

Softing AG

Implementation examples of ASAM MCD in
the process chain



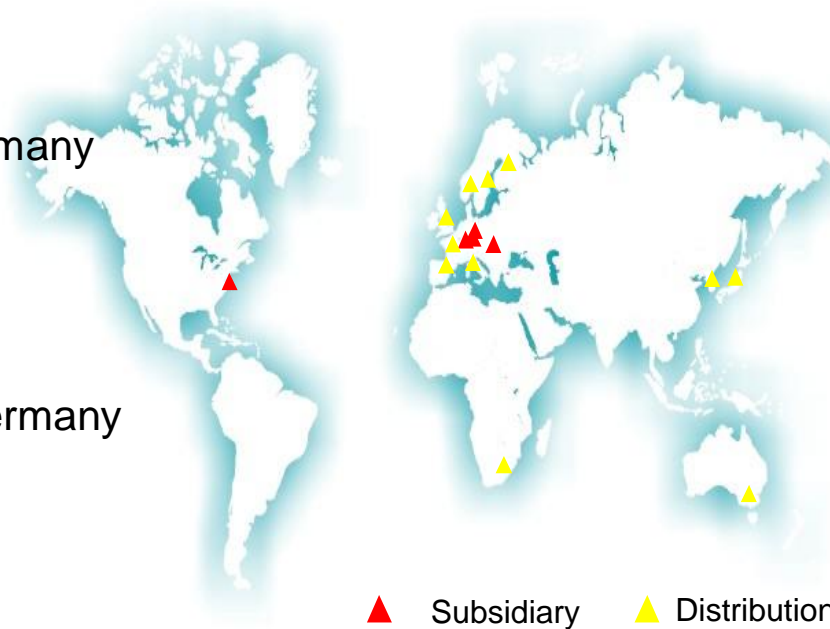
testingExpo Stuttgart 2008
Dipl.-Ing. Peter Subke
Softing AG

Contents

- Who is Softing (short company overview)
- Vocabulary: What are we talking about ?
- PC based tester inside: EDIABAS, ETESTER, ASAM MCD
- ASAM MCD goes ISO MVCI&ODX
- Implementation examples
 - ETAS LABCAR-AUTOMATION & LABTRUCK
 - dSPACE Automation Desk
 - Testrig for VCT transmission
 - Automation API and Labview™
 - Reprogramming the vehicle production line (WLAN FLASH)
 - Diagnosis tool with PDA and Bluetooth
 - Teradyne GRADE-X

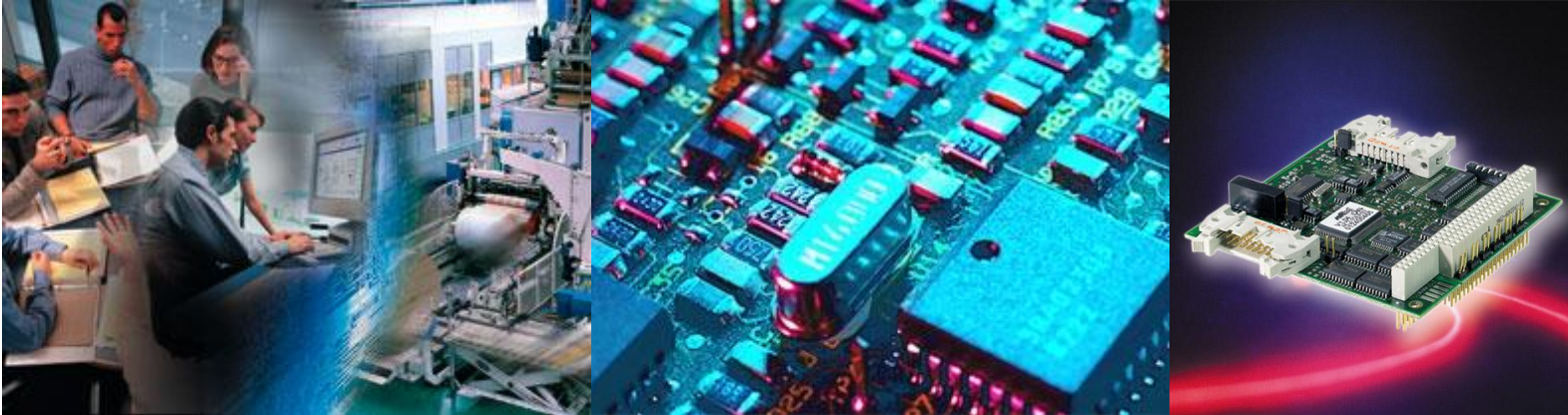
Who is Softing ?

- Softing AG
 - Headquarter in Munich, Germany
 - Regional sales offices
- hard&soft GmbH
 - Subsidiary in Reutlingen, Germany
- SoftingROM s.r.l.
 - Subsidiary in Cluj, Romania
- Softing North America Inc.
 - Subsidiary in Boston, USA
- Worldwide distribution partners



210 employees
Turn over > 33 Mio \$

Business Group IA: Industrial Automation



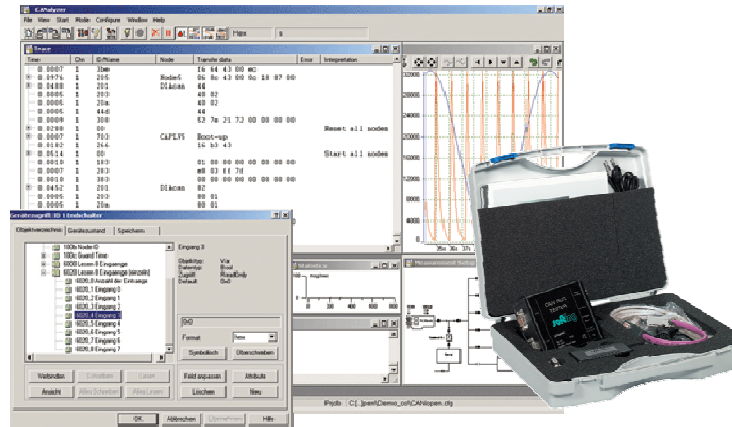
Industrial Automation



Softing IA: Fieldbus Technology

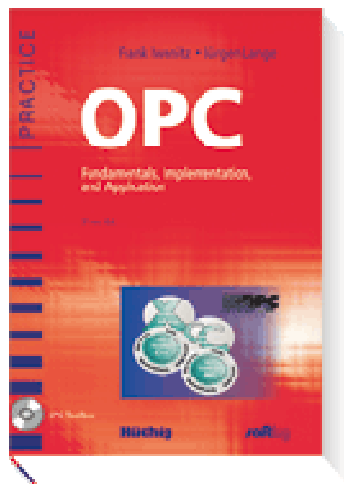


- Interfaces
- Gateways
- Tester
- Analyzer



Softing IA: OPC

OPC-Server for Siemens S7/S5,
PROFIBUS, CANopen, FF HSE,
Modbus, TCP/IP



Business Group AE: Automotive Electronics



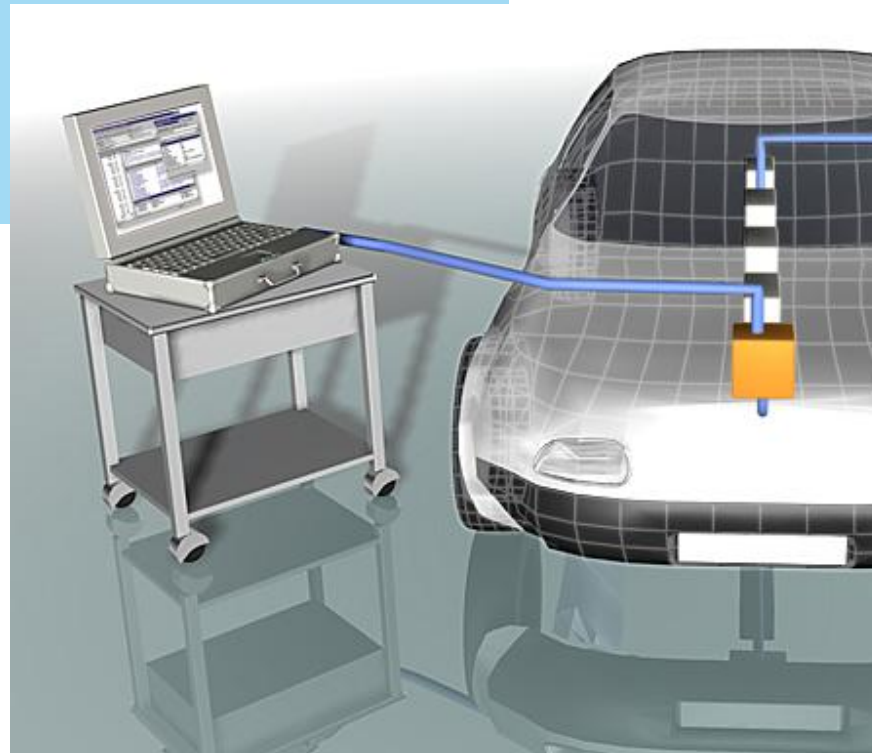
Automotive Electronics



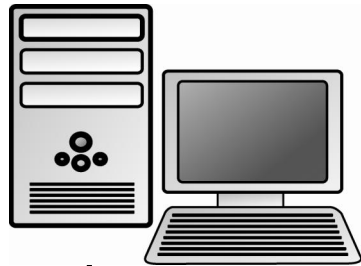
Softing AE: Automotive Electronics

Softing Automotive Electronics is THE specialist for

- **Data communication**
- **Diagnosis**
- **Test systems**



Softing AE: What are we talking about ?



TESTER

Applications: E-Tester, VAS 5xxx, DTS-Monaco

Data: A2L, CANdb, CBF, EDF, ODX, FBX

Server: EDIABAS, E-TESTER, ASAM-MCD, MVCI, COS



PC-ECU-Interfaces

VCI, DCDI, EDIC

Interface-Software

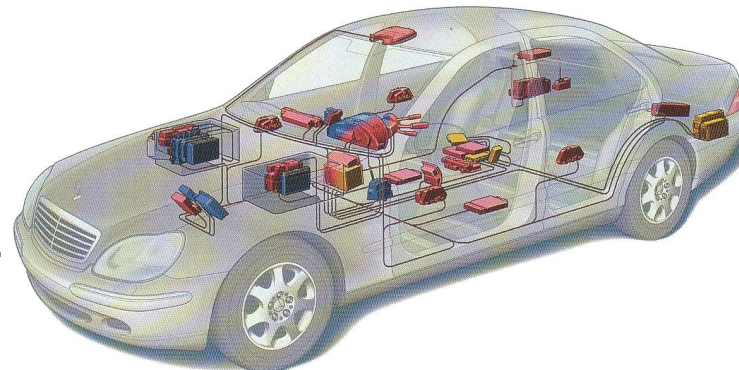
VeCom, D-PDU API

In-vehicle-communication

Bussystems: K-Line,
CAN, LIN, FlexRay, MOST

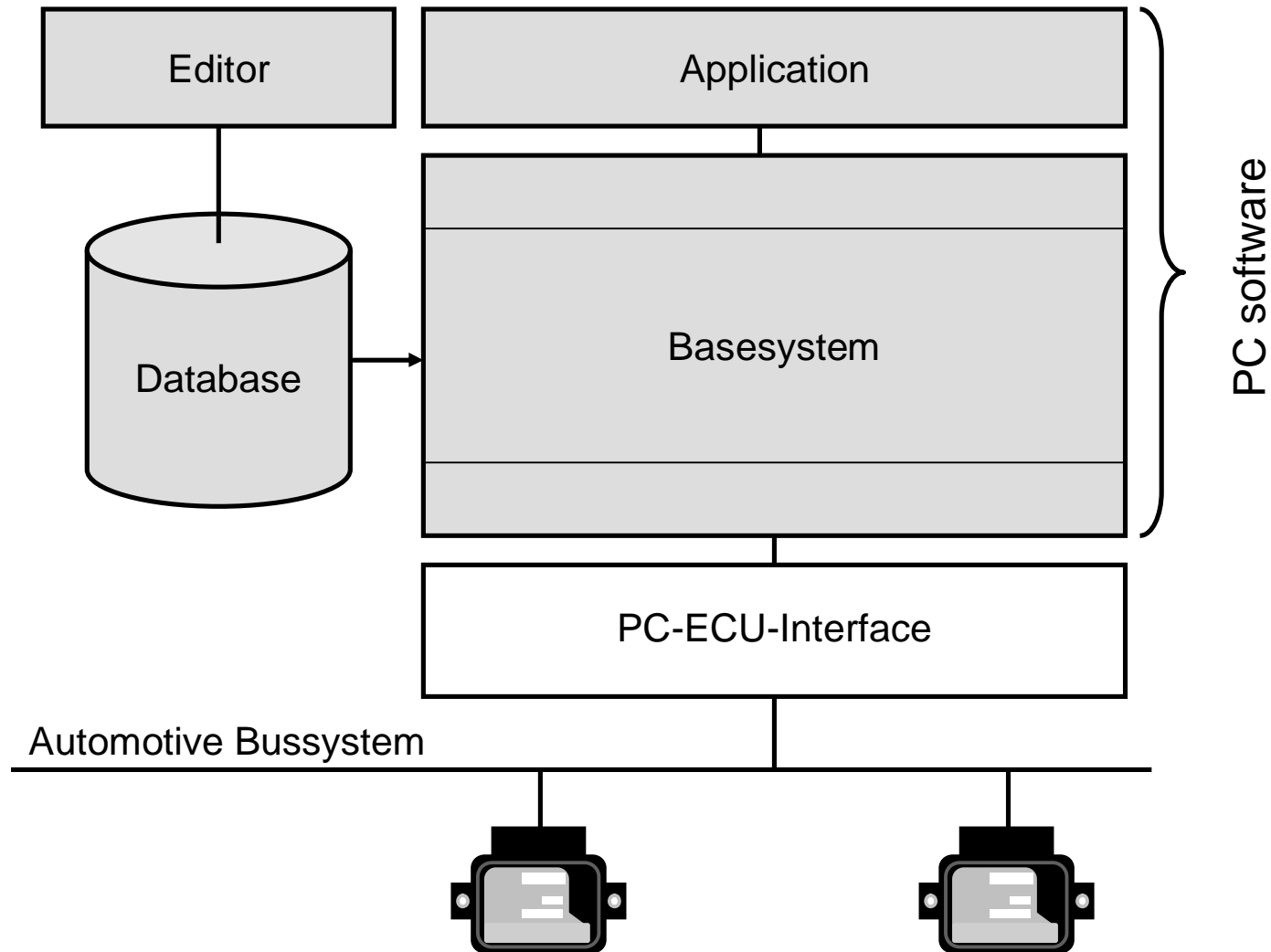
Offboard-Communication

Diagnostic protocols e.g.
KWP 2000, UDS

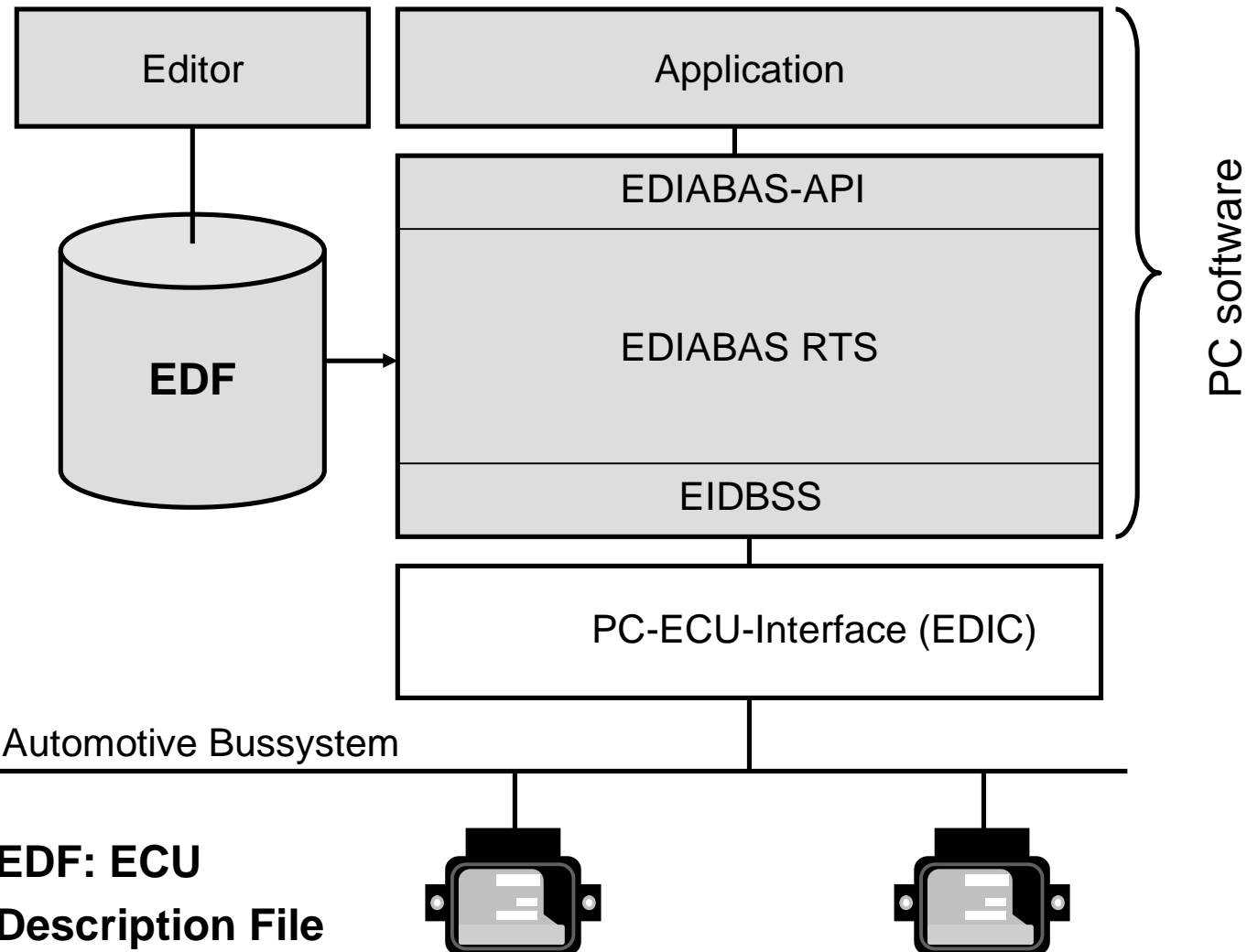


ECU-Software
AUTOSAR

PC based TESTER: Components



PC based TESTER : EDIABAS



EDIABAS Applications @ BMW and VOLKSWAGEN



BMW DIS und DISplus

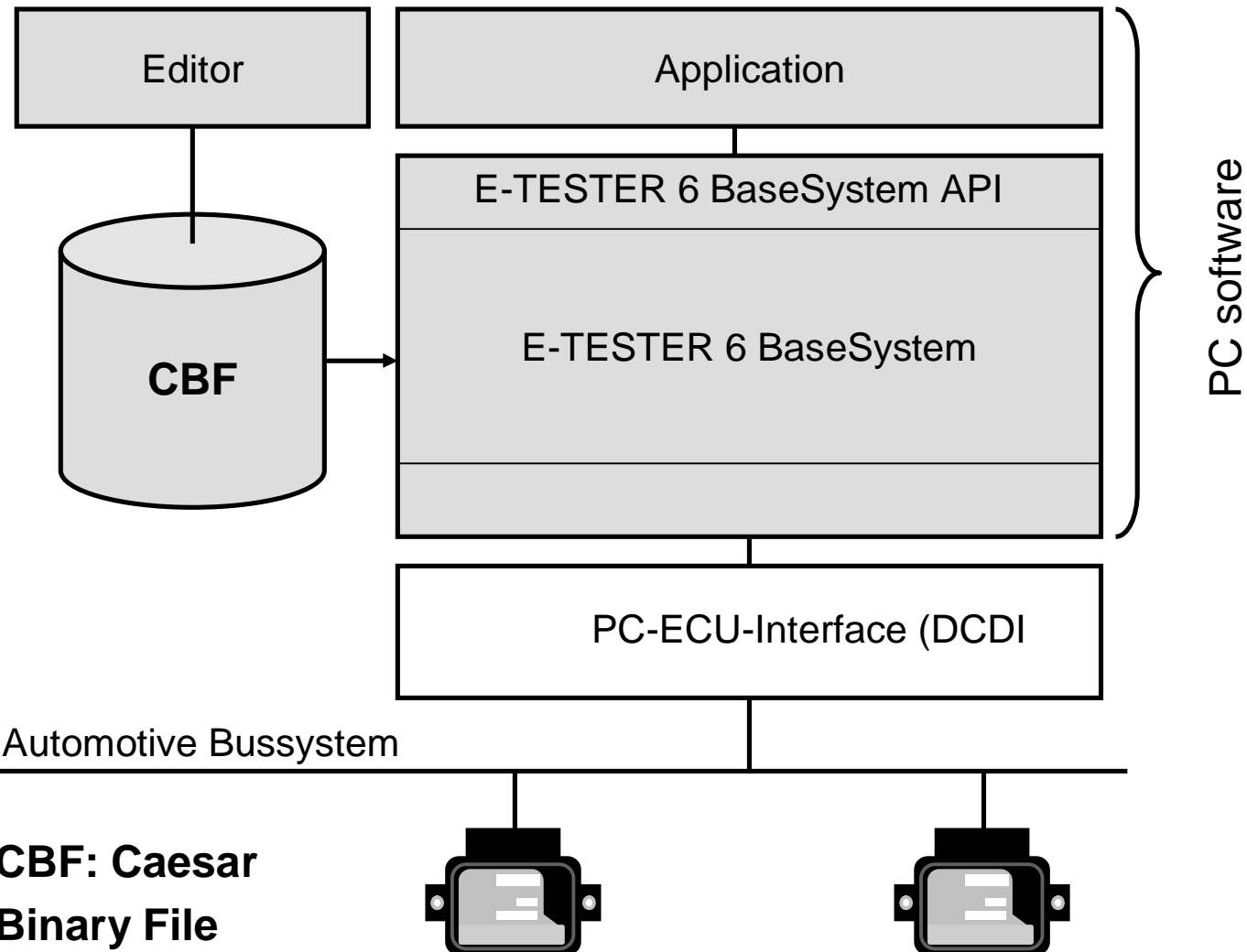


VW/Audi VAS 505x

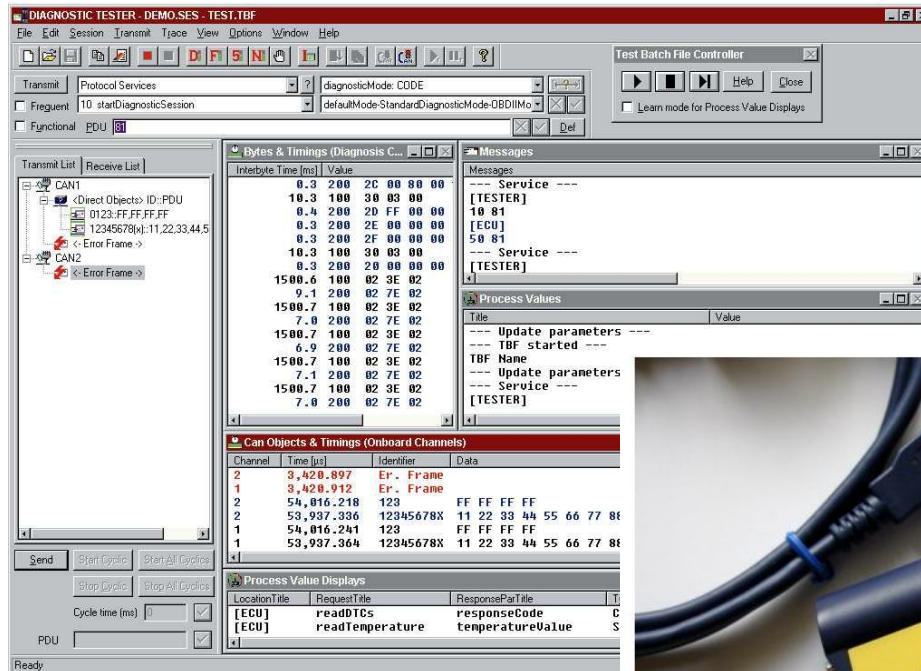
Even with the same basic technology (EDIABAS), EDF of BMW and Volkswagen are not compatible.



PC based TESTER: E-TESTER 6 (Daimler)



Softing AE: E-Tester 6 (Daimler)



Application:
Diagnostic Tester

Vehicle Communication
Interface
„PART Y“ by I+ME ACTIA



Problem ... & Solution

Problem:

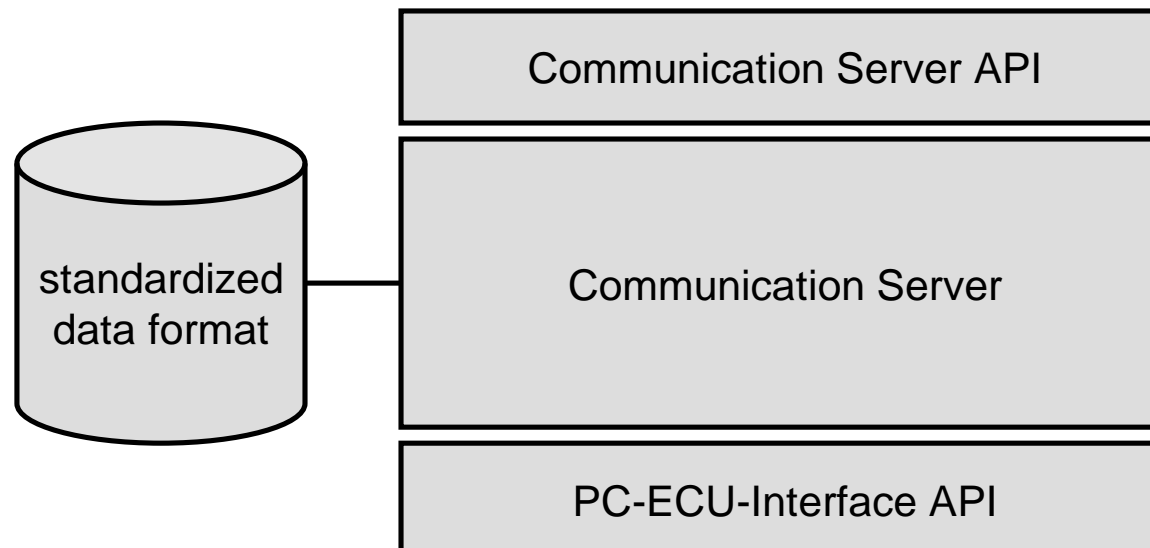
There are too many incompatible communication technologies.

Solution:

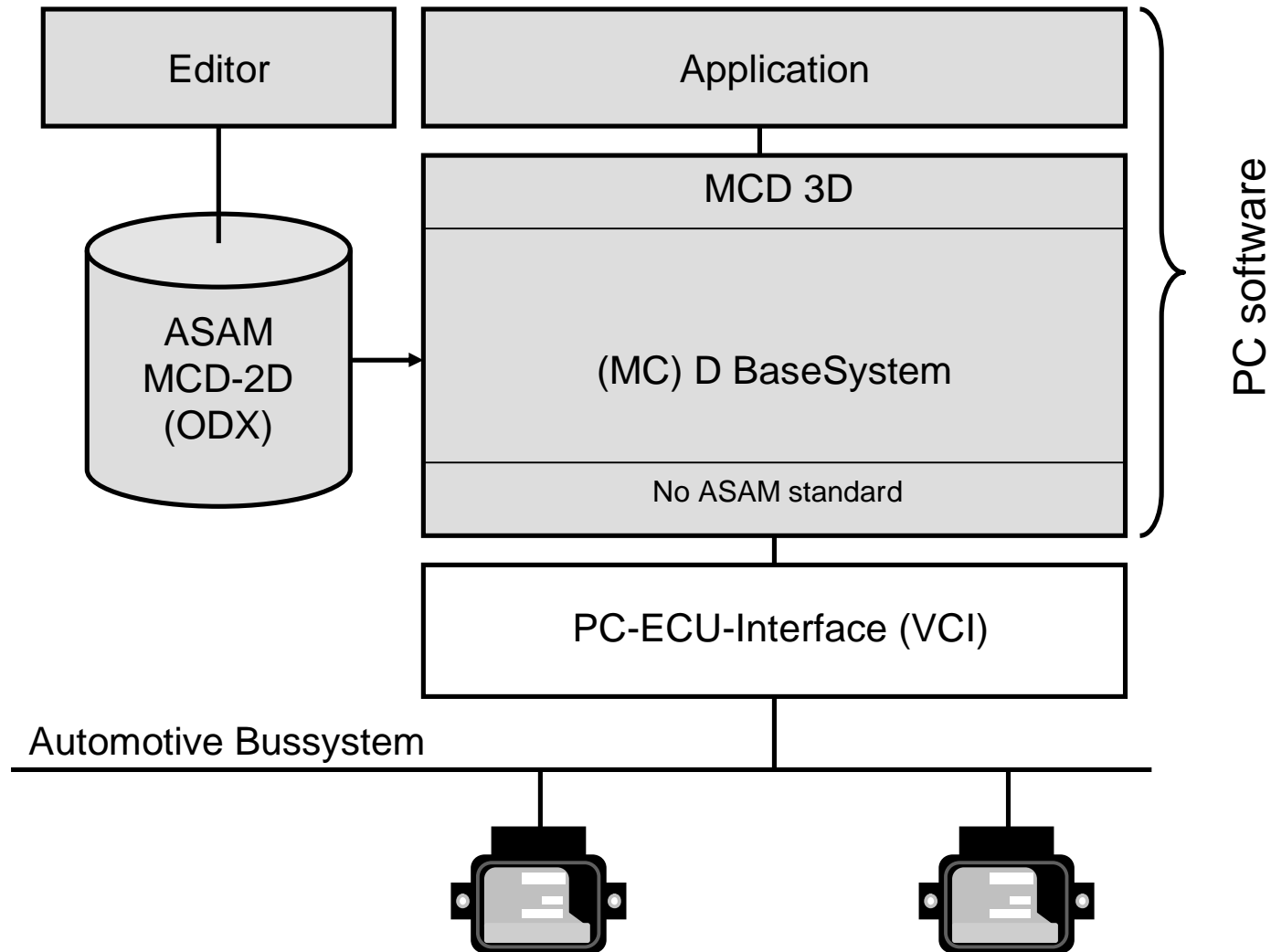
Standardization of software components and interfaces.

ASAM AE specified the „ASAM MCD system“ with standardized interfaces.

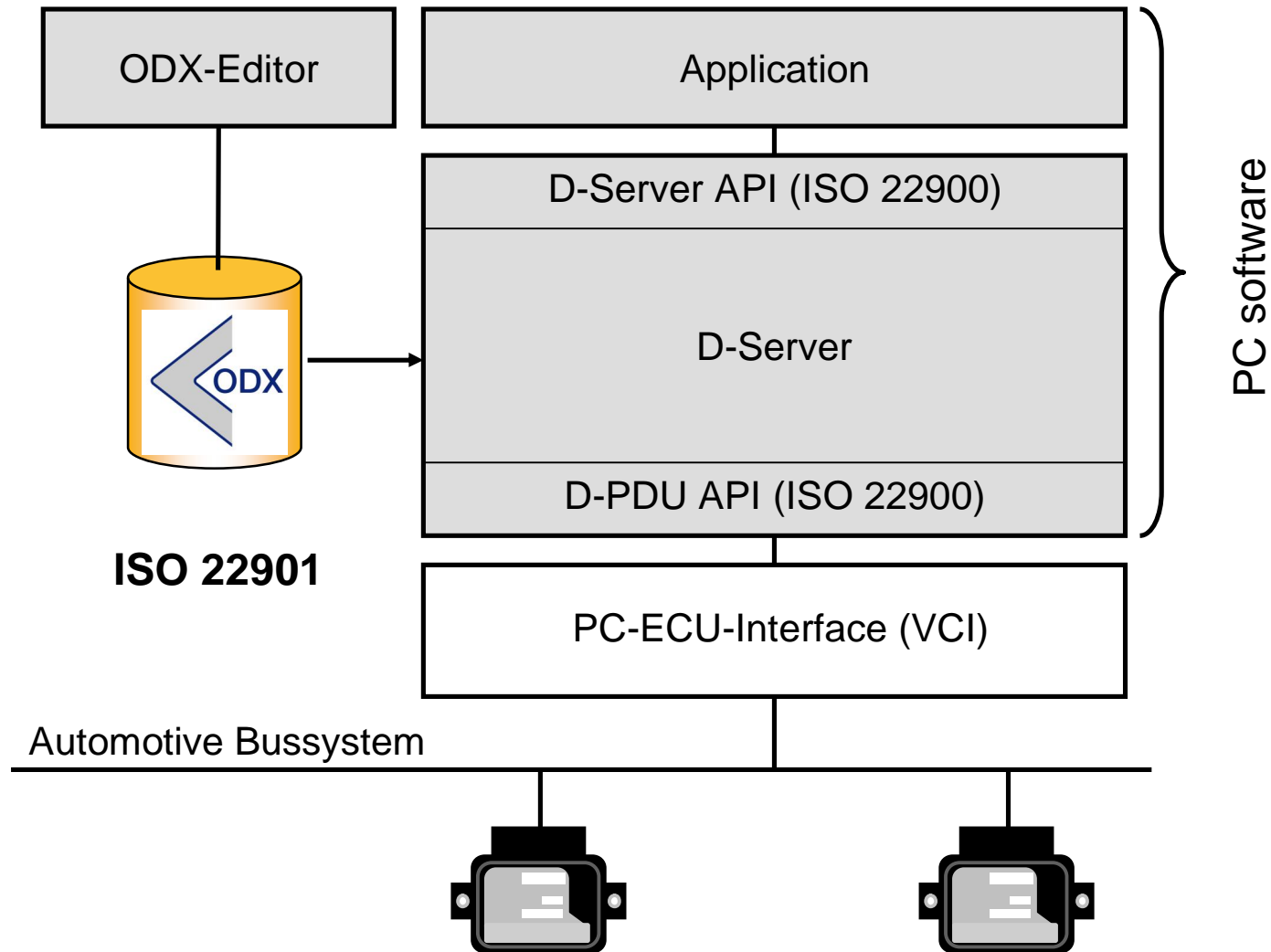
MCD = Measurement, Calibration, Diagnosis



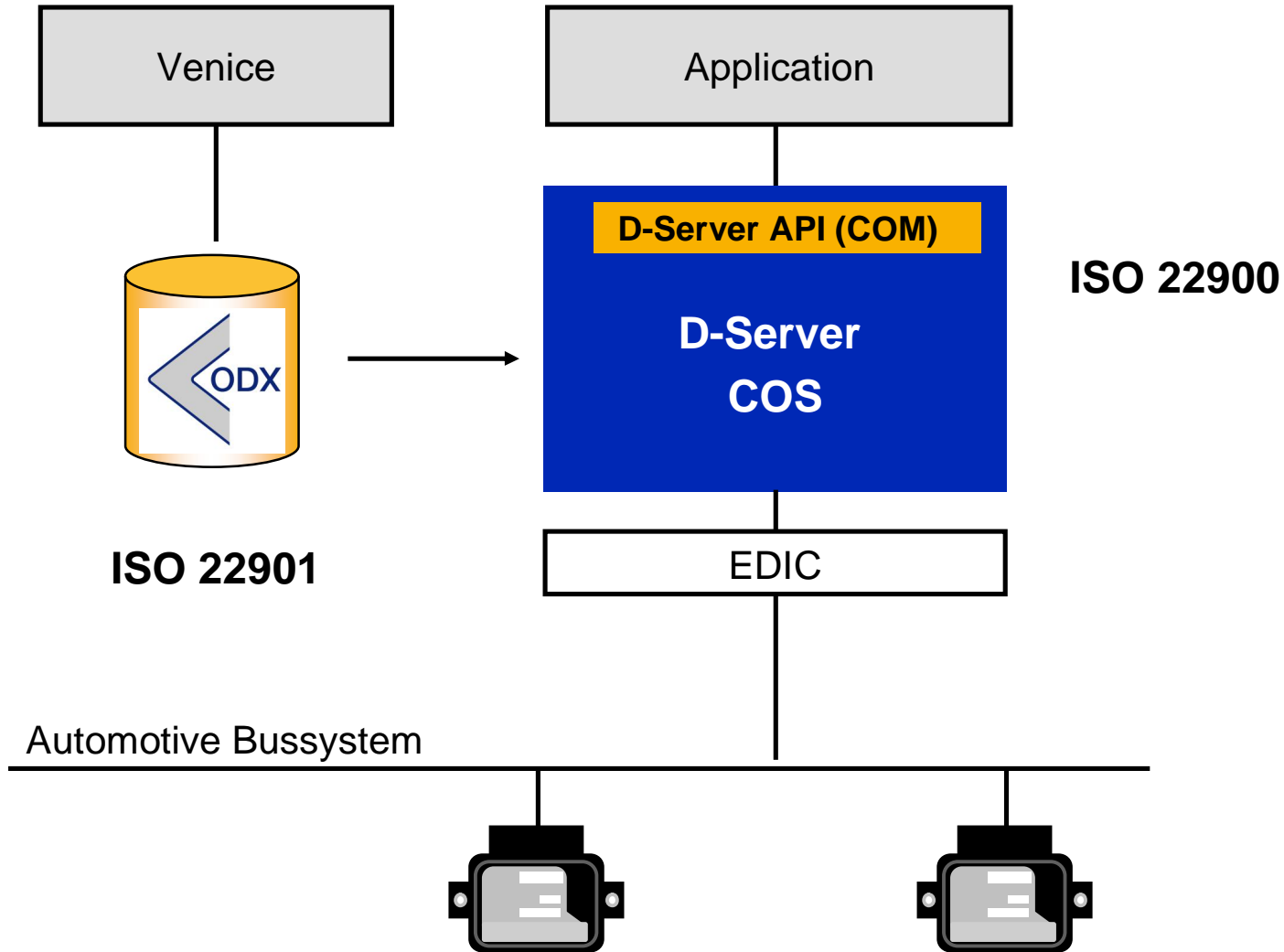
PC based TESTER: ASAM MCD (D-Part)



PC based TESTER: ASAM goes ISO (MVCI & ODX)



Softing's MVCI D-Server „COS“



Automation API: COS-AUT

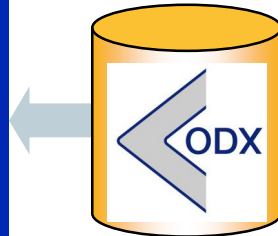
Application

COS - AUT

D-Server API (COM)

D-Server
COS

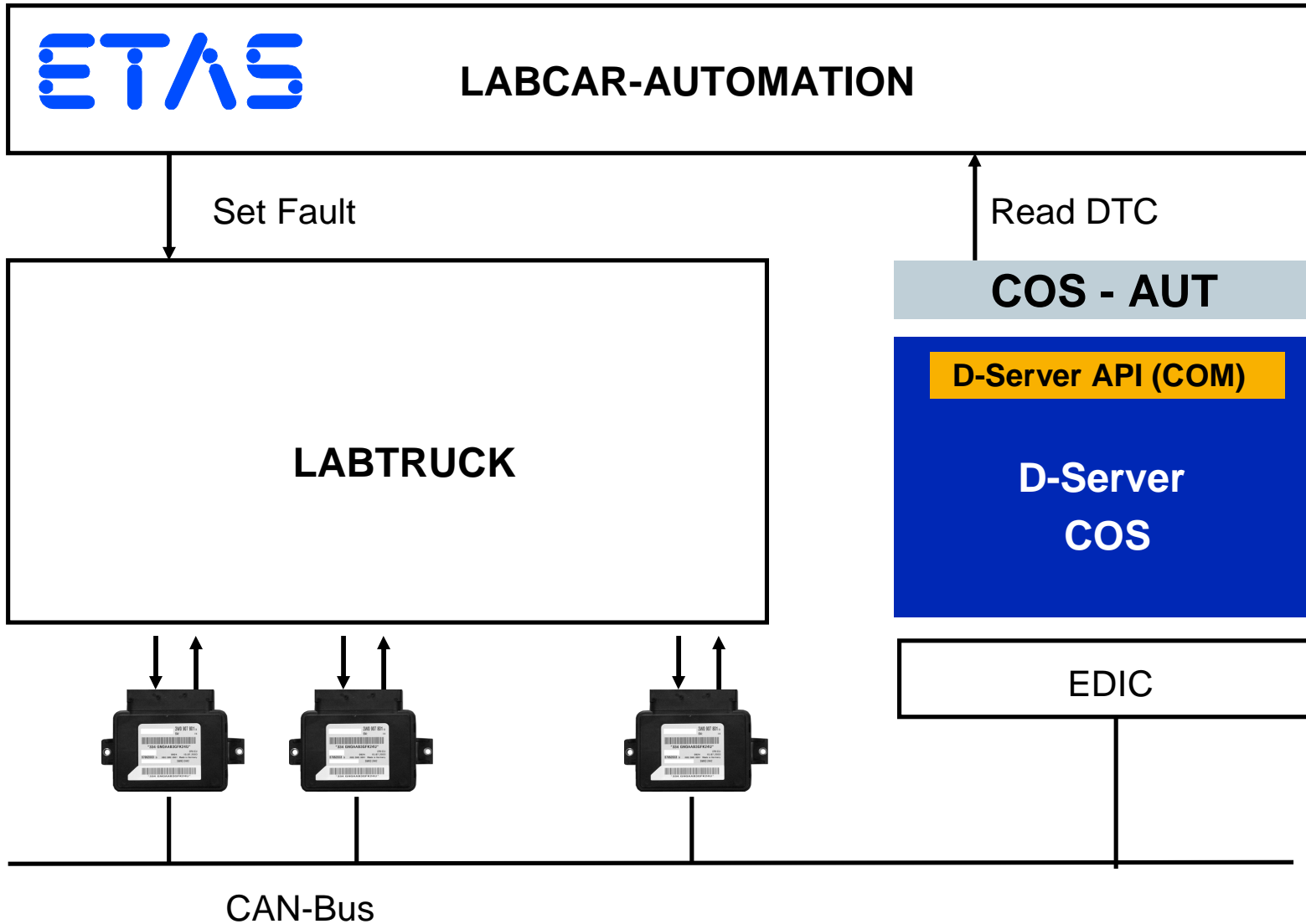
EDIC



Automation API
COS-AUT simplifies
the access to
diagnostic
communication

Implementation Examples

ETAS LABCAR-AUTOMATION & LABTRUCK

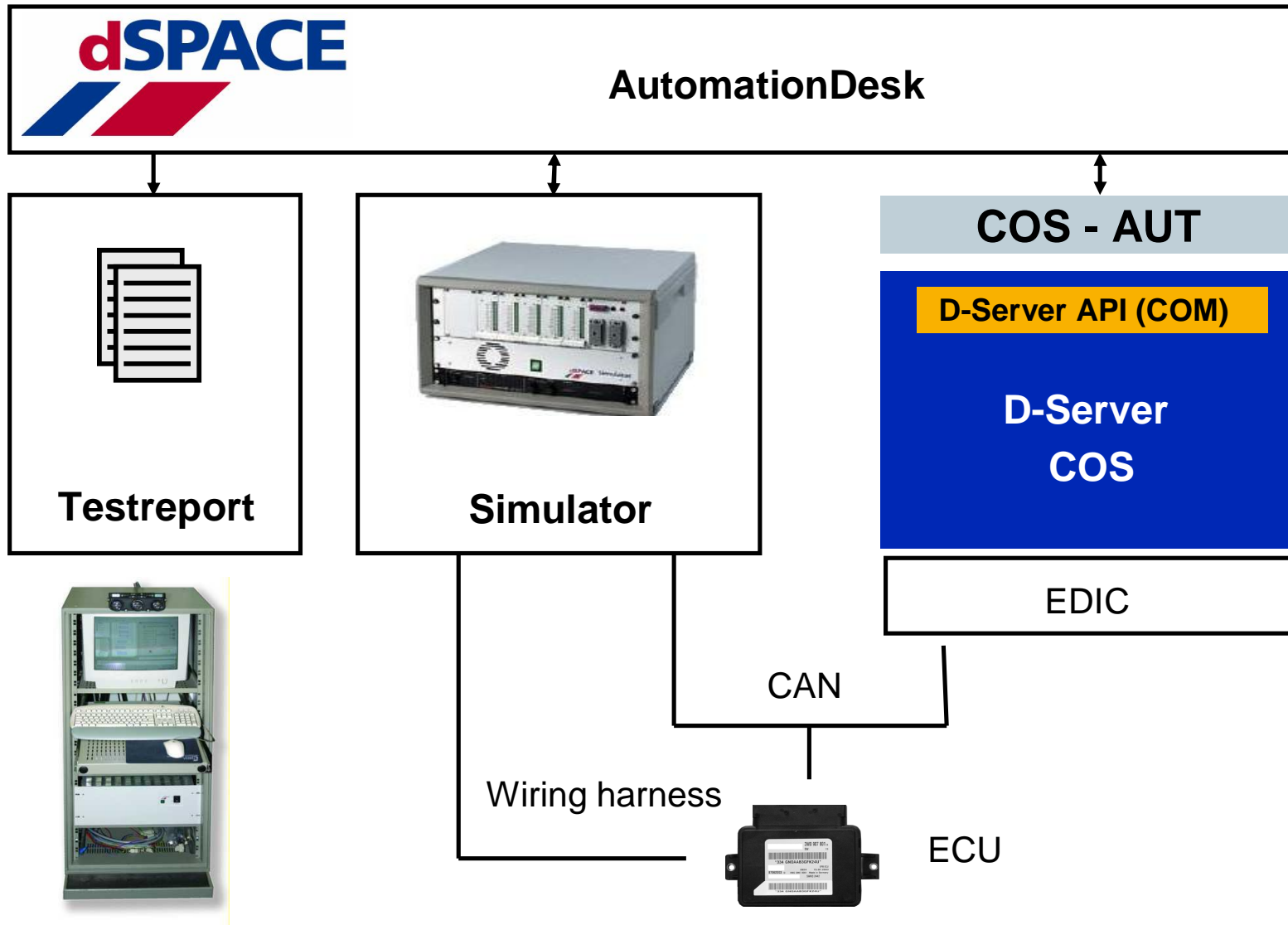
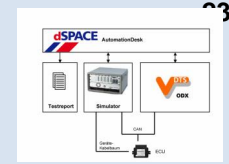


ETAS LABTRUCK

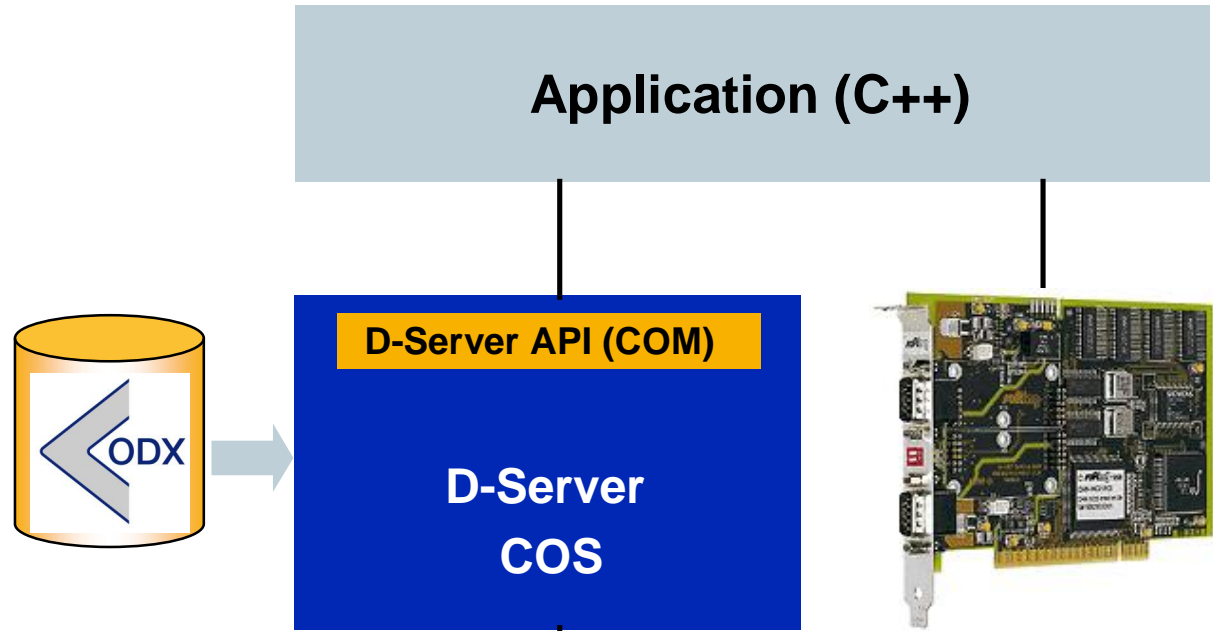


Foto: ETAS

dSPACE AutomationDesk



Testrig for VCT transmissions using the COM-API (Haas)



**CAN interface
for bus node
emulation**

**EDIC interface for
diagnostic communication**

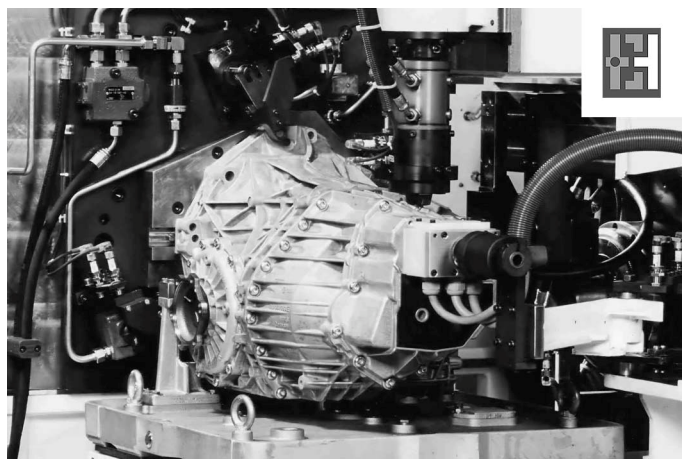


Foto: Haas

Automation API and LabView for a transmission teststand (Kleinknecht)

Application (LabView)

COS - AUT

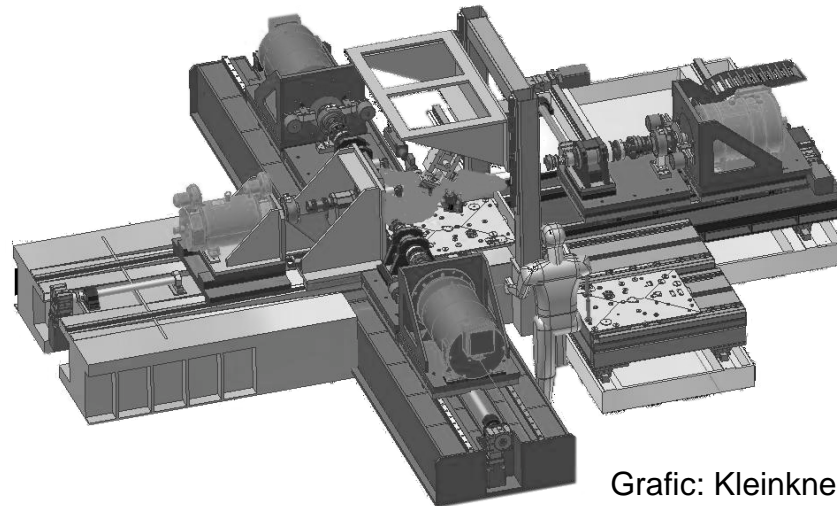
D-Server API (COM)

D-Server
COS

PC-ECU-Interface (VCI)



Automation API
COS-AUT eases the
Access to diagnostic
communication



Grafic: Kleinknecht

Labview user interface

ATS-Param Unterprogramm parametrieren: D:\DQ200\Programme\Initialisieren.UPR

Datei Prüfprogramm Auswertungen Dokumentation Hilfe

Nr.	Prüfabchnittsname
1	Kl. 30 zuschalten
2	Kl. 15 zuschalten
3	Kommunikationsaufbau
4	STG-Information lesen
5	Codieren
6	ID ungültig machen
7	Fehlerspeicher lesen
8	Fehlerspeicher löschen
9	Stromaufnahme plausibilisieren + Zähler zurücksetzen
10	Signalgenerator 1 konfigurieren

Bezeichnung des Unterprogrammes:
Initialisieren

allgemeine Einstellungen Übersicht Messungen

nach oben neuer Prüfabchnitt Makro definieren...

nach unten Prüfabchnitt löschen Makro einfügen

Prüfabchnitt kopieren

Prüfabchnitt einfügen

Allgemein Bedingungen PST KWP: X Messungen Auswertungen Berechnungen

Signalgenerator konfigurieren

Überwachungszeit: 2 s Fehler bei Zeitüberschreitung: 1 Fehlernummer

Kanal: 1

Signalform: Rampe

unterer Sollwert: 0

Zeit für minimalen Wert [ms]: 100

Zeit für steigende Rampe [ms]: 100

oberer Sollwert: 10000

Zeit für maximalen Wert [ms]: 100

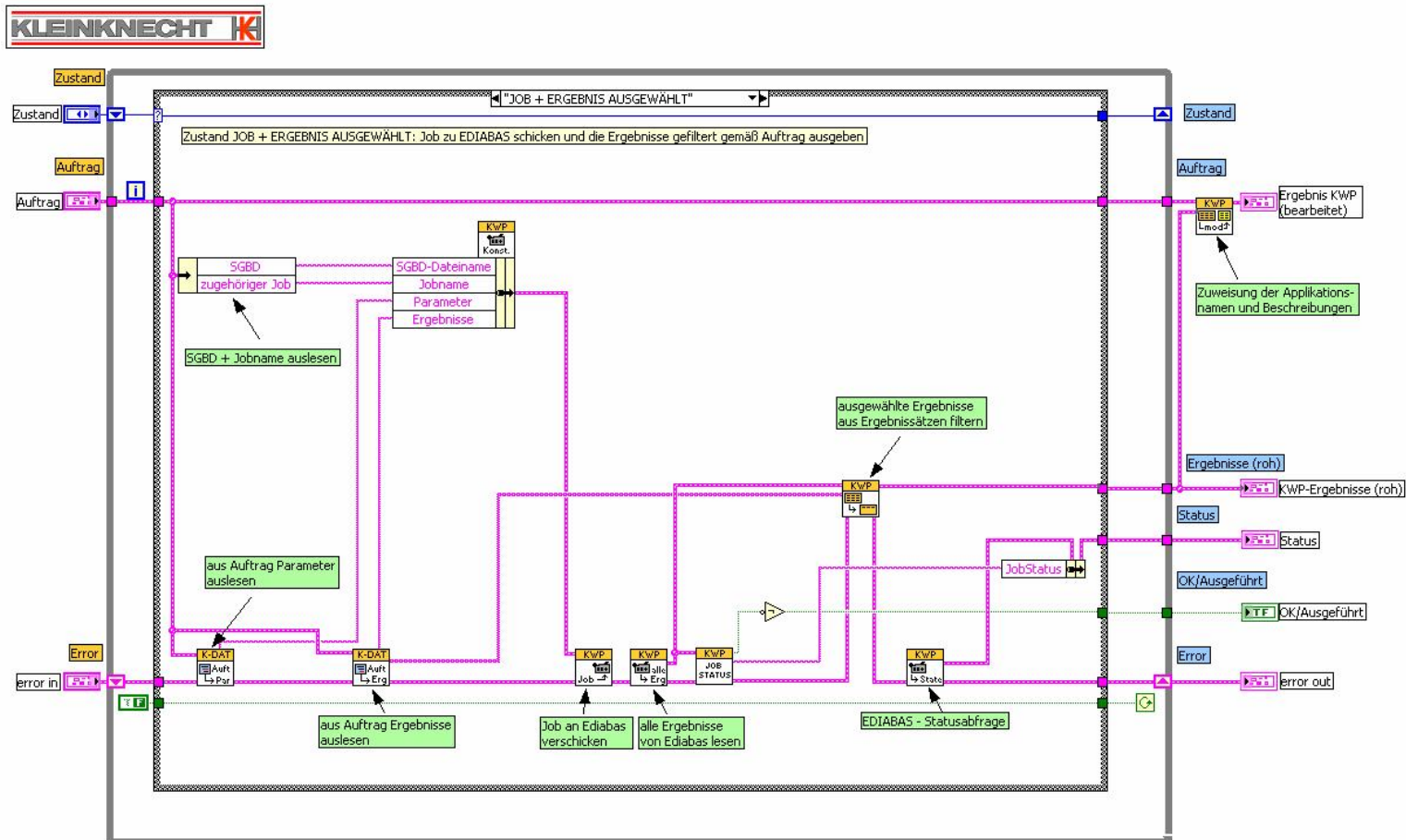
Zeit für fallende Rampe [ms]: 100

Ströme, Momente: Sollwerte/ 10 => physikalische Werte in mA bzw. Nm
Positionen und Drücke: Sollwerte/100 => physikalische Werte in mm bzw. bar

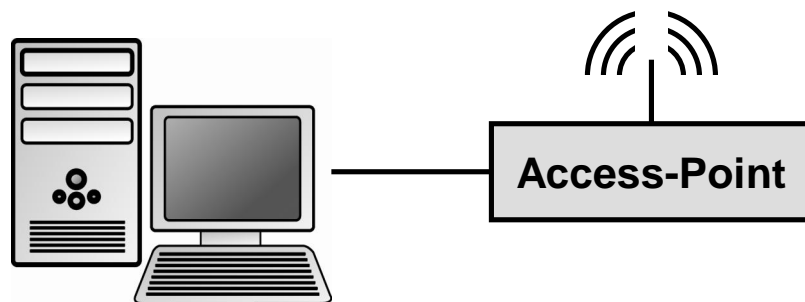
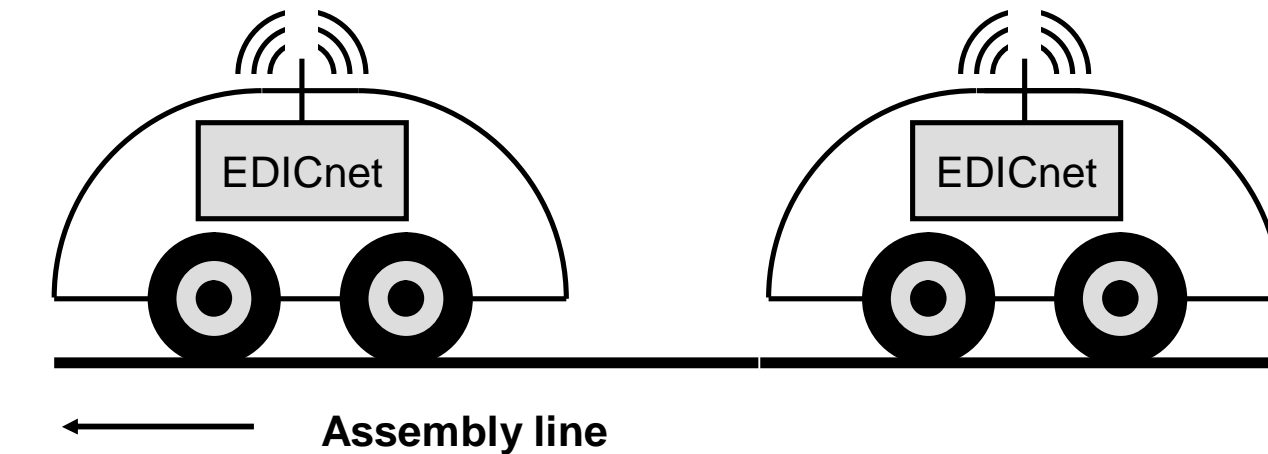
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KLEINKNECHT

Typical Programming Example



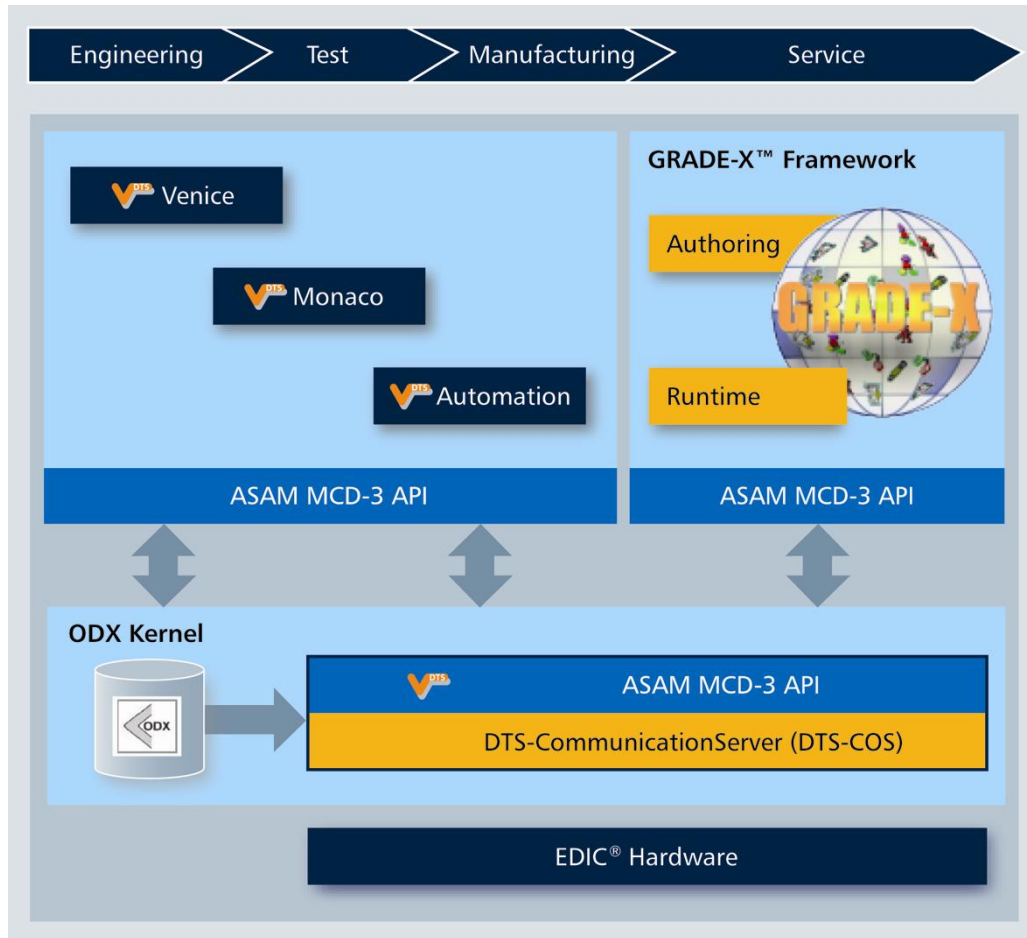
WLAN Flash in the vehicle manufacturing (Ford)



Flash-Station

**Benefit of MVCI/ODX:
Parallel diagnostic
communication
with more than one
ECU / car**

Teradyne GRADE-X



Testing of the compatibility...

Result:

GRADE-X (Teradyne) connects directly to the D-Server API

ASAM MCD / DTS-COS References

- VW: Service tester, flash programming (entire process)
- Ford (Australia): Flash programming in manufacturing
- ETAS: Integration in INCA and LabCAR
- dSPACE: Integration in AutomationDesk/ControlDesk
- SiemensVDO: Standard flash programming solution
- Teradyne: service tester prototype
- AVL: Puma integration prototype
- Behr: Standard manufacturing solution
- DC: Gearbox system test
- Hella: FlexRay ECU Tester
- Conti Temic: FlexRay ECU Tester
- ...