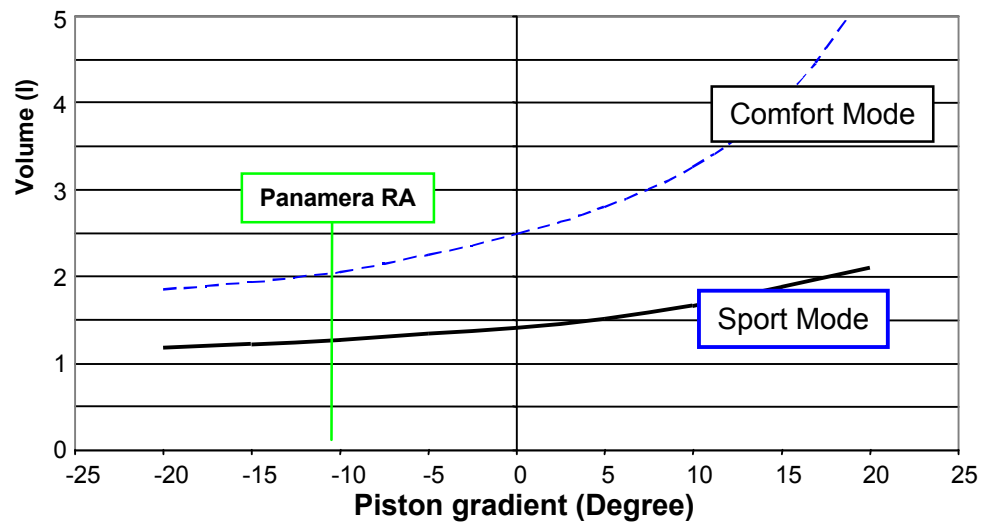
Air suspension characteristic can be tailored to the specific vehicle requirements

Piston contour

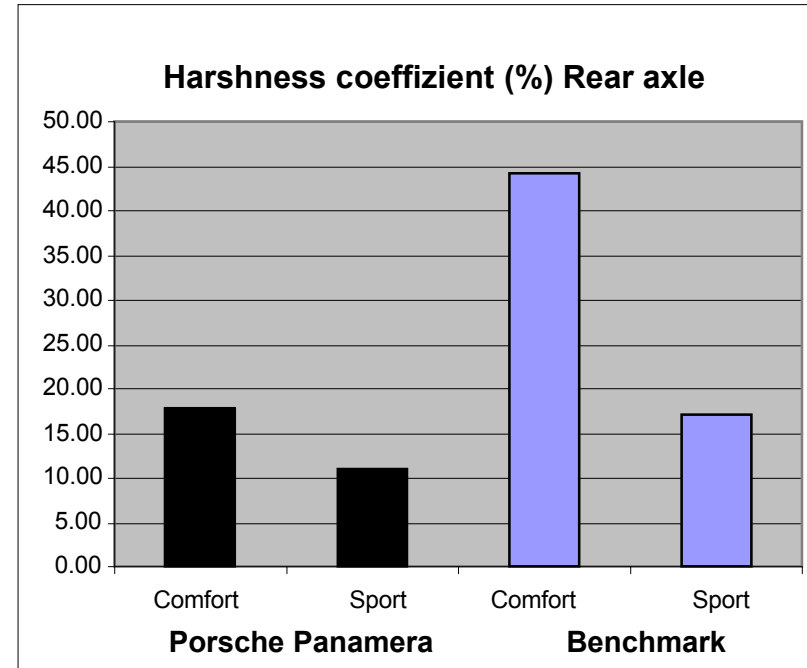
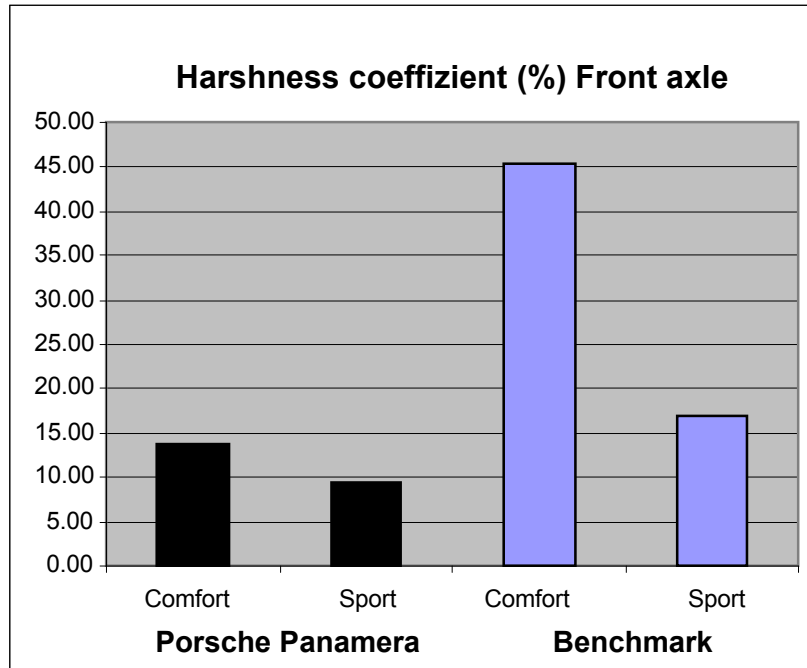


Negative piston contour
 => Reduction of stiffness
 => Lower air spring volume required for given stiffness

Required air spring volume vs. Piston gradient



Benchmarking of air spring related harshness



$$\text{HarshnessCoefficient} = \frac{c_{0,1} - c_{25}}{c_{25}} \cdot 100\%$$

Low harshness due to bellow design

Summary

Switchable rate air springs...

...enable the driver to select between sportive and comfortable characteristic.

...influence the steering behaviour in the direction of a more agile handling in the sport mode.

A compact design enabled by...

...a new developed smaller valve and the integration of the additional volume into the air spring module.

...reduction of required air spring volume by appropriate piston contour design.

Outstanding air spring comfort achieved by...

... using outer guiding tubes, for the Porsche Panamera the very first time for a stand alone air spring module on the rear axle.

...using bellows with comfort supporting harshness properties.



Questions and Discussion

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Thank you for your attention