



SCUDERI GROUP

Split Cycle Air Hybrid Technology

Engine Expo 2008

Hybrid Vehicle

- **Stores braking energy as electricity**
- **Two drive systems**
- **Gas system - Internal Combustion Engine**
- **Electric system consisting of:**

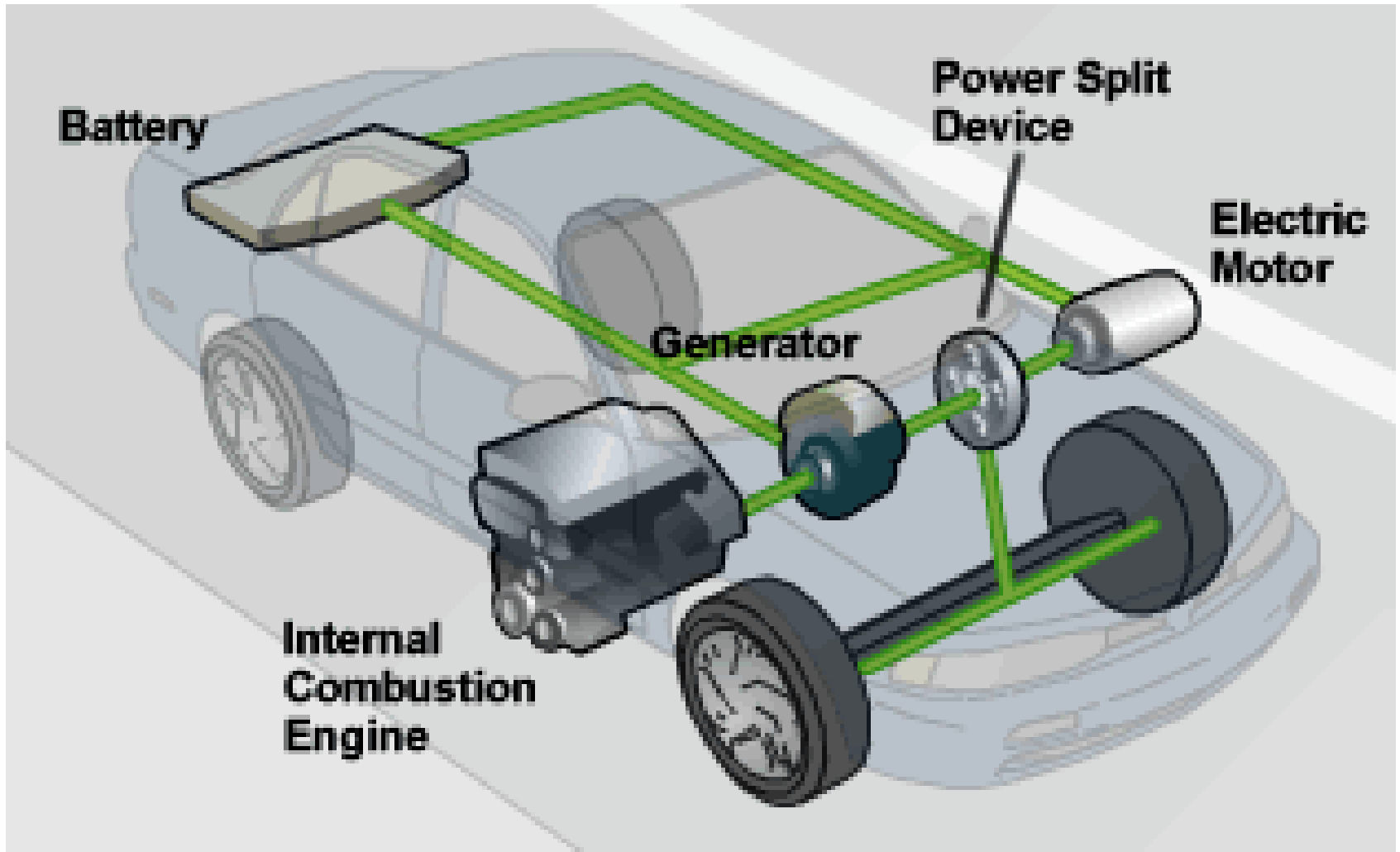
Battery

Electric Motors

Generator

Power splitting device

Hybrid Vehicle Components



Advantages Of A Hybrid

- **Recovers energy normally lost**
- **Increased Mileage**
- **Reduces Emissions**
- **Environmentally friendly**

Issues With Electric Hybrids

- **Cost**
- **Complexity**
- **Added weight**
- **Life of Batteries**
- **Disposal of Batteries**
- **Safety Issues - High Voltage**

Air Hybrids using conventional Engines

- **Stores braking energy as compressed air**
- **One drive systems - two driving modes**
- **Valve sequencing changes engine operation**
- **Air compressor**
- **Air motoring**
- **Internal combustion engine**

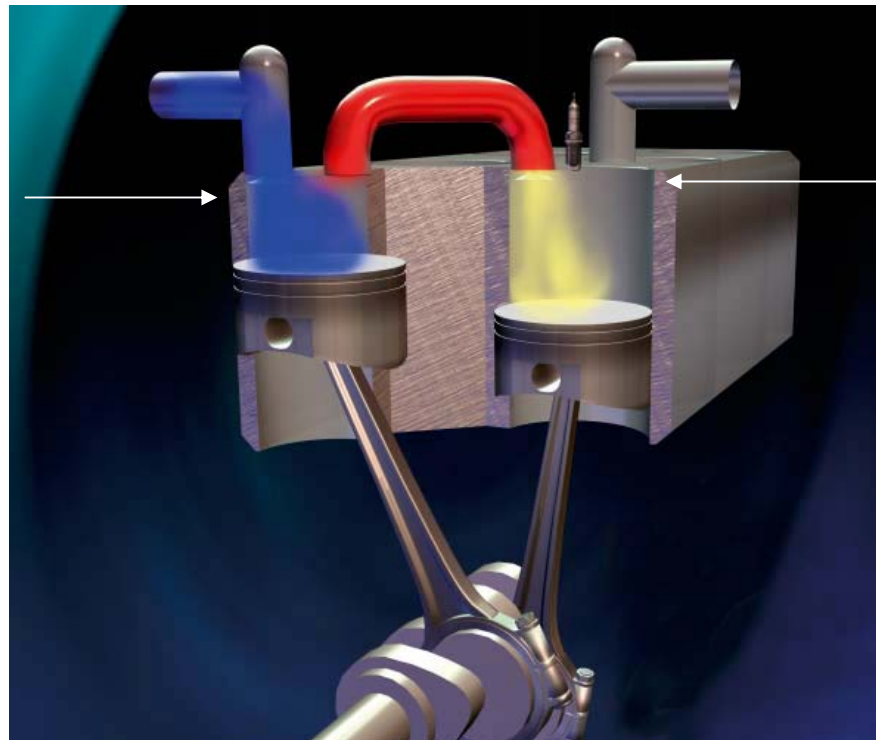
Issues with Air Hybrids using conventional engines

- **Complex valve switching system**
- **Costly VVA valves – hydraulic or electric**
- **Energy storage capacity of air tank**
- **Driving vehicle on air only**

New Developments in Hybrid Technology

Split-Cycle Air Hybrid

Compression

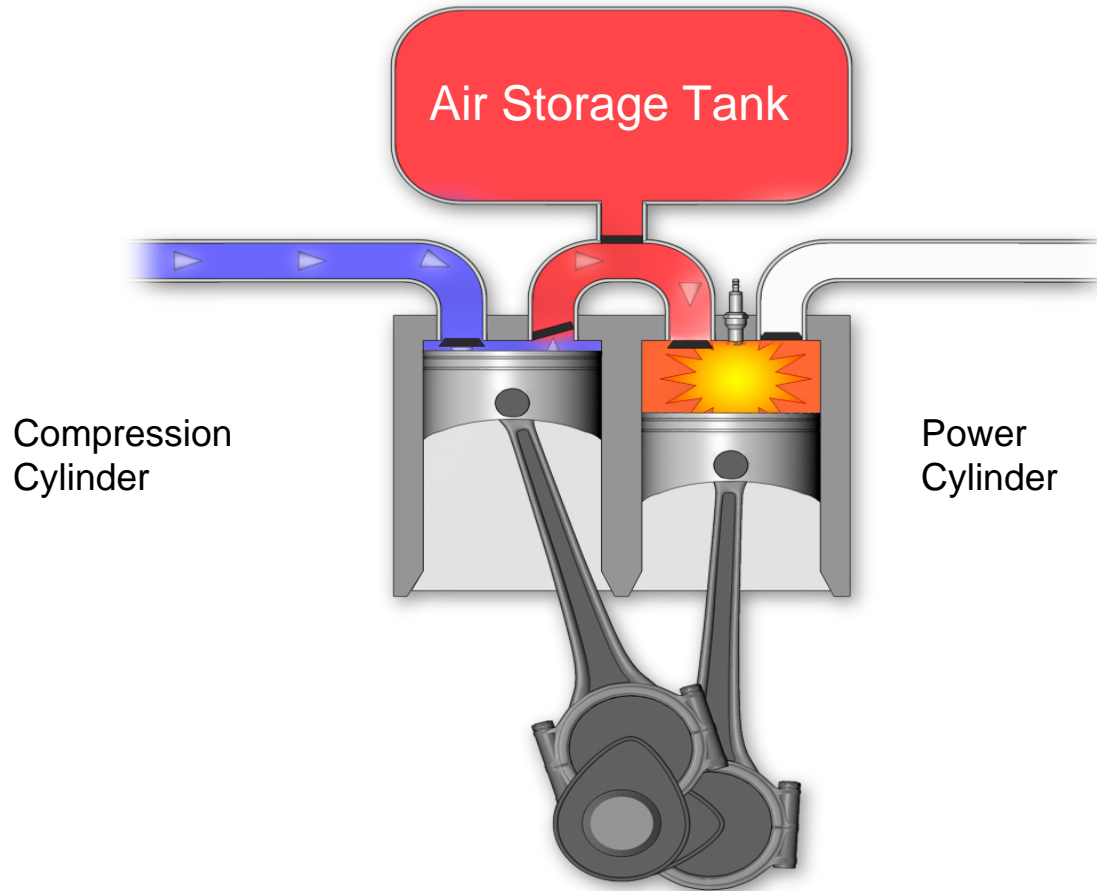


Combustion

Air Hybrid using split-cycle Engines

- **Separates compression from combustion**
- **Built-in air compressor**
- **Fires after top dead center**
- **Requires fast combustion process**
- **Fuel only on combustion side of engine**
- **Air tank added to split-cycle engine**

Split-Cycle Air Hybrid



High pressure air feeds combustion

Advantage of split-cycle Air Hybrid Engine

- **Lower cost – hundreds vs thousands**
- **No combustion chamber**
- **Higher compression ratio**
- **Simple operating scheme**
- **High pressure air feeds combustion**

Additional Advantages Of Split-cycle Air Hybrid

- **Air can Operate Accessories**
- **Engine Brake**
- **Less safety issues**
- **Long life for energy storage device**
- **Less environmental issues**



SCUDERI GROUP

Defining Tomorrow's Future Today

Introduces

Air Hybrid Engine Technology