

Research and Development of Integrated Components for Railway Seats



isent

genesis

onsortium

World leading cork solutions



Automotive parts group supplier



Leather company for transportation

R&D organization, experts in composites





articipation of

Industrial design

Technical advice







ligh Tech Cork Solutions Provide

Amorim Cark Composites is one industrial applications brance





Automotive parts group supplie

olies components and sub-systems for interiors of several transportation industri









Leather Industr

nnovative branch of a 50 vear maior Iberian leather group – Carvalhos - supplyi









Research and Engineering

INEGI is one of the most important Engineering and R&D Centers in Portug











Concept and Developmen

Product and transportation design company, with 14 year experience in creati



Technical and user advice

bjectives of the project

Presenting companies as solution integrators and providers.

Offer integrated taylormade solutions for railway interiors.

Building competencies through collaboration in common projection

Building a demonstrator project of combined competencies.

Fostering innovation, integration, visibility, and a vision for the

future.

A R&D project to overcome challenges of the present railway interiors industry and focused on the **future passenger**

experience:

- 1. LIGHTER
- 2. INTEGRATED
- 3. FRIENDLY
- 4. ECO-EFFICIENT



Making it possible and tangible!

isent

process

- research
- concept
- development
- prototyping



Compin





Zanotta - Derbi

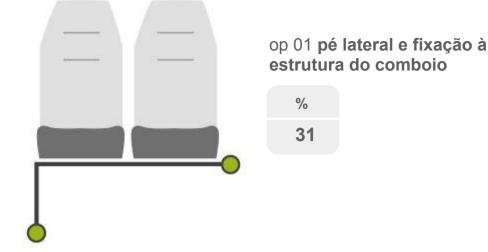




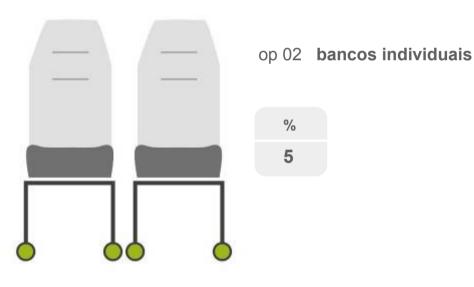
Zanotta - Evolution

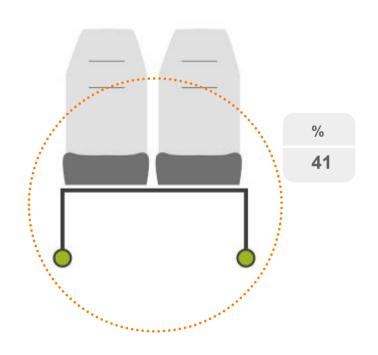


Cassina - Auckland

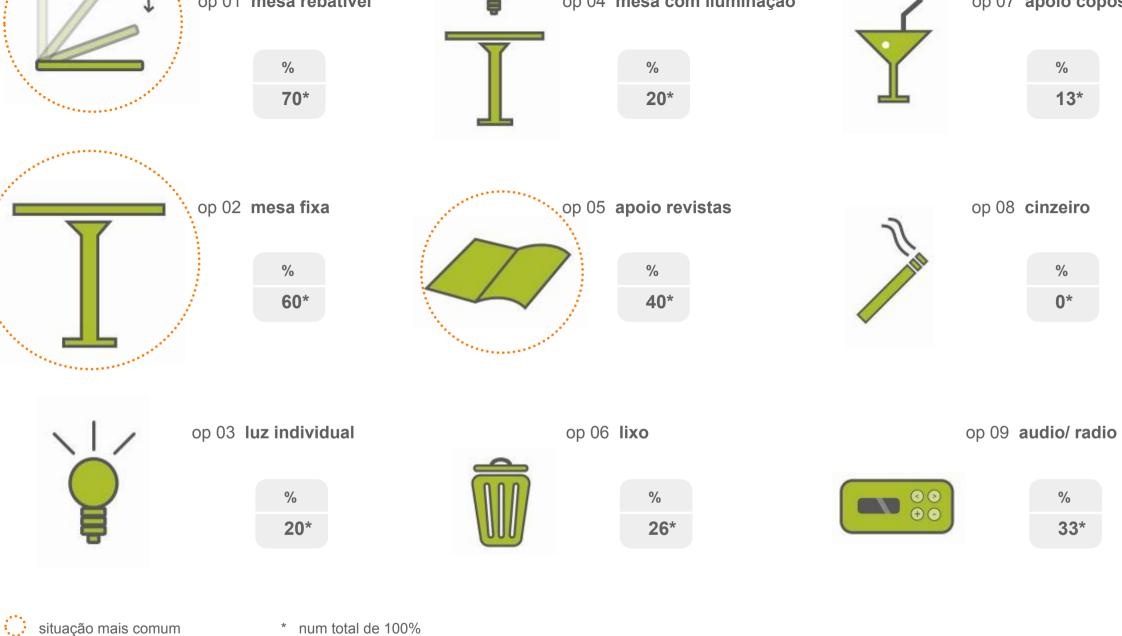








situação mais comum





enriching experience

required experience

social experience



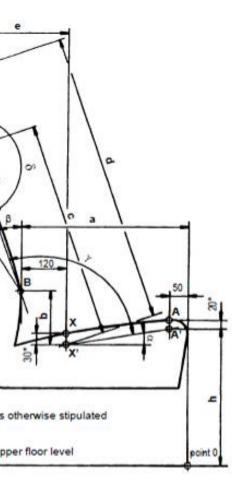


Fig. 3 -

- α = angle of inclination of seat pan (compressed)
 β = angle of inclination of back rest
 γ = angle of opening of seat
 δ = angle of inclination of head rest
 a = depth of seat pan
 b = height of point B
 c = height of back rest without head rest (measured parallel to the angle of inclination
- (measured parallel to the angle of inclination of back rest) d = height of head rest - lower edge and upper
- d = height of head rest lower edge and upper edge or height of back rest with built-in head rest (measured parallel to the angle of inclination of back rest)
- e = distance D X
- h = height of seat pan (compressed)

All other dimensions are given with reference to point 0 or point X.

The above mentioned dimensions from a to h are only valid if indicated with a value for angles α and β (when the seat is in a position where $\alpha > 5^{\circ}$, the dimensions must, where relevant, be specifically defined).

Points in the centre cross-section of the seat

- A = 50 mm from the front edge of the seat on the contour of the padding (not compressed)
- A' = point A, compressed
- B = foremost point of the back rest and centre of lumbar support
- C = point of intersection of a 300 mm radius about centre B with the contour of the back rest
- D = 25 mm below the upper edge of the head rest on the contour of the head rest
- E = 125 mm below point D on the contour of the head rest
- X = point of intersection of a vertical line with the contour of the padding = point X 120 mm before the foremost point of the back (point B)
- X' = point X (compressed)

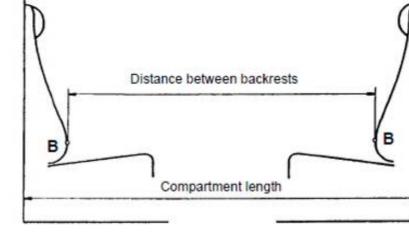


Fig. 1 - Face-to-face arrangement

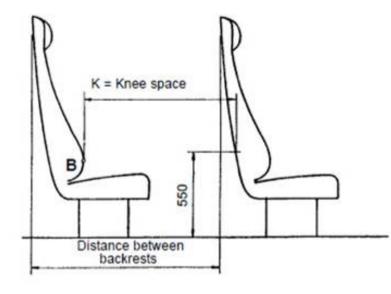
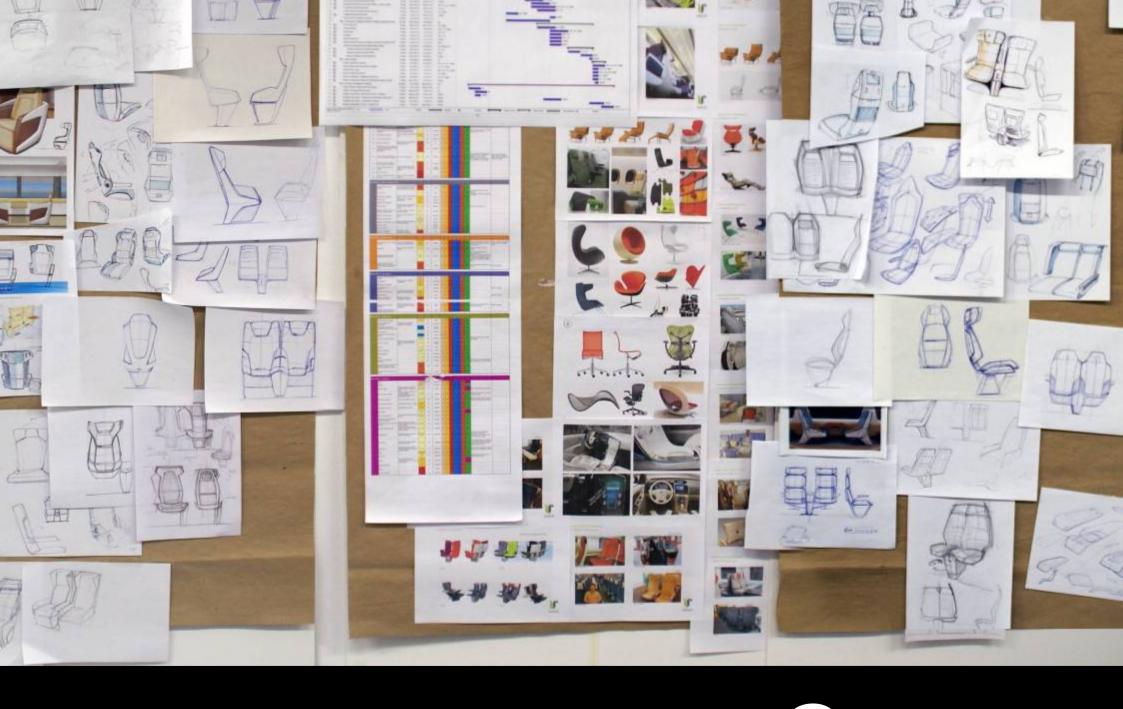
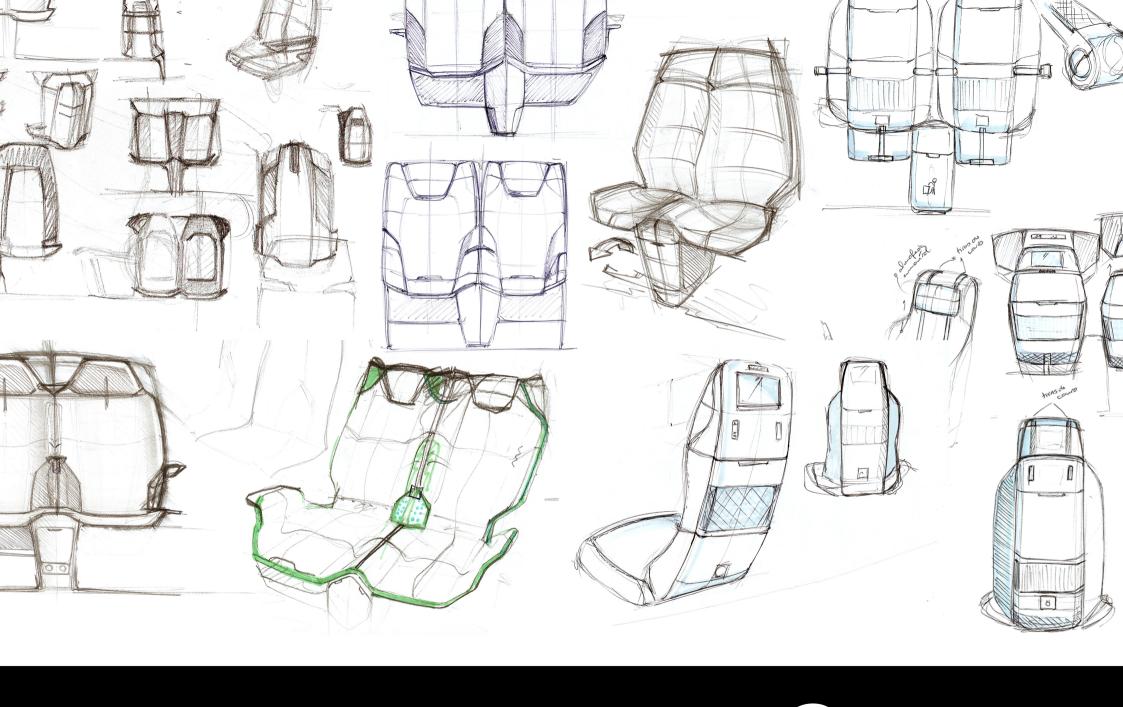


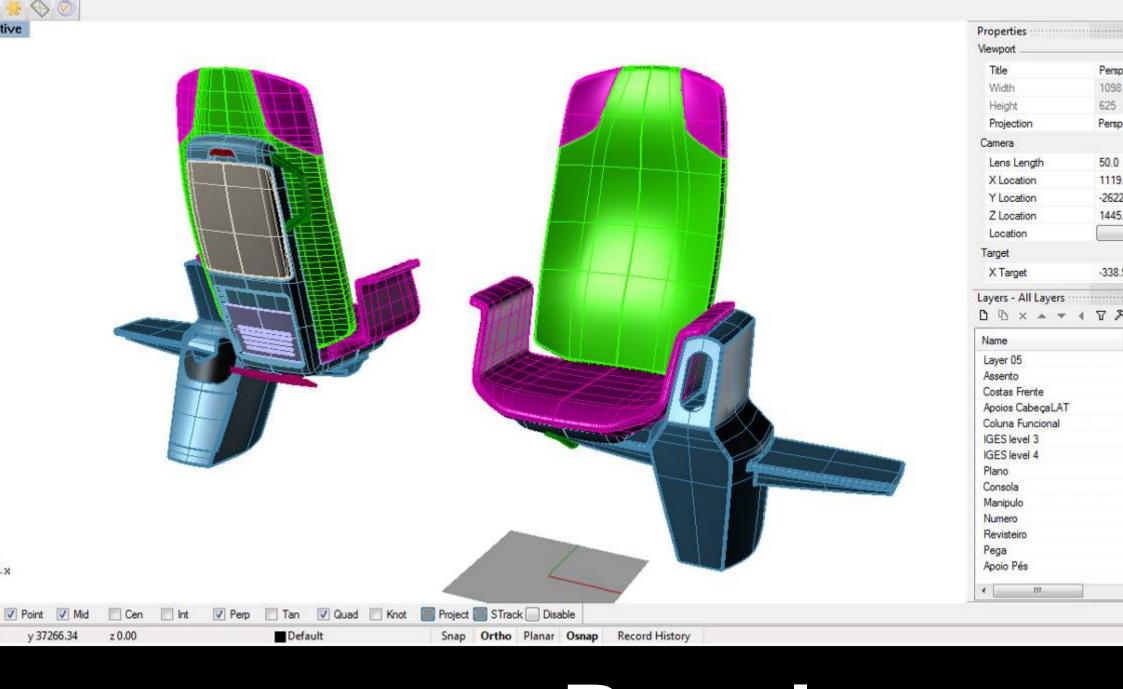
Fig. 2 - Row-type arrangement



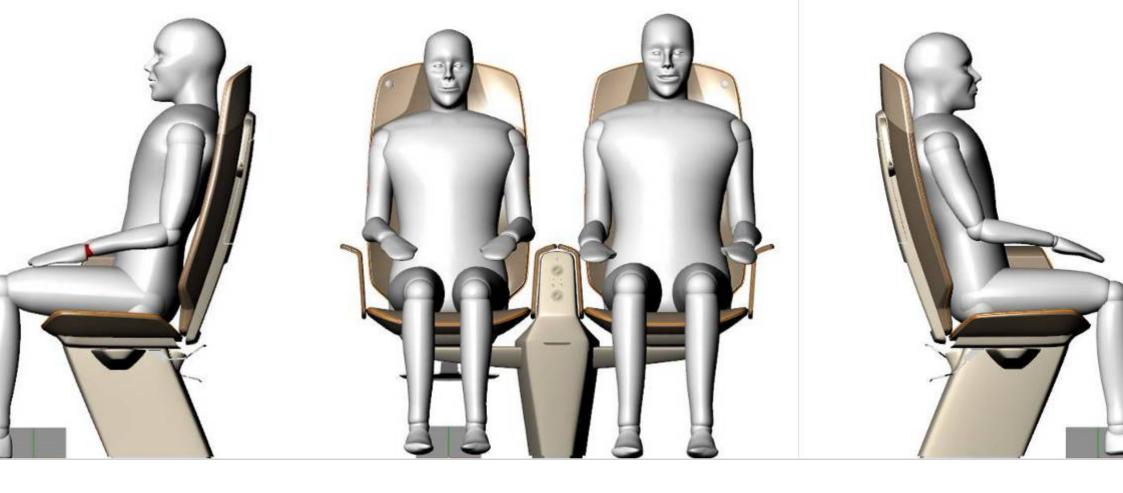




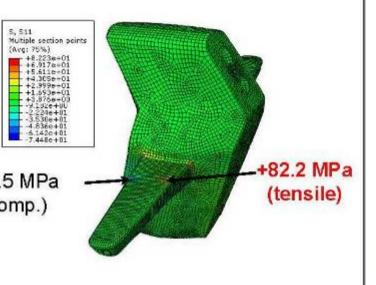


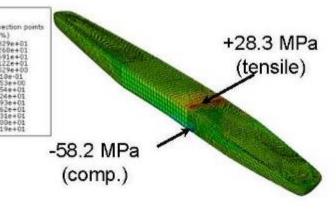


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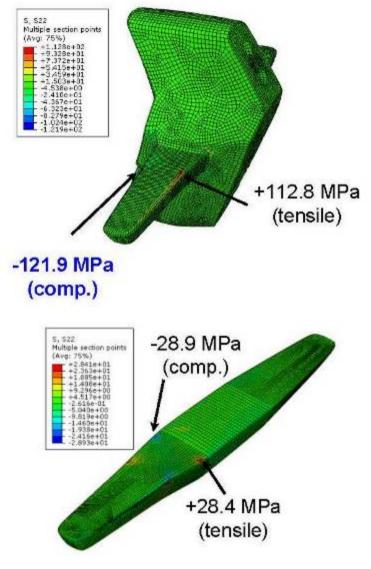


P 95 P 50 P 95 P 50

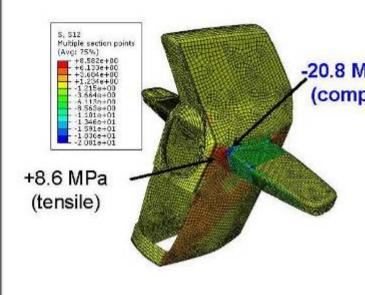


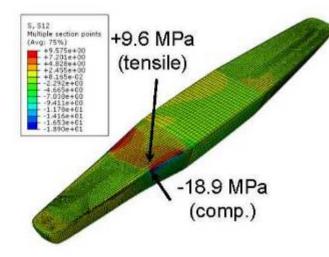


CS = 4.7 (>1.50)

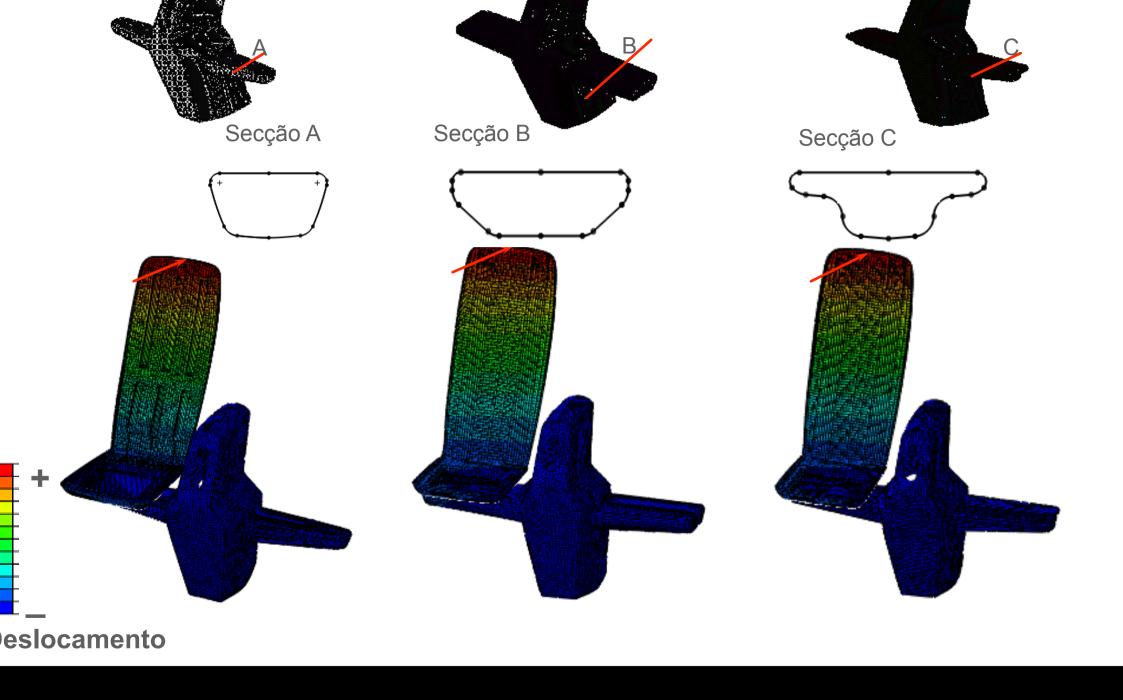


CS = 3.2 (>1.50)





CS = 3.1 (>1.50)















Study models



Study models



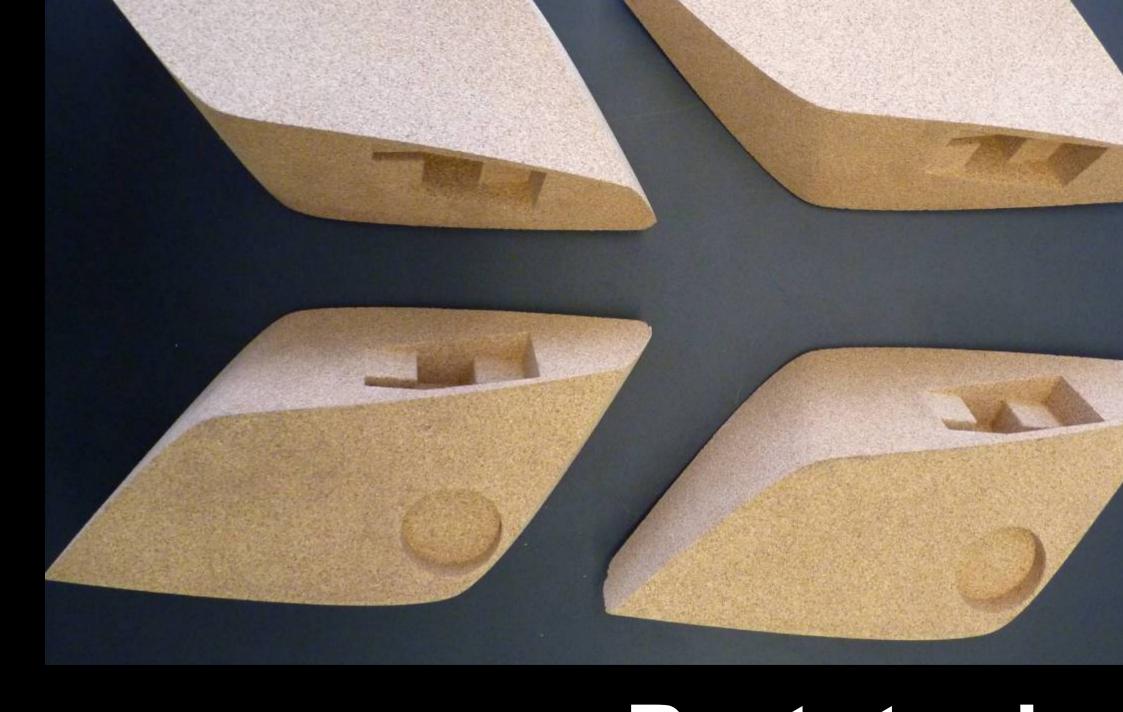
Study models



Prototyping



Prototyping



Prototyping



Prototyping

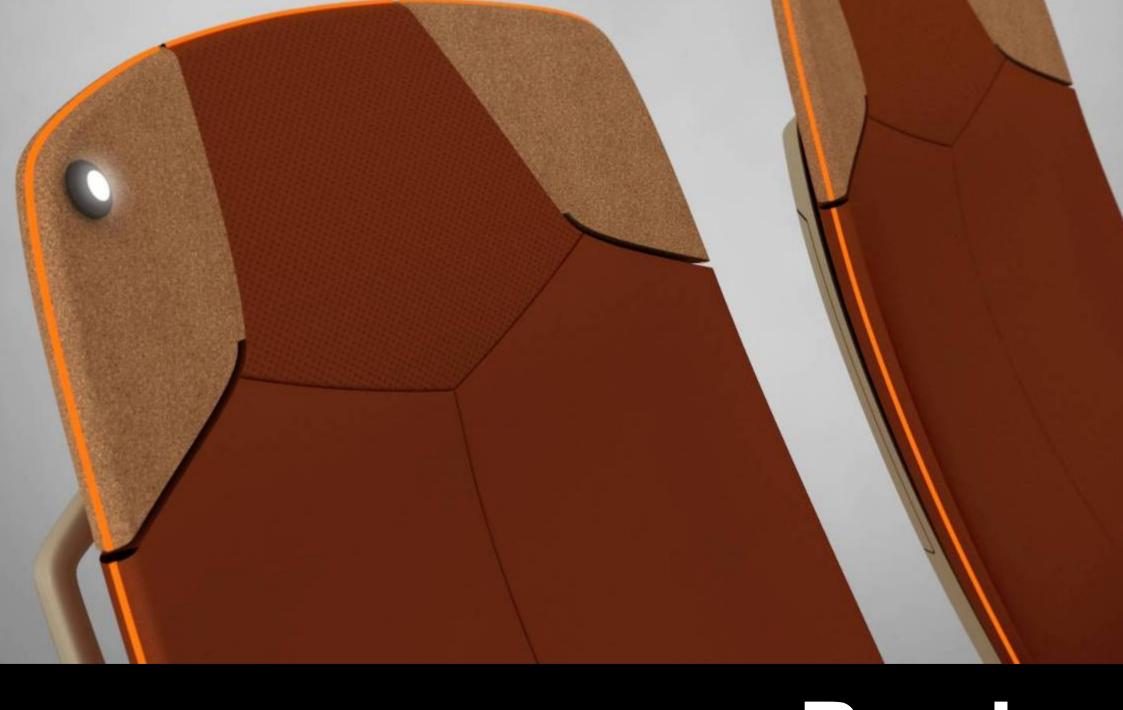


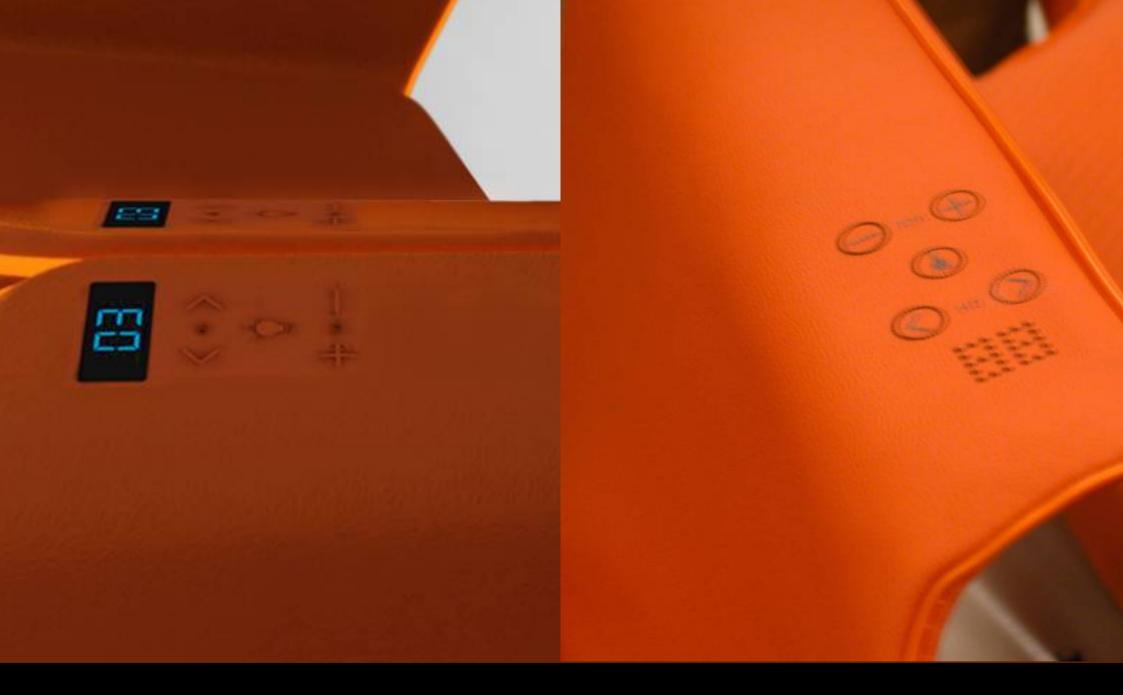
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product

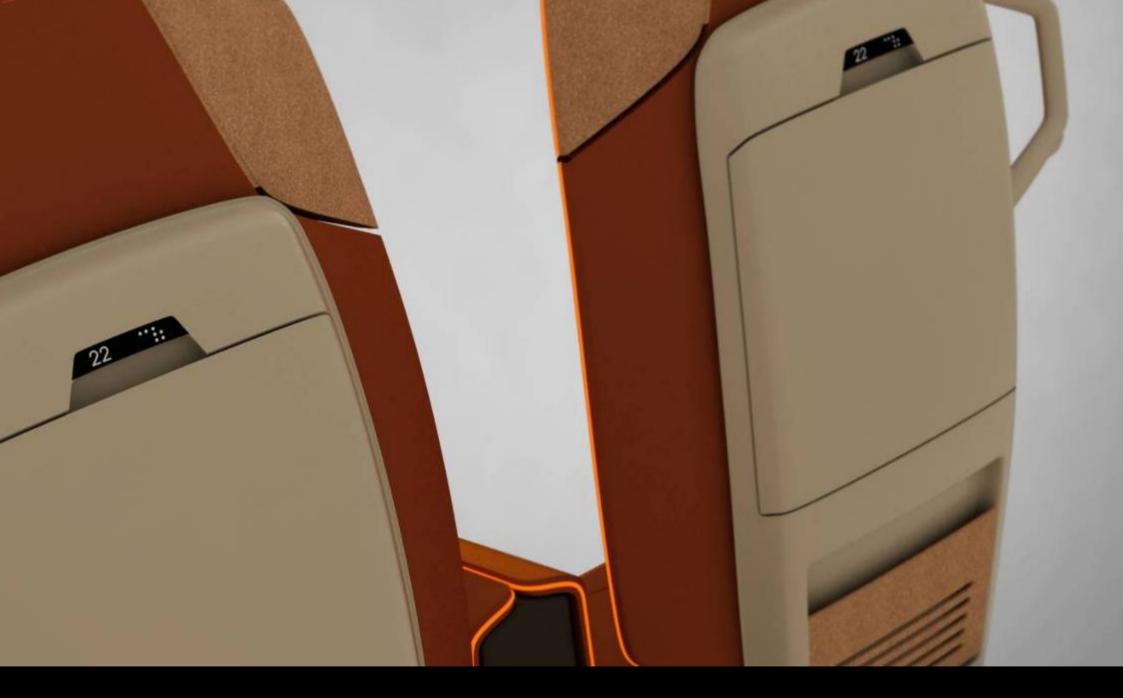


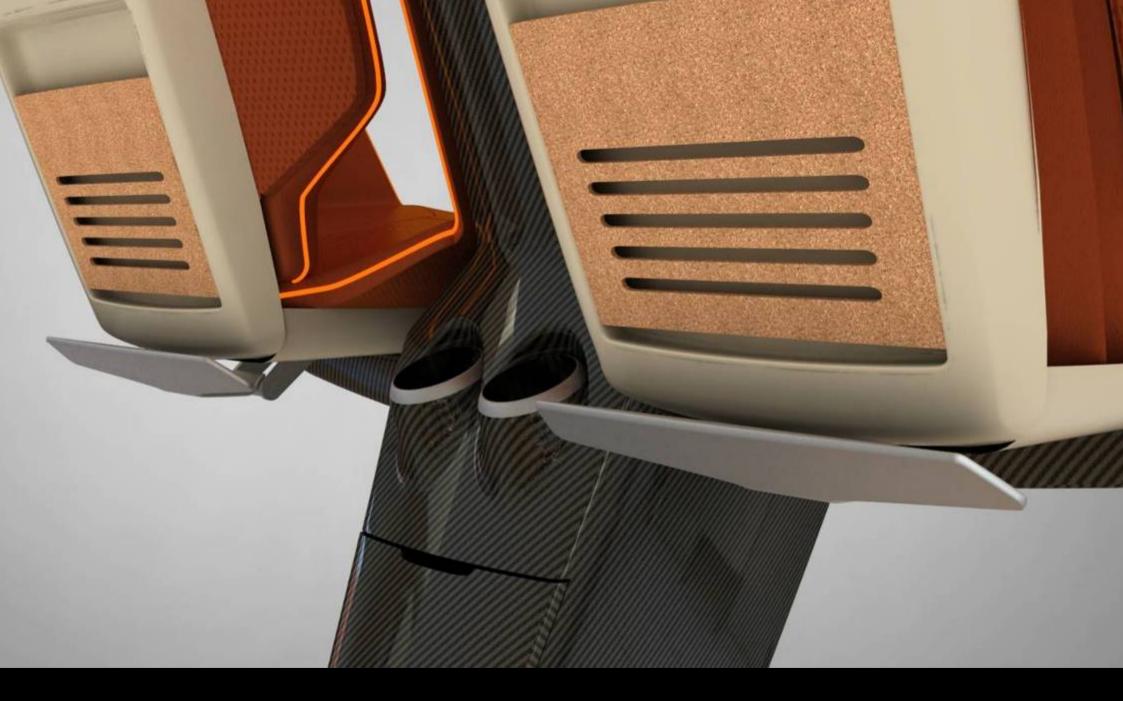












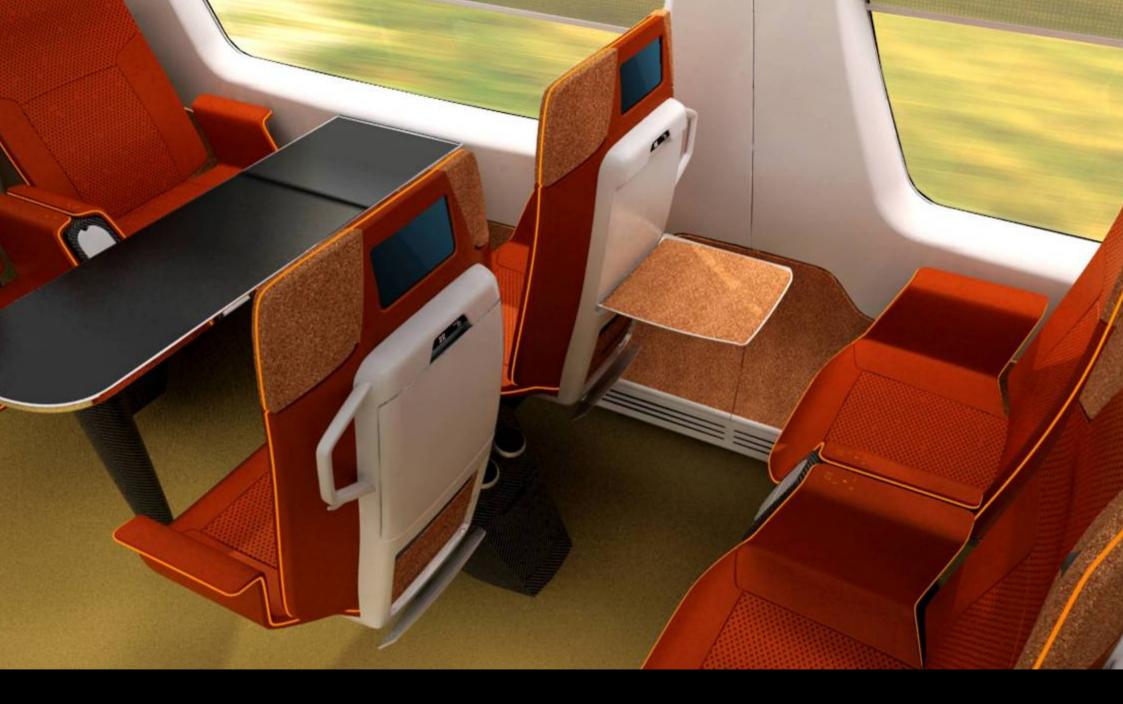




In trair



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future

Building and promoting competencies:

GETTING SCALE, VISIBILITY, COMPETITIVENESS;

INNER AND OUTTER knowledge transfer from very different competencies.

Leveraging collaboration through INFORMAL AND FORMAL practices for bigger innovation.

Test-bench for future projects, SPIN-OFFS and PRODUCTION

A vision and a process for creating **NEW PRODUCTS**, based on a holistic, user-centered approach:

A DESIGN THINKING PROCESS

Providing SOLUTIONS for taylormade interiors and prototypes with the Portuguese Railway Cluster.



special thanks

pecial thanks

Electronics and engineering

Paints and varnishes





o - Funding

Funded by Fundo Europeu de Desenvolvimento Regional (FEDER) under the COMPETE – Programa Operacional Factores de Competitividade (POFC)









Thank you!

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